

103216 unlined
103206 lined

SC 7315 Coring / Bulk Print Blocker



SC 7315 is a unique micro balloon syntactic resin that can be used in a variety of ways to enhance the cosmetic appearance, rigidity and speed of production of fiberglass reinforced plastic products. It is an attractive alternative to other core materials such as plywood, PVC foams, end-grained balsa and polyester mats. SC 7315 is sprayed into place at the desired thickness and is typically lower in cost than other core materials. MEKP catalyst is not included.

PRODUCT FEATURES

- ✓ Reduces fiberglass print
- ✓ Formulated for adjustable densities
- ✓ Excellent hang on vertical surfaces
- ✓ High build material

PRODUCT BENEFITS

- ✓ Speeds up production
- ✓ Lowers finishing costs
- ✓ Economical alternative to more expensive coring materials

TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
Off White	Drum	Sprayable	1550 sq ft/gal/mil
STYRENE	MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME
32%	1.5% MEKP 2.0% MEKP/1.5% MR 100	HP-90 HP-90	4-8 min 0.5-1.5 min
GEL TO PEAK RANGE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
6-10 min 4-8 min	300-350° F	5.8-6.3 lbs/gal (~4.29-4.67 lbs/gal)	10,000-14,000 cps (RVH#5@20 rpm)

All Properties are measured at 77°F/25°C

SprayCore®

ITW Performance Polymers

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