SC 1050 Radius Compound



SC 1050 is a ceramic compound resin used to prevent air voids between the gel coat and the fiberglass laminate, most commonly used in tight radii. MEKP catalyst is not included.

PRODUCT FEATURES

- Excellent for use in tight radii behind the gel coat to help eliminate the problem of entrapped air
- Formulated to help prevent
- **▼** Fiberglass "spring back"
- **✓** Laminate can be applied onto wet SC 1050
- Mixes, flows and levels evenly

PRODUCT BENEFITS

- ✓ Prevents heat distortion in tight radii
- Improves throughput by reducing secondary repairs and refinishing
- Can be processed through conventional metering systems

TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Light Grey	Drum	Brushable Sprayable	N/A
MIX RATIO	PREFERED RED DYE CATALYST	GEL TIME	GEL TO PEAK RANGE
1.50% MEKP	HP-90 DHD-9 MEKP 900	25-35 min	10-17 min
STYRENE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
27%	250-300°F	10.80-11.30 lbs/gal	15,000-20,000 cps (RVF #6@20 rpm)

All Properties are measured at 77°F/25°C

SprayCore.

ITW Performance Polymers

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