

103866 drum  
103865 pail

# SC 5000 Transom Coring Compound



**SC 5000** is a pourable or injectable syntactic transom coring material. MEKP catalyst is not included.

## PRODUCT FEATURES

- ✓ Formulated as a lighter and stronger alternative to plywood
- ✓ Helps eliminate rot in the transom area
- ✓ Non-friable (unlike most foam cores) – eliminates delamination due to core material breakdown
- ✓ Does not need to be cut to shape, just bond with chop or clamp in place
- ✓ Offers low shrinkage upon curing
- ✓ Designed with excellent bonding properties

## PRODUCT BENEFITS

- ✓ Helps reduce manufacturing costs
- ✓ Speeds up production
- ✓ Gives parts better dimensional stability
- ✓ Helps improve resistance to impact cracking

## TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Grey	Drum Pail	Pourable Injectable	N/A
MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME	GEL TO PEAK RANGE
1.0% MEKP	MEKP-9H DDM-9	20-30 min	20-30 min
STYRENE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
17%	125-160°F	8.25-8.75 lbs/gal	25,000-35,000 cps (HB#4@20 rpm)

*All Properties are measured at 77°F/25°C*

# SprayCore®

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