1. Identification

Product identifier: Insulcure 24 - Part B

Other means of identification

SKU#: IE319H

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer: ITW Performance Polymers

Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450

Website: www.itwperformancepolymers.com

E-mail: Not available.

Contact person: EHS Department

Emergency phone number:
CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:

- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A
- Sensitization, skin: Category 1

Environmental hazards:

- Hazardous to the aquatic environment, long-term hazard: Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement:
Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention:
Avoid breathing mist/vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.

Response:
If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.

Storage:
Store away from incompatible materials.

Disposal:
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information:
100% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fatty Acids, C18-unsatd., Dimers, Reaction Products With Polyethylenepolyamines</td>
<td></td>
<td>68410-23-1</td>
<td>60 - 100</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE</td>
<td></td>
<td>112-24-3</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Most important symptoms/effects, acute and delayed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRIETHYLENETETRAMINE E (CAS 112-24-3)</td>
<td>TWA</td>
<td>6 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 ppm</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation
TRIETHYLENETETRAMINE (CAS 112-24-3) Can be absorbed through the skin.

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection
Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance
Liquid.

Physical state
Liquid.

Form
Liquid.

Color
Amber

Odor
Ammoniacal.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
428.0 °F (220.0 °C)

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits
Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.
Vapor pressure < 1 mm Hg
Vapor density Not available.
Relative density Not available.
Solubility(ies)
  Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
  Density 8.00 lb/gal
  Explosive properties Not explosive.
  Flammability class Combustible IIIIB estimated
  Oxidizing properties Not oxidizing.
  Specific gravity 0.97
  VOC 0

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions Hazardous polymerization does not occur.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
  Inhalation Prolonged inhalation may be harmful.
  Skin contact Causes skin irritation. May cause an allergic skin reaction.
  Eye contact Causes serious eye irritation.
  Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics
  Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
  Dermatitis. Rash.
Information on toxicological effects
  Acute toxicity Not known.
  Skin corrosion/irritation Causes skin irritation.
  Serious eye damage/eye irritation Causes serious eye irritation.
Respiratory or skin sensitization
  Respiratory sensitization Not a respiratory sensitizer.
  Skin sensitization May cause an allergic skin reaction.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
  Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
  Not regulated.
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number
UN3082

UN proper shipping name
Environmentally hazardous substances, liquid, n.o.s. (Polyethylenepolyamines)

Transport hazard class(es)
Class 9
Subsidiary risk -
Label(s) 9

Packing group III

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

Special provisions
8, 146, 335, IB3, T4, TP1, TP29

Packaging exceptions
155

Packaging non bulk
203

Packaging bulk
241

IATA

UN number
UN3082

UN proper shipping name
Environmentally hazardous substance, liquid, n.o.s. (Polyethylenepolyamines)

Transport hazard class(es)
Class 9
Subsidiary risk -

Packing group III

Environmental hazards Yes

ERG Code 9L

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.
Other information

Passenger and cargo aircraft  Allowed with restrictions.
Cargo aircraft only  Allowed with restrictions.

IMDG

UN number  UN3082
UN proper shipping name  ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyethylenepolyamines), MARINE POLLUTANT

Transport hazard class(es)

Class  9
Subsidiary risk  -
Packing group  III
Environmental hazards
Marine pollutant  Yes
EmS  F-A, S-F

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.
Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

DOT; IATA; IMDG

Marine pollutant

General information
IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical

Classified hazard categories

Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>07-01-2014</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>07-06-2018</td>
</tr>
<tr>
<td>Version #</td>
<td>04</td>
</tr>
</tbody>
</table>

HMIS® ratings

Health: 2
Flammability: 1
Physical hazard: 0
Personal protection: B

NFPA ratings

Health: 2
Flammability: 1
Instability: 0
Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.