**SC 2000-HS** is a CNC machined, sprayable syntactic polyester used for plug building. MEKP catalyst is not included.

**PRODUCT FEATURES**
- Lightweight product with low shrinkage upon curing
- Excellent choice for plug manufacturing
- Easy routing with CNC equipment
- User friendly with rapid application and cure

**PRODUCT BENEFITS**
- Faster plug production turnaround
- Helps extend life of CNC machine cutting bits
- Allows to pull more molds from each plug

### TECHNICAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Packaging</th>
<th>Application Method</th>
<th>Approximate Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off-White</td>
<td>Drum</td>
<td>Sprayable</td>
<td>1550 sq ft/gal/mil</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Styrene</th>
<th>Mix Ratio</th>
<th>Preferred Red Dye Catalyst</th>
<th>Gel Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>33%</td>
<td>1.75-2.25% MEKP</td>
<td>HP-90, DHD-9, MEKP 900</td>
<td>2.5-3.5 min</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gel to Peak Range</th>
<th>Peak Exotherm (100g Mass)</th>
<th>Application Density Range</th>
<th>Viscosity</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-9 min</td>
<td>290-325°F</td>
<td>4.8-5.2 lbs/gal</td>
<td>16,000-18,000 cps (1.5B14@20 rpm)</td>
</tr>
</tbody>
</table>

All Properties are measured at 77°F/25°C