

103 **104** slow  
 103 **130** slow unlined  
 103 **121** slow pail

103 **109** fast  
 103 **118** fast pail

103 **100** ultra fast

## PDR 9000 Adhesive Filler



**PDR 9000** is a strong, lightweight (9 lbs/gal) polyester adhesive filler that is used to bond fiber-glass parts. MEKP catalyst is not included.

### PRODUCT FEATURES

- ✓ **3 gel time formulations for a customized solution**
- ✓ **Smooth creamy texture offers easy spreading without tearing**
- ✓ **High build and very rigid formula**
- ✓ **Excellent adhesion properties**
- ✓ **Pump friendly material with high output rates**
- ✓ **High thix properties**
- ✓ **Low shrinkage and exotherm**

### PRODUCT BENEFITS

- ✓ **Speeds up production**
- ✓ **Reduces labor costs**
- ✓ **Helps increase mold life**
- ✓ **Application friendly formula that is easily adaptable to most lamination processes**

### TECHNICAL SPECIFICATIONS

APPEARANCE	PACKAGING	APPLICATION METHOD	STYRENE
White	Drum Pails	Pumpable Hand Applied	20%
MIX RATIO	SPEED TYPE	PREFERRED RED DYE CATALYST	GEL TIME
1.5% MEKP	Ultra-Fast Fast Slow	DDM-9 MEKP-9 DDM-30 (summer only)	10-20 min 40-50 min 80-105 min
GEL TO PEAK RANGE	PEAK EXOTHERM (100 G MASS)	APPLICATION DENSITY RANGE	VISCOSITY, CPS (RVTT-E @ 5 rpm)
5-15 min 10-25 min 25-30 min	180-250 °F 180-225 °F 150-225 °F	8.7-9.5 lbs/gal	650,000-750,000 850,000-1,000,000 850,000-1,000,000

All properties are measured at 77°F/25°C

# SprayCore®

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