

SC 2000-HS Coring/Bulk Print Blocker



SC 2000-HS is a CNC machined, sprayable syntactic polyester used for plug building. MEKP catalyst is not included.

PRODUCT FEATURES

- ✓ Lightweight product with low shrinkage upon curing
- ✓ Excellent choice for plug manufacturing
- ✓ Easy routing with CNC equipment
- ✓ User friendly with rapid application and cure

PRODUCT BENEFITS

- ✓ Faster plug production turnaround
- ✓ Helps extend life of CNC machine cutting bits
- ✓ Allows to pull more molds from each plug

TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Off-White	Drum	Sprayable	1550 sq ft/gal/mil
STYRENE	MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME
33%	1.75-2.25% MEKP	HP-90 DHD-9 MEKP 900	2.5-3.5 min
GEL TO PEAK RANGE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
7-9 min	290-325° F	4.8-5.2 lbs/gal	16,000-18,000 cps (HB#4@20 rpm)

All Properties are measured at 77°F/25°C

SprayCore®

ITW Performance Polymers

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