SAFETY DATA SHEET
IRABOND 9924 B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name: IRABOND 9924 B

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Primer.

1.3. Details of the supplier of the safety data sheet
Supplier: ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
customerservice.shannon@itwpp.com

1.4. Emergency telephone number
Emergency telephone: +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards: Flam. Liq. 2 - H225
Health hazards: Skin Irrit. 2 - H315 Eye Irrit. 2 - H319
Environmental hazards: Not Classified

2.2. Label elements
Hazard pictograms:

<table>
<thead>
<tr>
<th>Pictogram</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>!</td>
<td>Danger</td>
</tr>
</tbody>
</table>

Hazard statements:
H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
IRABOND 9924 B

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 If skin irritation occurs: Get medical advice/ attention.
P403+P235 Store in a well-ventilated place. Keep cool.

Supplementary precautionary statements

P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P264 Wash contaminated skin thoroughly after handling.
P302+P352 IF ON SKIN: Wash with plenty of water.
P310 Immediately call a POISON CENTER/ doctor.
P321 Specific treatment (see medical advice on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>2-METHOXY-1-METHYLETHYL ACETATE</th>
<th>60-100%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 108-65-6</td>
<td>EC number: 203-603-9</td>
</tr>
<tr>
<td>Classification</td>
<td>Flam. Liq. 3 - H226</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>1-(3-methoxypropoxy) propyl acetate</th>
<th>10-30%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 88917-22-0</td>
<td>EC number: 618-219-0</td>
</tr>
</tbody>
</table>
| Classification                      | Acute Tox. 4 - H302  
|                                    | Skin Irrit. 2 - H315  
|                                    | Eye Irrit. 2 - H319  |

<table>
<thead>
<tr>
<th>ETHANOL</th>
<th>5-10%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 64-17-5</td>
<td>EC number: 200-578-6</td>
</tr>
<tr>
<td>Classification</td>
<td>Flam. Liq. 2 - H225</td>
</tr>
</tbody>
</table>
IRABOND 9924 B

BUTAN-2-OL
CAS number: 78-92-2  EC number: 201-158-5
Classification
Flam. Liq. 3 - H226
Eye Irrit. 2 - H319
STOT SE 3 - H335, H336

PHOSPHORIC ACID ...
CAS number: 7664-38-2  EC number: 231-633-2
Classification
Skin Corr. 1B - H314
Eye Dam. 1 - H318

ISOBUTYL METHYL KETONE
CAS number: 108-10-1  EC number: 203-550-1
Classification
Flam. Liq. 2 - H225
Acute Tox. 4 - H332
Eye Irrit. 2 - H319
STOT SE 3 - H335

METHANOL
CAS number: 67-56-1  EC number: 200-659-6
Classification
Flam. Liq. 2 - H225
Acute Tox. 3 - H301
Acute Tox. 3 - H311
Acute Tox. 3 - H331
STOT SE 1 - H370

ETHYL ACETATE
CAS number: 141-78-6  EC number: 205-500-4
Classification
Flam. Liq. 2 - H225
Eye Irrit. 2 - H319
STOT SE 3 - H336

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures
4.1. Description of first aid measures
General information
Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues. Keep affected person away from heat, sparks and flames.
IRABOND 9924 B

Inhalation
Move affected person to fresh air at once. For breathing difficulties, oxygen may be necessary. If breathing stops, provide artificial respiration. If breathing stops, provide artificial respiration. Get medical attention immediately.

Ingestion
Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Rinse mouth. Give plenty of water to drink. Get medical attention immediately.

Skin contact
Remove affected person from source of contamination. Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention immediately.

Eye contact
Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Get medical attention.

Inhalation
Vapours may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and airway.

Ingestion
May cause discomfort if swallowed. May cause stomach pain or vomiting. Drowsiness, dizziness, disorientation, vertigo.

Skin contact
Prolonged contact may cause redness, irritation and dry skin.

Eye contact
Irritation of eyes and mucous membranes.

4.3. Indication of any immediate medical attention and special treatment needed
Notes for the doctor
Development of symptoms may be delayed for 24 to 48 hours.

SECTION 5: Firefighting measures
5.1. Extinguishing media
Suitable extinguishing media
Carbon dioxide (CO2). Dry chemicals, sand, dolomite etc. Foam.

5.2. Special hazards arising from the substance or mixture
Specific hazards
Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

5.3. Advice for firefighters
Protective actions during firefighting
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

Special protective equipment for firefighters
Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Control run-off water by containing and keeping it out of sewers and watercourses.

SECTION 6: Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
Personal precautions
Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions
Environmental precautions
Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up
Eliminate all sources of ignition. Keep combustible materials away from spillage. Provide adequate ventilation. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.
6.4. Reference to other sections

Reference to other sections
For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions
Static electricity and formation of sparks must be prevented. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating and lighting equipment. Avoid spilling. Use only in well-ventilated areas. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions
Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

Storage class
Flammable liquid storage.

7.3. Specific end use(s)

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

2-METHOXY-1-METHYLETHYL ACETATE
Long-term exposure limit (8-hour TWA): WEL 50 ppm(Sk) 274 mg/m³(Sk)
Short-term exposure limit (15-minute): WEL 100 ppm(Sk) 548 mg/m³(Sk)

ETHANOL
Long-term exposure limit (8-hour TWA): WEL 1000 ppm 1920 mg/m³
Short-term exposure limit (15-minute): WEL

BUTAN-2-OL
Long-term exposure limit (8-hour TWA): WEL 100 ppm 308 mg/m³
Short-term exposure limit (15-minute): WEL 150 ppm 462 mg/m³

PHOSPHORIC ACID ...%
Long-term exposure limit (8-hour TWA): WEL 1 mg/m³
Short-term exposure limit (15-minute): WEL 2 mg/m³

ISOBUTYL METHYL KETONE
Long-term exposure limit (8-hour TWA): WEL 50 ppm(Sk) 208 mg/m³(Sk)
Short-term exposure limit (15-minute): WEL 100 ppm(Sk) 416 mg/m³(Sk)

METHANOL
Long-term exposure limit (8-hour TWA): WEL 200 ppm(Sk) 266 mg/m³(Sk)
Short-term exposure limit (15-minute): WEL 250 ppm(Sk) 333 mg/m³(Sk)

ETHYL ACETATE
Long-term exposure limit (8-hour TWA): WEL 200 ppm
Short-term exposure limit (15-minute): WEL 400 ppm
WEL = Workplace Exposure Limit

8.2. Exposure controls
IRABOND 9924 B

Protective equipment

Appropriate engineering controls
Use explosion-proof general and local exhaust ventilation.

Eye/face protection
Wear tight-fitting, chemical splash goggles or face shield. Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection
It is recommended that chemical-resistant, impervious gloves are worn. Wear protective gloves made of the following material: Butyl rubber. Wear protective gloves made of the following material: Nitrile rubber. Wear protective gloves made of the following material: Neoprene. To protect hands from chemicals, gloves should comply with European Standard EN374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection
Wear apron or protective clothing in case of contact.

Hygiene measures
Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Promptly remove any clothing that becomes contaminated.

Respiratory protection
No specific recommendations. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance
Liquid.

Colour
Colourless.

Odour
Solvent.

Flash point
20°C Setaflash closed cup.

Upper/lower flammability or explosive limits
Lower flammable/explosive limit: 1.3%(V) Upper flammable/explosive limit: 19%(V)

Relative density
0.93-0.97

Solubility(ies)
Insoluble in water.

Viscosity
10 mPa s @ 25°C

9.2. Other information

Volatile organic compound
This product contains a maximum VOC content of 950 g/l.

SECTION 10: Stability and reactivity

10.1. Reactivity
Reactivity
There are no known reactivity hazards associated with this product.

10.2. Chemical stability
IRABOND 9924 B

Stability
Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
No potentially hazardous reactions known.

10.4. Conditions to avoid
Conditions to avoid
Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials
Materials to avoid

10.6. Hazardous decomposition products
Hazardous decomposition products
Carbon dioxide (CO2). Carbon monoxide (CO). Phosphoric acid mist.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity - oral
ATE oral (mg/kg) 3,921.57

Acute toxicity - dermal
ATE dermal (mg/kg) 85,714.29

Acute toxicity - inhalation
ATE inhalation (gases ppm) 200,000.0
ATE inhalation (vapours mg/l) 857.14
ATE inhalation (dusts/mists mg/l) 142.86

General information
Prolonged and repeated contact with solvents over a long period may lead to permanent health problems.

Inhalation
Irritating to respiratory system.

Ingestion
Liquid irritates mucous membranes and may cause abdominal pain if swallowed.

Skin contact
Skin irritation should not occur when used as recommended.

Eye contact
Irritating to eyes.

Toxicological information on ingredients.

1-(3-methoxypropoxy) propyl acetate

Acute toxicity - oral
ATE oral (mg/kg) 500.0

SECTION 12: Ecological information

Ecotoxicity
Do not discharge into drains or watercourses or onto the ground. The product components are not classified as environmentally hazardous.

12.1. Toxicity
Toxicity
No data available.
IRABOND 9924 B

Ecological information on ingredients.

ETHANOL

Acute aquatic toxicity
Acute toxicity - aquatic invertebrates
EC₅₀, 48 hours: 42mg/L (24hr) mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.
Biodegradation Not applicable.

Ecological information on ingredients.

ISOBUTYL METHYL KETONE

Persistence and degradability MIBK - BOD-5=1.94-2.06g oxygen/g

12.3. Bioaccumulative potential

Bioaccumulative potential The product does not contain any substances expected to be bioaccumulating.

12.4. Mobility in soil

Mobility The product is insoluble in water.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions. Waste is classified as hazardous waste. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

Waste class 08 04 09

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID) 1263
UN No. (IMDG) 1263
UN No. (ICAO) 1263
UN No. (ADN) 1263

14.2. UN proper shipping name

Proper shipping name (ADR/RID) PAINT
IRABOND 9924 B

14.3. Transport hazard class(es)

ADR/RID class 3
ADR/RID classification code F1
ADR/RID label 3
IMDG class 3
ICAO class/division 3
ADN class 3

Transport labels

14.4. Packing group

ADR/RID packing group II
IMDG packing group II
ICAO packing group II
ADN packing group II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

EmS F-E, S-E
ADR transport category 2
Emergency Action Code •3YE
Hazard Identification Number (ADR/RID) 33

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture


15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information
IRABOND 9924 B

Revision date 25/01/2019
Revision 3
Supersedes date 03/10/2018
SDS number 20752

Hazard statements in full
H225 Highly flammable liquid and vapour.
H226 Flammable liquid and vapour.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H331 Toxic if inhaled.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H370 Causes damage to organs.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.