

103 **108** drum  
 103 **132** pail

# SC PDR 6000 Adhesive Putty



**SC PDR 6000** is a strong, ultra-light (6 lbs/gal) polyester adhesive putty that is primarily used to bond fiberglass parts. MEKP catalyst is not included.

## PRODUCT FEATURES

- ✓ Formulated to gel and cure evenly in both thick and thin cross sections
- ✓ Smooth creamy texture allows for easy spreading without tearing
- ✓ Offers low shrinkage and low exotherm
- ✓ Has great bonding characteristics

## PRODUCT BENEFITS

- ✓ Has great vertical hang without sagging in thick applications
- ✓ Can be cast very thick cross sections without cracking

## TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	APPROXIMATE COVERAGE
White	Drum Pail	Pumpable Hand Applied	N/A
MIX RATIO	PREFERRED RED DYE CATALYST	GEL TIME	GEL TO PEAK RANGE
1.50% MEKP	DDM-9 MEKP-9 DDM-30 (summer only)	75-105 min	15-30 min
STYRENE	PEAK EXOTHERM (100G MASS)	APPLICATION DENSITY RANGE	VISCOSITY
25%	200-250°F	6.10-6.60 lbs/gal	600,000-700,000 cps (RVT T-E@5 rpm)

*All Properties are measured at 77°F/25°C*

# SprayCore®

ITW Performance Polymers

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