SAFETY DATA SHEET

SECTION 1 : IDENTIFICATION

Product identifier used on the label:
Product Name: FLEX-ADD
Stock No.: 15940

Other means of identification:

Recommended use of the chemical and restrictions on use:

Chemical manufacturer address and telephone number:
Manufacturer Name: ITW Performance Polymers
Address: 30 Endicott Street
Danvers, MA 01923
General Phone Number: (978) 777-1100

Emergency phone number:
Emergency Phone Number: (800) 424-9300
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300

SECTION 2 : HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

Signal Word: Not applicable.
GHS Class: Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200...

Hazards not otherwise classified that have been identified during the classification process:
Route of Exposure: Eyes, Skin, Inhalation, Ingestion.
Potential Health Effects:
- Eye: May cause irritation.
- Skin: May cause irritation.
- Inhalation: Prolonged or excessive inhalation may cause respiratory tract irritation.
- Ingestion: May be harmful if swallowed. May cause vomiting.

Chronic Health Effects: Prolonged or repeated contact may cause skin irritation.
Signs/Symptoms: Overexposure may cause headaches and dizziness.
Target Organs: Eyes, Skin, Respiratory system, Digestive system.
Aggravation of Pre-Existing Conditions: None generally recognized.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS#</th>
<th>Ingredient Percent</th>
<th>EC Num.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propenyl Propyl Benzoate</td>
<td>197178-94-2</td>
<td>1 - 10 by weight</td>
<td></td>
</tr>
<tr>
<td>Propylene glycol monobenzoate</td>
<td>37086-84-3</td>
<td>1 - 10 by weight</td>
<td></td>
</tr>
<tr>
<td>Dipropylene glycol dibenzoate</td>
<td>27138-31-4</td>
<td>80 - 90 by weight</td>
<td></td>
</tr>
<tr>
<td>Dipropylene glycol monobenzoate</td>
<td>32686-95-6</td>
<td>1 - 10 by weight</td>
<td></td>
</tr>
<tr>
<td>Propylene glycol dibenzoate</td>
<td>19224-26-1</td>
<td>1 - 10 by weight</td>
<td></td>
</tr>
</tbody>
</table>
SECTION 4: FIRST AID MEASURES

Description of necessary measures:

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

SECTION 5: FIRE FIGHTING MEASURES

Suitable and unsuitable extinguishing media:

Suitable Extinguishing Media: Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material. Water or foam may cause frothing.

Unsuitable extinguishing media: Not available.

Special protective equipment and precautions for fire-fighters:

Protective Equipment: As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.

Fire Fighting Instructions: Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Methods and materials for containment and cleaning up:

Spill Cleanup Measures: Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. Non hazardous material. Follow local procedures.

Reference to other sections:

Other Precautions: Pump or shovel to storage/salvage vessels.

SECTION 7: HANDLING and STORAGE

Precautions for safe handling:

Handling: Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.

Hygiene Practices: Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities:

Storage: Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

EXPOSURE GUIDELINES:

Appropriate engineering controls:

Engineering Controls: Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Individual protection measures:

Eye/Face Protection: Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

Skin Protection Description: Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer’s data for permeability data.
**Respiratory Protection:**
A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

**Other Protective:**
Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

**Notes:**
Only established PEL and TLV values for the ingredients are listed.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical State Appearance</th>
<th>Liquid.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Off-white.</td>
</tr>
<tr>
<td>Odor</td>
<td>Aromatic ester.</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt;400°F (204.4°C)</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.12</td>
</tr>
<tr>
<td>Solubility</td>
<td>Very slightly soluble.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>11.8 (air = 1)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;&lt;1 mmHg @68°F</td>
</tr>
<tr>
<td>Percent Volatile</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>&lt;1 (butyl acetate = 1)</td>
</tr>
<tr>
<td>pH</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>Mixture</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>Mixture</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;500°F (260°C)</td>
</tr>
<tr>
<td>Flash Point Method</td>
<td>Closed Cup.</td>
</tr>
<tr>
<td>Lower Flammable/Explosive Limit</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Upper Flammable/Explosive Limit</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Auto Ignition Temperature</td>
<td>Not determined.</td>
</tr>
<tr>
<td>VOC Content</td>
<td>5.9 g/L</td>
</tr>
</tbody>
</table>
| 9.2. Other information  
Percent Solids by Weight  | >93 |

### SECTION 10: STABILITY AND REACTIVITY

**Chemical Stability:**
Stable under normal temperatures and pressures.

**Possibility of hazardous reactions:**
None known.

**Hazardous Polymerization:**
Not reported.

**Incompatible Materials:**
Oxidizing agents. Strong acids and alkalis.

### SECTION 11: TOXICOLOGICAL INFORMATION

**Dipropylene glycol dibenzoate:**

**Skin:**
Administration onto the skin - Rat LD50 - Lethal dose, 50 percent kill: >2000 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

**Ingestion:**
Oral - Rat LD50 - Lethal dose, 50 percent kill: 3295 mg/kg [Brain and Coverings - Other degenerative changes Cardiac - Cardiomyopathy including infarction Liver - Other changes] (RTECS)

### SECTION 12: ECOLOGICAL INFORMATION

FLEX-ADD
Stock No. 15940
Revision: 09/10/2015
Ecotoxicity: No observed effect level 1000 ppm, earthworm
Persistence and degradability: Readily biodegradable.
Other adverse effects: EC50: > 10 mg/l, Bacteria (Pseudomonas putida) 10 mg/l

SECTION 13 : DISPOSAL CONSIDERATIONS

Description of waste:
Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.
RCRA Number: Not determined.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name: Non regulated.
DOT UN Number: Not applicable.
DOT Hazard Class: Not applicable.
DOT Packing Group: Not applicable.

SECTION 15 : REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product:

Propylene glycol monobenzoate:
TSCA Inventory Status: Listed

Dipropylene glycol dibenzoate:
TSCA Inventory Status: Listed
Canada DSL: Listed

Propylene glycol dibenzoate:
TSCA Inventory Status: Listed
Canadian Regulations: WHMIS Hazard Class(es): None.
All components of this product are on the Canadian Domestic Substances List.

SECTION 16 : ADDITIONAL INFORMATION

HMIS Ratings:
HMIS Health Hazard: 1
HMIS Fire Hazard: 1
HMIS Reactivity: 1
HMIS Personal Protection: X

SDS Revision Date: September 10, 2015
SDS Revision Notes: "GHS Update"
SDS Format:
SDS Author: Actio Corporation
 Disclaimer: This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

Copyright© 1996-2018 Enviance. All Rights Reserved.