SAFETY DATA SHEET

1. Identification

Product identifier: Insulcast RTVS 8127 LV Gray - Part A

Other means of identification

SKU#: IS137R

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: ITW Performance Polymers
Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department

Emergency phone number

CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards

Acute toxicity, oral Category 5
Acute toxicity, dermal Category 5

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 3
Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.
Signal word: Warning
Hazard statement: May be harmful if swallowed. May be harmful in contact with skin. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention: Avoid release to the environment.
Response: Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information

% of the mixture consists of component(s) of unknown acute inhalation toxicity. 96.76% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 96.76% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide</td>
<td></td>
<td>1344-28-1</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td>14808-60-7</td>
<td>10 - 30</td>
</tr>
</tbody>
</table>
### Chemical name and synonyms

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicone Polymer</td>
<td>Unknown</td>
<td></td>
<td>10 - 30</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>5 - 10</td>
<td></td>
</tr>
<tr>
<td>Siloxanes and Silicones, di-Me, vinyl group-terminated</td>
<td>68083-19-2</td>
<td>5 - 10</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>0.1 - 1</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and up wind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Prevent product from entering drains.

**Large Spills:** Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

**Small Spills:** Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (CAS 1344-28-1)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m3</td>
<td>Respirable dust.</td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td></td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium Oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
  Physical state Liquid.
  Form Liquid.
  Color Grey.
Odor Slight.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range 320 °F (160 °C)
Flash point 205.0 °F (96.1 °C)
Evaporation rate Not available.
Flammability (solid, gas) Not applicable.
Upper/lower flammability or explosive limits
  Flammability limit - lower (%) Not available.
  Flammability limit - upper (%) Not available.
  Explosive limit - lower (%) Not available.
  Explosive limit - upper (%) Not available.
Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.
Solubility(ies)
  Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
  Density 14.53 lb/gal
  Explosive properties Not explosive.
  Flammability class Combustible IIIB estimated
  Oxidizing properties Not oxidizing.
  Specific gravity 1.74
  VOC 0

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

**Inhalation**
- Prolonged inhalation may be harmful.

**Skin contact**
- May be harmful in contact with skin.

**Eye contact**
- Direct contact with eyes may cause temporary irritation.

**Ingestion**
- May be harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**
- Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

**Acute toxicity**
- May be harmful in contact with skin. May be harmful if swallowed.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>Oral LD50</td>
<td>Rat &gt; 8000 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
- Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
- Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**
- Not a respiratory sensitizer.
- This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
- No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
- Not classifiable as to carcinogenicity to humans.
  - IARC Monographs. Overall Evaluation of Carcinogenicity
    - Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.
    - Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.
    - Quartz (CAS 14808-60-7) Cancer
  - US. National Toxicology Program (NTP) Report on Carcinogens
    - Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

**Reproductive toxicity**
- This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
- Not classified.

**Specific target organ toxicity - repeated exposure**
- Not classified.

**Aspiration hazard**
- Not an aspiration hazard.

**Chronic effects**
- Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**
- Harmful to aquatic life with long lasting effects.

**Persistence and degradability**
- No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**
- No data available.

**Mobility in soil**
- No data available.

**Other adverse effects**
- No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

**Disposal instructions**
- Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**
- Dispose in accordance with all applicable regulations.
Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
  Not regulated.
- CERCLA Hazardous Substance List (40 CFR 302.4)
  Not listed.
- SARA 304 Emergency release notification
  Not regulated.
  Quartz (CAS 14808-60-7) Cancer lung effects
                             immune system effects
                             kidney effects
  Aluminium Oxide (CAS 1344-28-1) % 1.0
- US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
  Aluminun Oxide (CAS 1344-28-1)
- US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
  Aluminium Oxide (CAS 1344-28-1) Listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

- SARA 302 Extremely hazardous substance
  Not listed.
- Classified hazard categories
  Acute toxicity (any route of exposure)
- SARA 313 (TRI reporting)
  Chemical name          CAS number      % by wt.
  Aluminium Oxide        1344-28-1      30 - 60

Other federal regulations

- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations

- California Proposition 65
  WARNING: This product can expose you to chemicals including Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.
California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Black (CAS 1333-86-4)  Listed: February 21, 2003
Quartz (CAS 14808-60-7)  Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Carbon Black (CAS 1333-86-4)
Quartz (CAS 14808-60-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-16-2018
Version # 01

HMIS® ratings
Health: 1
Flammability: 1
Physical hazard: 1
Personal protection: X

NFPA ratings
Health: 1
Flammability: 1
Instability: 1

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
Hazard(s) identification: Hazard statement
Accidental release measures: Personal precautions, protective equipment and emergency procedures
Accidental release measures: Methods and materials for containment and cleaning up
Handling and storage: Conditions for safe storage, including any incompatibilities
Exposure controls/personal protection: Respiratory protection
Physical & Chemical Properties: Multiple Properties
Stability and reactivity: Conditions to avoid
Ecological information: Persistence / degradability
Regulatory information: California Proposition 65
Other information, including date of preparation or last revision: References
Other information, including date of preparation or last revision: Disclaimer