SAFETY DATA SHEET

1. IDENTIFICATION

Product identifier
Product Name: HIGH STRENGTH THREADLOCKER RED GEL 10 GR

Other means of identification
Product Code: 27010
Synonyms: None

Recommended use of the chemical and restrictions on use
Recommended Use: Adhesive
Uses advised against: No information available

Details of the supplier of the safety data sheet
Manufacturer Address: ITW Permatex
10 Columbus Blvd.
Hartford, CT 06106 USA

Distributor: ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

Company Phone Number: 1-877-Permatex
(877) 376-2839

24 Hour Emergency Phone Number: Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Acute toxicity - Oral</th>
<th>Category 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity - Dermal</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - Inhalation (Dusts/Mists)</td>
<td>Category 4</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2A</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>Category 2</td>
</tr>
</tbody>
</table>

Label elements

Emergency Overview

Warning
Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area
Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response
Get medical advice/attention if you feel unwell
Specific treatment (see supplemental first aid instructions on this label)
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor/physician
IF ON SKIN: Wash with plenty of soap and water
Call a POISON CENTER or doctor/physician if you feel unwell
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a POISON CENTER or doctor/physician
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Harmful to aquatic life with long lasting effects
Unknown acute toxicity

94.985% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>Trade Secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYGLYCOL DIMETHACRYLATE</td>
<td>25852-47-5</td>
<td>40 - 70</td>
<td>*</td>
</tr>
</tbody>
</table>
POLYESTER RESIN MIXTURE  

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Percentage</th>
<th>10 - 30</th>
<th>*</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYLBENZYL HYDROPEROXIDE</td>
<td>80-15-9</td>
<td>1 - 5</td>
<td>*</td>
</tr>
<tr>
<td>PROPYLENE GLYCOL</td>
<td>57-55-6</td>
<td>1 - 5</td>
<td>*</td>
</tr>
<tr>
<td>SACCHARIN</td>
<td>81-07-2</td>
<td>1 - 5</td>
<td>*</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**Description of first aid measures**

**General advice**
Get medical advice/attention if you feel unwell.

**Eye contact**
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin contact**
IF ON SKIN:. Wash skin with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

**Inhalation**
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

**Ingestion**
IF SWALLOWED. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

**Self-protection of the first aider**
Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed**

**Symptoms**
See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians**
Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**
Carbon dioxide (CO2), Dry chemical, Foam

**Unsuitable extinguishing media**
None.

**Specific hazards arising from the chemical**
None in particular.

**Explosion data**

<table>
<thead>
<tr>
<th>Sensitivity to Mechanical Impact</th>
<th>None.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensitivity to Static Discharge</td>
<td>None.</td>
</tr>
</tbody>
</table>

**Protective equipment and precautions for firefighters**
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**
Personal precautions
Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions
Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment
Prevent further leakage or spillage if safe to do so.

Methods for cleaning up
Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

Prevention of secondary hazards
Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials
Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin and body protection
Wear protective gloves and protective clothing.

Respiratory protection
Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state
Gel

Appearance
Red

Odor
Mild

Odor threshold
No information available
Explosive properties
No information available

Oxidizing properties
No information available

Other Information
Softening point
No information available
Molecular weight
No information available
VOC Content (%)
<2%
Density
No information available
Bulk density
No information available

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Excessive heat.

Incompatible materials
Strong oxidizing agents

Hazardous Decomposition Products
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
May cause irritation of respiratory tract.

Eye contact
Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact
May cause skin irritation and/or dermatitis.

Ingestion
Ingestion may cause irritation to mucous membranes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYL(BENZYL HYDRO)PEROXIDE</td>
<td>382 mg/kg (Rat)</td>
<td>0.126 mL/kg (Rabbit)</td>
<td>220 ppm (Rat) 4h</td>
</tr>
<tr>
<td>PROPYLENE GLYCOL</td>
<td>20000 mg/kg (Rat)</td>
<td>20800 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms
No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
No information available.

Germ cell mutagenicity
No information available.

Carcinogenicity
The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>SACCHARIN</td>
<td>-</td>
<td>Group 3</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

IARC (International Agency for Research on Cancer)
Not classifiable as a human carcinogen

The following values are calculated based on chapter 3.1 of the GHS document.

- ATEmix (oral) 631 mg/kg
- ATEmix (dermal) 1780 mg/kg
- ATEmix (inhalation-dust/mist) 0.8 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity
94% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYL(BENZYL HYDRO)PEROXIDE</td>
<td>-</td>
<td>3.9: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>7: 24 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>PROPYLENE GLYCOL</td>
<td>19000: 96 h Pseudokirchneriella subcapitata mg/L EC50</td>
<td>51600: 96 h Oncorhynchus mykiss mg/L LC50 static 41 - 47: 96 h Oncorhynchus mykiss mg/L LC50 static 51400: 96 h Pimephales promelas mg/L LC50 static 710: 96 h Pimephales promelas mg/L LC50</td>
<td>1000: 48 h Daphnia magna mg/L EC50 Static 10000: 24 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>SACCHARIN</td>
<td>-</td>
<td>18300: 96 h Pimephales promelas mg/L LC50</td>
<td>-</td>
</tr>
</tbody>
</table>

Persistence and degradability
No information available.

Bioaccumulation
No information available.

Mobility
No information available.

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS
Waste treatment methods

Disposal of wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging
Do not reuse container.

US EPA Waste Number
Not applicable

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>RCRA</th>
<th>RCRA - Basis for Listing</th>
<th>RCRA - D Series Wastes</th>
<th>RCRA - U Series Wastes</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYLBENZYL HYDROPEROXIDE 80-15-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>U096</td>
</tr>
</tbody>
</table>

This product contains one or more substances that are listed with the State of California as a hazardous waste.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYLBENZYL HYDROPEROXIDE 80-15-9</td>
<td>Toxic Ignitable</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

DOT
Proper shipping name: Not regulated

IATA
Proper shipping name: Not regulated

IMDG
Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Not Listed.</td>
</tr>
<tr>
<td>ENCS</td>
<td>Complies</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
<tr>
<td>AICS</td>
<td>Complies</td>
</tr>
</tbody>
</table>

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.
Chemical Name  |  SARA 313 - Threshold Values %
--- | ---
DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9 | 1.0
SACCHARIN - 81-07-2 | 1.0

**SARA 311/312 Hazard Categories**
- Acute health hazard: Yes
- Chronic Health Hazard: No
- Fire hazard: No
- Sudden release of pressure hazard: No
- Reactive Hazard: No

**CWA (Clean Water Act)**
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9</td>
<td>10 lb</td>
<td>-</td>
<td>RQ 10 lb final RQ</td>
</tr>
<tr>
<td>PROPYLENE GLYCOL - 57-55-6</td>
<td>-</td>
<td>-</td>
<td>RQ 4.54 kg final RQ</td>
</tr>
<tr>
<td>SACCHARIN - 81-07-2</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>1,4-NAPHTHOQUINONE - 130-15-4</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>

**US State Regulations**

**California Proposition 65**
This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIMETHYLBENZYL HYDROPEROXIDE - 80-15-9</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>PROPYLENE GLYCOL - 57-55-6</td>
<td>X</td>
<td>-</td>
<td>X</td>
</tr>
<tr>
<td>SACCHARIN - 81-07-2</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1,4-NAPHTHOQUINONE - 130-15-4</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**NFPA**
- Health hazards: 2
- Flammability: 1
- Instability: 0

**HMIS**
- Health hazards: 2
- Flammability: 1
- Physical hazards: 0
- Personal protection: B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

**Revision Date** 07-Apr-2015

**Disclaimer**
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**