

# SC 1500 LS Barrier Coat



**SC 1500 LS** is a sprayable premium vinyl ester barrier coat applied directly behind the gel coat. MEKP catalyst is not included.

## PRODUCT FEATURES

- ✓ Can be applied directly behind the gel coat
- ✓ Helps stop print through from the laminate skin coat
- ✓ Formulated for quick gel and cure time
- ✓ Spray-on application dramatically reduces air entrapment behind the gel coat
- ✓ Excellent flexural strength and fatigue resistance

## PRODUCT BENEFITS

- ✓ An ideal choice for high throughput production
- ✓ Dramatically improves part profile characteristics
- ✓ Helps reduce gel coat stress and impact cracks
- ✓ Lowers finishing and labor costs

## TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Off-White	Drum	Sprayable	1550 sq ft/gal/mil
MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME	GEL TO PEAK RANGE
1.50% MEKP	HP-90 DHD-9 MEKP-925	1-3 min	3-5 min
STYRENE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
22%	360-400°F	6.20-6.80 lbs/gal	4,000-7,000 (HB #4@20 rpm)

*All Properties are measured at 77°F/25°C*

# SprayCore®

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