

103981 drum
103978 pail

SC 2000 CM Coring/Bonding Agent



SC 2000 CM is a sprayable syntactic polyester developed specifically for compression molding. It also can be injected into an empty closed mold cavity to make preform cores. MEKP catalyst is not included.

PRODUCT FEATURES

- ✓ Greatly reduces the transfer of fiberglass pattern of the laminate
- ✓ Offers a consistent and void free application with reliable thickness control

PRODUCT BENEFITS

- ✓ Helps improve impact resistance
- ✓ Reduces manufacturing costs
- ✓ Improves production throughput with quicker cure time

TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Off-White	Drum Pail	Injectable	1550 sq ft/gal.mil
MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME	GEL TO PEAK RANGE
1.75%-2.25% MEKP	DHD-9 DDM-9 MEKP-900 HP-90	20-30 min	20-30 min
STYRENE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
28%	>220°F	4.80-5.20 lbs/gal	18,000-22,000 cps (HB#4@20 rpm)

All Properties are measured at 77°F/25°C

SprayCore®

ITW Performance Polymers

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