SAFETY DATA SHEET

1. Identification

Product identifier Insulcast RTVS Primer 40

Other means of identification

SKU# IS153R

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers
Address 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone Customer Service 215-855-8450
Website www.itwperformancepolymers.com
E-mail Not available.
Contact person EHS Department

Emergency phone number CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2
Health hazards Acute toxicity, oral Category 4
Skin corrosion/Irritation Category 2
Serious eye damage/eye irritation Category 2
Reproductive toxicity Category 2
Specific target organ toxicity, single exposure Category 3 narcotic effects
Specific target organ toxicity, repeated exposure Category 2
Aspiration hazard Category 1

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement

**Prevention**
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

**Response**
If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.

**Storage**
Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal**
Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)**
Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

**Supplemental information**
1.5% of the mixture consists of component(s) of unknown acute oral toxicity. 1.5% of the mixture consists of component(s) of unknown acute dermal toxicity. 59% of the mixture consists of component(s) of unknown acute inhalation toxicity. 66.5% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 66.5% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

### 3. Composition/information on ingredients

#### Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td></td>
<td>67-64-1</td>
<td>30 - 60</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol</td>
<td></td>
<td>67-63-0</td>
<td>30 - 60</td>
</tr>
<tr>
<td>1-butanol</td>
<td></td>
<td>71-36-3</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Toluene</td>
<td></td>
<td>108-88-3</td>
<td>7 - 13</td>
</tr>
<tr>
<td>Silicone Polymer</td>
<td></td>
<td>N/A</td>
<td>5 - 10</td>
</tr>
<tr>
<td>ETHYL SILICATE POLYMER</td>
<td></td>
<td>11099-06-2</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

Other components below reportable levels: < 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

**Skin contact**
Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

**Most important symptoms/effects, acute and delayed**
Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**General information**
Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
5. Fire-fighting measures

**Suitable extinguishing media**
- Water fog. Alcohol resistant foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

**Unsuitable extinguishing media**
- Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
- Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
- Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
- In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

**Specific methods**
- Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
- Highly flammable liquid and vapor.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
- Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
- Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

- Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

- Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
- Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-butanol (CAS 71-36-3)</td>
<td>PEL</td>
<td>300 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>PEL</td>
<td>2400 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol</td>
<td>PEL</td>
<td>980 mg/m³</td>
</tr>
<tr>
<td>(CAS 67-63-0)</td>
<td></td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-2 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene (CAS 108-88-3)</td>
<td>Ceiling</td>
<td>300 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-butanol (CAS 71-36-3)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>STEL</td>
<td>500 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>250 ppm</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol</td>
<td>STEL</td>
<td>400 ppm</td>
</tr>
<tr>
<td>(CAS 67-63-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toluene (CAS 108-88-3)</td>
<td>TWA</td>
<td>200 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 ppm</td>
</tr>
</tbody>
</table>
### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-butanol (CAS 71-36-3)</td>
<td>Ceiling</td>
<td>150 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>TWA</td>
<td>590 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>250 ppm</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol (CAS 67-63-0)</td>
<td>STEL</td>
<td>1225 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>500 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>980 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>400 ppm</td>
</tr>
<tr>
<td>Toluene (CAS 108-88-3)</td>
<td>STEL</td>
<td>560 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>150 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>375 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

### Biological limit values

<table>
<thead>
<tr>
<th>ACGIH Biological Exposure Indices</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
</tr>
<tr>
<td>------------</td>
</tr>
<tr>
<td>Acetone (CAS 67-64-1)</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol (CAS 67-63-0)</td>
</tr>
<tr>
<td>Toluene (CAS 108-88-3)</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

**US - California OELs: Skin designation**

- 1-butanol (CAS 71-36-3): Can be absorbed through the skin.
- Toluene (CAS 108-88-3): Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

- 1-butanol (CAS 71-36-3): Skin designation applies.

**US - Tennessee OELs: Skin designation**

- 1-butanol (CAS 71-36-3): Can be absorbed through the skin.

**US NIOSH Pocket Guide to Chemical Hazards: Skin designation**

- 1-butanol (CAS 71-36-3): Can be absorbed through the skin.

### Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**

- Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

- **Hand protection**
  - Wear appropriate chemical resistant gloves.

- **Other**
  - Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

- Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**

- Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

**Appearance**

- Liquid.

**Physical state**

- Liquid.

**Form**

- Liquid.

**Color**

- Pink-Red

**Odor**

- Solvent.

**Odor threshold**

- Not available.

**pH**

- Not available.

**Melting point/freezing point**

- Not available.

**Initial boiling point and boiling range**

- > 133 °F (> 56.11 °C)

**Flash point**

- 68.0 °F (20.0 °C)

**Evaporation rate**

- < 1 BuAc

**Flammability (solid, gas)**

- Not applicable.

**Upper/lower flammability or explosive limits**

- Explosive limit - lower (%) Not available.

- Explosive limit - upper (%) Not available.

**Vapor pressure**

- > 186 mm Hg @ 59° F

**Vapor density**

- Not available.

**Relative density**

- Not available.

**Solubility(ies)**

- Solubility (water) Not available.

**Partition coefficient (n-octanol/water)**

- Not available.

**Auto-ignition temperature**

- Not available.

**Decomposition temperature**

- Not available.

**Viscosity**

- Not available.

**Other information**

- Density 7.17 lb/gal

- Explosive properties Not explosive.

- Flammability class Flammable IB estimated

- Oxidizing properties Not oxidizing.

- Specific gravity 0.86

- VOC 80 - 100 %

10. Stability and reactivity

**Reactivity**

The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**

Material is stable under normal conditions.

**Possibility of hazardous reactions**

Hazardous polymerization does not occur.

**Conditions to avoid**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials**


**Hazardous decomposition products**

No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

**Inhalation**
May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.

**Skin contact**
Causes skin irritation.

**Eye contact**
Causes serious eye irritation.

**Ingestion**
Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics
Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

**Acute toxicity**
May be fatal if swallowed and enters airways.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-butanol (CAS 71-36-3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>3400 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>790 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>20000 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
<td>50.1 mg/l, 8 Hours</td>
</tr>
<tr>
<td>LC50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>5800 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol (CAS 67-63-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>12800 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>4.7 g/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toluene (CAS 108-88-3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>12120 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>2.6 g/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Causes skin irritation.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Toluene (CAS 108-88-3) 3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure
May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure
May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard
May be fatal if swallowed and enters airways.

Chronic effects
May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
- 1-butanol: 0.88
- Acetone: -0.24
- IPA - Isopropyl Alcohol: 0.05
- Toluene: 2.73

Mobility in soil
No data available.

Other adverse effects
The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
D001: Waste Flammable material with a flash point < 140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number: UN1993
UN proper shipping name: Flammable liquids, n.o.s. (Acetone RQ = 15385 LBS, IPA - Isopropyl Alcohol RQ = 308 LBS)
Transport hazard class(es)
- Class: 3
- Subsidiary risk:
- Label(s): 3
- Packing group: II
Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.
Special provisions
- IB2, T7, TP1, TP8, TP28
Packaging exceptions
150
Packaging non bulk
202
Packaging bulk
242
IATA
UN number: UN1993
**UN proper shipping name** | Flammable liquid, n.o.s. (Acetone, IPA - Isopropyl Alcohol)
---|---
**Transport hazard class(es)** | 
- Class | 3  
- Subsidiary risk | -  
**Packing group** | II  
**Environmental hazards** | No.  
**ERG Code** | 3H  
**Special precautions for user** | Read safety instructions, SDS and emergency procedures before handling.  
**Other information** | 
- Passenger and cargo aircraft | Allowed with restrictions.  
- Cargo aircraft only | Allowed with restrictions.  
**IMDG** | 
**UN number** | UN1993  
**UN proper shipping name** | FLAMMABLE LIQUID, N.O.S. (Acetone, IPA - Isopropyl Alcohol)  
**Transport hazard class(es)** | 
- Class | 3  
- Subsidiary risk | -  
**Packing group** | II  
**Environmental hazards** | No.  
**Marine pollutant** | No.  
**EmS** | F-E, S-E  
**Special precautions for user** | Read safety instructions, SDS and emergency procedures before handling.  
**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** | Not established.  
**DOT** | 
**IATA; IMDG** | 
**15. Regulatory information** | 
**US federal regulations** | This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)** | Not regulated.  
**CERCLA Hazardous Substance List (40 CFR 302.4)** | 
1-butanol (CAS 71-36-3) | Listed.  
Acetone (CAS 67-64-1) | Listed.  
IPA - Isopropyl Alcohol (CAS 67-63-0) | Listed.  
Toluene (CAS 108-88-3) | Listed.  

**Material name:** Insulcast RTVS Primer 40  
**IS153R** | **Version #: 04**  
**Revision date:** 07-16-2018  
**Issue date:** 07-31-2014  
**SDS US** | **9 / 11**
SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
1-butanol (CAS 71-36-3) % 1.0
IPA - Isopropyl Alcohol (CAS 67-63-0) % 1.0
Toluene (CAS 108-88-3) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
1-butanol (CAS 71-36-3) Listed.
IPA - Isopropyl Alcohol (CAS 67-63-0) Listed.
Toluene (CAS 108-88-3) Listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
The chemical is classified as flammable, acute toxicity (any route of exposure), skin corrosion or irritation, serious eye damage or eye irritation, reproductive toxicity, specific target organ toxicity (single or repeated exposure), and hazard not otherwise classified (HNOC).

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-butanol</td>
<td>71-36-3</td>
<td>10 - 30</td>
</tr>
<tr>
<td>IPA - Isopropyl Alcohol</td>
<td>67-63-0</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>7 - 13</td>
</tr>
</tbody>
</table>

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Toluene (CAS 108-88-3) Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Acetone (CAS 67-64-1) 6532
Toluene (CAS 108-88-3) 6594

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Acetone (CAS 67-64-1) 35 %WV
Toluene (CAS 108-88-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number
Acetone (CAS 67-64-1) 6532
Toluene (CAS 108-88-3) 594

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
1-butanol (CAS 71-36-3) Low priority
Acetone (CAS 67-64-1) Low priority
IPA - Isopropyl Alcohol (CAS 67-63-0) Low priority

US state regulations
California Proposition 65
WARNING: This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin
Toluene (CAS 108-88-3) Listed: January 1, 1991
US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Acetone (CAS 67-64-1)
IPA - Isopropyl Alcohol (CAS 67-63-0)
Toluene (CAS 108-88-3)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-31-2014
Revision date 07-16-2018
Version # 04

HMIS® ratings
Health: 3
Flammability: 3
Physical hazard: 0
Personal protection: B

NFPA ratings
Health: 3
Flammability: 3
Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.