Proven Grouting Solutions For Offshore Foundations
**DENSIT**

Densit® is a brand of ITW Performance Polymers. Since 1983, ITW Performance Polymers has been specializing in the development, manufacture and supply of high performance solutions based on its Ultra High performance Cementitious (UHPC) Densit® material.

In addition to connecting offshore structures in the wind industry, UHPC Densit® materials are applied worldwide in other demanding areas such as wear and abrasion resistant solutions, the reinforcement of oil and gas platforms, industrial flooring and pavement and security barriers.

**QUALITY ASSURANCE**

The various sites are certified to ISO 9001, ISO 14001 and OHSAS 18001. The manufacturing and quality management of Ducorit® products hold a Shop Approval Certificate issued by DNV-GL.

**TURNKEY SOLUTIONS**

ITW Performance Polymers has market leading experience in providing turnkey grouting services, which include consultancy, planning, manufacturing and supplying Ducorit® material, installation, test sampling and documentation for any offshore structural design or installation scheme.

Each project is handled by a project manager and a leading supervisor to ensure that the project is carried out safely according to our ISO 9001, ISO 14001 and OHSAS 18001 quality management systems.

ITW Performance Polymers’ offshore supervisors are skilled, experienced and dedicated to providing the best service. Throughout the grouting installation process, Ducorit® samples are taken according to a strict quality plan for testing and documentation according to DNV-GL guidelines.

**WHY DUCORIT® GROUT?**

Ducorit® is a pumpable, ultra-high performance cementitious material especially developed for grouting offshore connections.

Ducorit®’s properties make it a unique and strong solution for connecting structures offshore:

- Extremely high strength and outstanding fatigue properties
- Minimal shrinkage
- Strong bond between Ducorit® grout and steel
- Fast curing and strength development
- High inner cohesion, i.e. no mixing with sea-water
- Low hydration heat

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Supervisors & Equipment

ITW Performance Polymers supplies highly skilled and experienced offshore supervisors and state of the art equipment solutions for offshore wind projects.

Our supervisors have gathered many years of experience through our extensive reference list from all around the world. We ensure supervisors who are highly skilled communicators with good understanding of offshore work processes. They work closely with clients on board and apply a solution oriented work approach for optimal problem solving. Pioneering this business has enabled us to offer the most experienced supervisors in the business and ensure correct application of products every time.

In addition to our unique supervisors, we also provide specialized equipment as part of our turnkey solutions. We strive to eliminate as many obstacles as possible for our clients. Therefore, we have developed a fully containerized mixing system which ensures no dust emission, no deck cleaning and compact deck space.

Furthermore, our new waste reduction system ensures a very significant reduction in material waste, which means a significant cost reduction in waste handling for the client.

Foundation Types

The most significant foundation types in the offshore wind industry at the moment are monopile transition pieces and jackets.

MONOPILES

The monopile foundation concept is a proven, efficient and economical solution for connecting towers to foundations, as the concept enables the verticality of the base to be adjusted. A monopile foundation consists of a steel pile driven into the seabed and a transition piece slid onto or into the pile. The space between pile and transition piece is grouted with Ducorit® which is mixed and pumped through flexible hoses into the annulus. Applying Ducorit® for the grouting of a transition piece to a monopile makes it easy to adjust the verticality of the tower and turbine in the event of an inclination in the monopile.

JACKET FOUNDATIONS

As wind farms are gradually being moved to deeper waters, jacket foundations are likely to become more common, as the jacket foundations enable wind turbine installations at more challenging water depths than the monopile tp’s. A recent example of this is the Wikinger offshore wind farm project. Here, the installations were done at water depths between 37 and 43 meters, which required cutting edge installation technology. ITW Performance Polymers successfully grouted 70 challenging jacket installations with Ducorit® S2, proving the Ducorit® material’s versatile capabilities once again.
More Than 2500 Grouted Connections in Offshore Foundations

REFERENCES OUTSIDE EUROPE

2019: Formosa 1, PH2, Taiwan
- 20 - MP/TP

2016/17: Huaneng, China
- 2 - 4 legged booster station

2016/17: South Grid, China
- 17 - 4 legged jackets

2015/16: Block Island, USA
- 5 - 4 legged jacket structure

2015: CGNPC, China
- 1 - 4 legged booster station

2015: Taipower, Taiwan
- 1 - MP/TP MET mast

2015: TGC, Taiwan
- 1 - MP/TP MET mast

2014: COOEC, China
- 1 - 3 legged jacket

2017: Walney 3 and 4, United Kingdom
- 87 monopiles u/c

2016: SS Nordsee 1, Germany
- 4 legged jacket structure

2016: OES Vøga Mø, Germany
- 4 legged jacket structure

2016: Donlin Gamma, Germany
- 2x9 piles/sleeve

2016: Vøga Mø, Germany
- 87 monopiles

2014: Vøga Mø, Germany
- 73 4 legged jacket

2015/2016: DanTysk, Germany
- Accommodation platform - 4 legged jacket

2015: Gode Wind - Substation 1+2, Germany
- 2 jackets OHVS 4 legged pila/sleeve

2015: Baltic 2, Germany
- OHVS 4 legged pile/sleeve jacket

2014: Baltic 2, Germany
- 41 jackets/39 monopiles

2014: Butendiek, Germany
- 80 monopiles

2014: Amrumkow, Germany
- 80 monopiles

2014: Borkum Riffgrund 1, Germany
- 77 monopiles

2014: Westernmost Rough, United Kingdom
- 35 monopiles

2013: DanTysk, Germany
- 80 monopiles

2013: Northwind, Belgium
- 72 monopiles

2013: Nord Sea Ost, Germany
- Supply of materials

2012: Globaltech 1, Germany
- 80 tripods

2012: Teesside, United Kingdom
- 27 monopiles

2012: Riffgrud, Germany
- 30 monopiles

2012: Meer Wind, Germany
- 80 monopiles

2012: Anholt, Denmark
- 111 monopiles

2011: Lincs, United Kingdom
- 75 monopiles

2011: London Array, United Kingdom
- 177 monopiles

2011: Walney 2, United Kingdom
- 51 monopiles

2010/2011: Sheringham Shoal, United Kingdom
- 90 monopiles

2010/2012: BARD Offshore 1, Germany
- 80 tripods

2010: Baltic 1, Germany
- 21 monopiles

2010: Walney 1, United Kingdom
- 51 monopiles

2009/2010: Belwind, Belgium
- 56 monopiles

2009/2010: Greater Gabbard, United Kingdom
- 140 monopiles

2009: Thanet, United Kingdom
- 100 monopiles

2008/2009: Alpha Ventus, Germany
- 6 tripods

2008: Gunfleet Sands, United Kingdom
- 48 monopiles

2008: Hooksiel, Germany
- 1 triple

2008: Thornton Bank, Belgium
- 6 undercasting of towers

2008: Horns Rev 2, Denmark
- 92 monopiles

2008: Riff Flats, United Kingdom
- 25 monopiles

2007: Robin Rigg, United Kingdom
- 60 monopiles

2007: Lynn & Inner Dowsing, United Kingdom
- 54 monopiles

2006: Princess Amalia, the Netherlands
- 60 monopiles

2006: Burbo Bank, United Kingdom
- 25 monopiles

2006: Egmond aan Zee, the Netherlands
- 36 monopiles

2005: Barrow, United Kingdom
- 30 monopiles

2004: Kentish Flats, United Kingdom
- 30 monopiles

2003: Arklow Bank, Ireland
- 7 monopiles

2003: North Hoyle, United Kingdom
- 30 monopiles

2002: Samsø, Denmark
- 10 monopiles

2002: Horns Rev 1, Denmark
- 80 monopiles

2001: Yttre Stengrund, Sweden
- 5 monopiles

2000: Ulgrunden, Sweden
- 7 monopiles
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