

SAFETY DATA SHEET

1. Identification

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|---|--|--------------|
| Product identifier | Insulcast 333 NEUTRAL - Part A | |
| Other means of identification | | |
| SKU# | IE158R | |
| Recommended use | Not available. | |
| Recommended restrictions | None known. | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Manufacturer | | |
| Company name | ITW Performance Polymers | |
| Address | 130 Commerce Drive Montgomeryville, PA 18936 United States | |
| Telephone | Customer Service | 215-855-8450 |
| Website | www.itwperformancepolymers.com | |
| E-mail | Not available. | |
| Contact person | EHS Department | |
| Emergency phone number | CHEMTREC | 800-424-9300 |
| | International | 703-527-3887 |

2. Hazard(s) identification

| | | |
|------------------------------|--|-------------|
| Physical hazards | Not classified. | |
| Health hazards | Skin corrosion/irritation | Category 2 |
| | Serious eye damage/eye irritation | Category 2A |
| | Sensitization, skin | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, long-term hazard | Category 2 |
| OSHA defined hazards | Not classified. | |
| Label elements | | |



| | | |
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| Signal word | Warning | |
| Hazard statement | Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects. | |
| Precautionary statement | | |
| Prevention | Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves. | |
| Response | If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. | |
| Storage | Store away from incompatible materials. | |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Hazard(s) not otherwise classified (HNOC) | None known. | |
| Supplemental information | 46.17% of the mixture consists of component(s) of unknown acute oral toxicity. 99.25% of the mixture consists of component(s) of unknown acute dermal toxicity. 99.25% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 53.08% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. | |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|---------|
| Alumina Trihydrate | | 21645-51-2 | 30 - 60 |
| Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin) | | 25068-38-6 | 30 - 60 |
| Oxirane, Mono[(c12-14-alkyloxy)methyl] Derivatives [alkyl (c12-14) Glycidyl Ether] | | 68609-97-2 | 10 - 30 |
| Antimony Trioxide | | 1309-64-4 | 0.1 - 1 |
| Other components below reportable levels | | | 0.1 - 1 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
|--|---|

Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|-----------------------------------|------|-----------|
| Antimony Trioxide (CAS 1309-64-4) | PEL | 0.5 mg/m3 |

US. OSHA Table Z-3 (29 CFR 1910.1000)

| Components | Type | Value | Form |
|-------------------------------------|------|----------|----------------------|
| Alumina Trihydrate (CAS 21645-51-2) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |

US. ACGIH Threshold Limit Values

| Components | Type | Value | Form |
|-------------------------------------|------|-----------|----------------------|
| Alumina Trihydrate (CAS 21645-51-2) | TWA | 1 mg/m3 | Respirable fraction. |
| Antimony Trioxide (CAS 1309-64-4) | TWA | 0.5 mg/m3 | |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value |
|-----------------------------------|------|-----------|
| Antimony Trioxide (CAS 1309-64-4) | TWA | 0.5 mg/m3 |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

| | |
|---------------------------------------|--|
| Respiratory protection | In case of insufficient ventilation, wear suitable respiratory equipment. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. |

9. Physical and chemical properties

| | |
|---|----------------------------|
| Appearance | Liquid. |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Clear. |
| Odor | Slight. |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | > 200.0 °F (> 93.3 °C) |
| Evaporation rate | 0.7 |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 5.1 mm Hg |
| Vapor density | 3.6 |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 13.08 lb/gal |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.56 |

10. Stability and reactivity

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| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Causes serious eye irritation.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

| Components | Species | Test Results |
|------------|---------|--------------|
|------------|---------|--------------|

Alumina Trihydrate (CAS 21645-51-2)

Acute

Oral

| | | |
|------|-----|--------------|
| LD50 | Rat | > 5000 mg/kg |
|------|-----|--------------|

Antimony Trioxide (CAS 1309-64-4)

Acute

Oral

| | | |
|------|-----|-----------|
| LD50 | Rat | > 20 g/kg |
|------|-----|-----------|

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Antimony Trioxide (CAS 1309-64-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

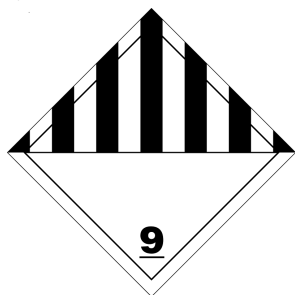
Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

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| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

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|---|--|
| DOT | Not regulated as dangerous goods. |
| IATA | |
| UN number | UN3082 |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A/ Epichlorohydrin Resin) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | Yes |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |
| IMDG | |
| UN number | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A/ Epichlorohydrin Resin), MARINE POLLUTANT |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | Yes |
| EmS | F-A, S-F |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |
| IATA; IMDG | |



Marine pollutant



General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Antimony Trioxide (CAS 1309-64-4) % 1.0 N010

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Antimony Trioxide (CAS 1309-64-4) Listed. N010

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Antimony Trioxide (CAS 1309-64-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony Trioxide (CAS 1309-64-4)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Antimony Trioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Antimony Trioxide (CAS 1309-64-4) Listed: October 1, 1990

Crystalline SiO₂ (Quartz) (CAS 14808-60-7) Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Antimony Trioxide (CAS 1309-64-4)

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|-----------------------------|---|
| Issue date | 06-10-2014 |
| Revision date | 02-01-2019 |
| Version # | 05 |
| HMIS® ratings | Health: 2 Flammability: 1 Physical hazard: 1 Personal protection: B |
| NFPA ratings | Health: 2 Flammability: 1 Instability: 1 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | This document has undergone significant changes and should be reviewed in its entirety. |