SAFETY DATA SHEET

1. Identification

Product identifier Insulgel 90 - Part A
Other means of identification SKU# IE407R
Recommended use Not available.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers
Address 130 Commerce Drive
Montgomeryville, PA 18936
United States
Telephone Customer Service 215-855-8450
Website www.itwperformancepolymers.com
E-mail Not available.
Contact person EHS Department
Emergency phone number CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards

Acute toxicity, oral Category 4
Acute toxicity, dermal Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2
Sensitization, skin Category 1

Environmental hazards Hazardous to the aquatic environment, long-term hazard Category 2
OSHA defined hazards Not classified.

Label elements

Signal word Warning
Hazard statement Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Avoid breathing mist/vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.

Response If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.

Storage Store away from incompatible materials.
Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC) None known.
Supplemental information

99.98% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 39.98% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorhydrin (refer To Epichlorhydrin)</td>
<td>25068-38-6</td>
<td>30 - 60</td>
<td></td>
</tr>
<tr>
<td>Castor Oil</td>
<td>8001-79-4</td>
<td>20 - 40</td>
<td></td>
</tr>
<tr>
<td>Oxirane, Mono[(c12-14-alkyloxy)methyl] Derivatives [alkyl (c12-14) Glycidyl Ether]</td>
<td>68609-97-2</td>
<td>10 - 30</td>
<td></td>
</tr>
</tbody>
</table>

Other components below reportable levels < 0.1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Methods and materials for containment and cleaning up

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Clear.

Odor

Slight.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

595.4 °F (313 °C) estimated

Flash point

> 200.0 °F (> 93.3 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.
Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Vapor pressure: < 0.1 mm Hg

Vapor density: Not available

Relative density: Not available

Solubility(ies)

- Solubility (water): Not available

Partition coefficient (n-octanol/water): Not available

Auto-ignition temperature: 840 °F (448.89 °C) estimated

Decomposition temperature: Not available

Viscosity: Not available

Other information

- Density: 8.91 lb/gal
- Explosive properties: Not explosive
- Flammability class: Combustible IIIB estimated
- Oxidizing properties: Not oxidizing
- Specific gravity: 1.07
- VOC: 0

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- Inhalation: Prolonged inhalation may be harmful.
- Skin contact: Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Eye contact: Causes serious eye irritation.
- Ingestion: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics:

- Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
- Dermatitis. Rash.

Information on toxicological effects

- Acute toxicity: Harmful in contact with skin. Harmful if swallowed.
- Skin corrosion/irritation: Causes skin irritation.
- Serious eye damage/eye irritation: Causes serious eye irritation.

Respiratory or skin sensitization

- Respiratory sensitization: Not a respiratory sensitizer.
- Skin sensitization: May cause an allergic skin reaction.
Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity  Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity  
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)  
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens  
Not listed.

Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure  Not classified.

Specific target organ toxicity - repeated exposure  Not classified.

Aspiration hazard  Not an aspiration hazard.

Chronic effects  Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity  Toxic to aquatic life with long lasting effects.

Persistence and degradability  No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential  No data available.

Mobility in soil  

Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions  Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations  Dispose in accordance with all applicable regulations.

Hazardous waste code  The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products  Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging  Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT  Not regulated as dangerous goods.

IATA  
UN number  UN3082
UN proper shipping name  Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:-reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
Transport hazard class(es)  
Class  9
Subsidiary risk  -
Packing group  III
Environmental hazards  Yes
ERG Code  9L
Special precautions for user  Read safety instructions, SDS and emergency procedures before handling.
Other information  
Passenger and cargo aircraft  Allowed with restrictions.
Cargo aircraft only  Allowed with restrictions.
UN3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT

Class 9
Subsidiary risk -
Packing group III

Environmental hazards
Marine pollutant Yes

EmS F-A, S-F

Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

IMDG Regulated Marine Pollutant.
SARA 313 (TRI reporting)  
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.
Safe Drinking Water Act (SDWA)  
Not regulated.

US state regulations
California Proposition 65  
WARNING: This product can expose you to Epichlorohydrine, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance  
Epichlorohydrine (CAS 106-89-8) Listed: October 1, 1987
California Proposition 65 - CRT: Listed date/Male reproductive toxin  
Epichlorohydrine (CAS 106-89-8) Listed: September 1, 1996

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
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<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
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<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
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<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-08-2014
Revision date 07-07-2018
Version # 03

HMIS® ratings
- Health: 2
- Flammability: 1
- Physical hazard: 1

NFPA ratings
- Health: 2
- Flammability: 1
- Instability: 1

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
This document has undergone significant changes and should be reviewed in its entirety.