SAFETY DATA SHEET

1. Identification

Product identifier: DEVCON® Fast Cure Gray Liquid Curing Agent

Other means of identification
SKU#: 0321

Recommended use: Not available.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name: ITW Performance Polymers
Address: 30 Endicott Street
Danvers, MA 01923
United States

Telephone: Customer Service 978-777-1100
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department

Emergency phone number
Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards:
- Acute toxicity, inhalation Category 2
- Skin corrosion/irritation Category 2
- Serious eye damage/eye irritation Category 2
- Sensitization, respiratory Category 1
- Sensitization, skin Category 1
- Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Fatal if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

Precautionary statement

Prevention: Do not breathe vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves. Wear respiratory protection.

Response: If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment is urgent (see this label). If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)  None known.
Supplemental information  None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyol</td>
<td>N/A</td>
<td>60 - 80</td>
<td></td>
</tr>
<tr>
<td>4,4’-Methyleneedianhexyl diisocyanate</td>
<td>5124-30-1</td>
<td>20 - 40</td>
<td></td>
</tr>
</tbody>
</table>

Other components below reportable levels  1 - 2.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation  Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.

Skin contact  Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact  Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Eye contact  Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed  Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed  Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information  If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media  Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media  Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical  During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters  Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions  Move containers from fire area if you can do so without risk.

Specific methods  Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards  No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures  Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up

This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe vapors or spray mist. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Components</strong></td>
<td>Type</td>
</tr>
<tr>
<td>4,4'-Methylenedicyclohexyl</td>
<td>TWA</td>
</tr>
<tr>
<td>disocyanate (CAS 5124-30-1)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Components</strong></td>
<td>Type</td>
</tr>
<tr>
<td>4,4'-Methylenedicyclohexyl disocyanate</td>
<td>Ceiling</td>
</tr>
<tr>
<td>(CAS 5124-30-1)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

**US - Tennessee OELs: Skin designation**

| 4,4'-Methylenedicyclohexyl disocyanate      | Can be absorbed through the skin. |
| (CAS 5124-30-1)                             |       |

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

**Eye/face protection**

Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an imperious apron is recommended.

**Respiratory protection**

Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
9. Physical and chemical properties

Appearance: Liquid.
Physical state: Liquid.
Form: Liquid.
Color: Clear.
Odor: Musty.
Odor threshold: Not available.

pH: Not available.
Melting point/freezing point: 77 °F (25 °C) estimated
Initial boiling point and boiling range: Not available.
Flash point: 392.0 °F (200.0 °C) estimated
Evaporation rate: Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%): Not available.
Flammability limit - upper (%): Not available.
Explosive limit - lower (%): Not available.
Explosive limit - upper (%): Not available.

Vapor pressure: 0.00002 hPa estimated
Vapor density: Not available.
Relative density: Not available.
Solubility(ies)
Solubility (water): Not available.
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.

Other information
Density: 1.03 g/cm^3 estimated

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: Hazardous polymerization does not occur.
Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials: Alcohols. Amines.

11. Toxicological information

Information on likely routes of exposure
Inhalation: Fatal if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact
Causes skin irritation. May cause an allergic skin reaction.

Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity
Fatal if inhaled.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)</td>
<td>Rabbit</td>
<td>&gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Rabit</td>
<td>LD50</td>
<td>1065 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
Partition coefficient n-octanol / water (log Kow)
4,4’-Methylenedicyclohexyl diisocyanate 6.11

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Dispense in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

General information
IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations
This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
4,4′-Methylenedicyclohexyl diisocyanate % 1.0
(CAS 5124-30-1)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
4,4′-Methylenedicyclohexyl diisocyanate Listed.
(CAS 5124-30-1)

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4′-Methylenedicyclohexyl diisocyanate</td>
<td>5124-30-1</td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Material name: DEVCON® Fast Cure Gray Liquid Curing Agent

SDS US

0321 Version #: 01 Issue date: 05-21-2019

7 / 7
**1. Identification**

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® Pronto Edge &amp; Seal Curing Agent Type 35</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>0315</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Manufacturer/Importer/Supplier/Distributor information**

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>ITW Performance Polymers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address</td>
<td>30 Endicott Street</td>
</tr>
<tr>
<td></td>
<td>Danvers, MA 01923</td>
</tr>
<tr>
<td></td>
<td>United States</td>
</tr>
<tr>
<td>Telephone</td>
<td>Customer Service 978-777-1100</td>
</tr>
<tr>
<td>Website</td>
<td><a href="http://www.itwperformancepolymers.com">www.itwperformancepolymers.com</a></td>
</tr>
<tr>
<td>E-mail</td>
<td>Not available.</td>
</tr>
<tr>
<td>Contact person</td>
<td>EHS Department</td>
</tr>
<tr>
<td>Emergency phone number</td>
<td>Chemtrec 800-424-9300</td>
</tr>
<tr>
<td></td>
<td>International 703-527-3887</td>
</tr>
</tbody>
</table>

**2. Hazard(s) identification**

**Physical hazards**

- Not classified.

**Health hazards**

- Acute toxicity, oral: Category 4
- Acute toxicity, dermal: Category 4
- Serious eye damage/eye irritation: Category 2A
- Specific target organ toxicity, repeated exposure: Category 2

**Environmental hazards**

- Not classified.

**OSHA defined hazards**

- Not classified.

**Label elements**

- Signal word: Warning
- Hazard statement: Harmful if swallowed. Harmful in contact with skin. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure.
- Precautionary statement:
  - Prevention: Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves/protective clothing.
  - Response: If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
- Hazard(s) not otherwise classified (HNOC): None known.
- Supplemental information: None.
### 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethyltoluenediamine</td>
<td>68479-98-1</td>
<td></td>
<td></td>
<td>60 - 80</td>
</tr>
<tr>
<td>Oleic Acid</td>
<td>112-80-1</td>
<td></td>
<td></td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td></td>
<td></td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td></td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

**Most important symptoms/effects, acute and delayed**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**General information**
If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Do not breathe mist/vapors. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

- Eye/face protection
  Chemical respirator with organic vapor cartridge and full facepiece.

- Skin protection
  - Hand protection
    Wear appropriate chemical resistant gloves.
  - Other
    Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

- Respiratory protection
  Chemical respirator with organic vapor cartridge and full facepiece.

- Thermal hazards
  Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Black</td>
</tr>
<tr>
<td>Odor</td>
<td>Ammoniacal</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>&gt; 7 @ 5% solution</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point</td>
<td>200.0 °F (93.3 °C) estimated</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure 0.00009 hPa estimated
Vapor density Not available.
Relative density Not available.
Solubility(ies)
Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
Density 1.02 g/cm³ estimated
Explosive properties Not explosive.
Flammability class Combustible IIIIB estimated
Oxidizing properties Not oxidizing.
Specific gravity 1.02 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
Inhalation Prolonged inhalation may be harmful.
Skin contact Harmful in contact with skin.
Eye contact Causes serious eye irritation.
Ingestion Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects
Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components Species Test Results
Carbon Black (CAS 1333-86-4)
Acute Oral
LD50 Rat > 8000 mg/kg
Components | Species | Test Results
---|---|---
**Oleic Acid (CAS 112-80-1)**

**Acute**
- Dermal  
  LD50  
  Guinea pig  
  > 3000 mg/kg
- Oral  
  LD50  
  Rat  
  74 g/kg

**Skin corrosion/irritation**  
Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**  
Causes serious eye irritation.

**Respiratory or skin sensitization**
- Respiratory sensitization  
  Not a respiratory sensitizer.
- Skin sensitization  
  This product is not expected to cause skin sensitization.
- Germ cell mutagenicity  
  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
- IARC Monographs. Overall Evaluation of Carcinogenicity  
  Carbon Black (CAS 1333-86-4)  
  2B Possibly carcinogenic to humans.
  Not listed.
- US. National Toxicology Program (NTP) Report on Carcinogens  
  Carbon Black (CAS 1333-86-4)  
  Known To Be Human Carcinogen.

**Reproductive toxicity**  
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**  
Not classified.

**Specific target organ toxicity - repeated exposure**  
May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard**  
Not an aspiration hazard.

**Chronic effects**  
Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

**12. Ecological information**

**Ecotoxicity**  
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**  
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**  
No data available.

**Mobility in soil**  
No data available.

**Other adverse effects**  
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions**  
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**  
Dispose in accordance with all applicable regulations.

**Hazardous waste code**  
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**  
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**  
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**  
Not regulated as dangerous goods.
IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Diethyltoluenediamine (CAS 68479-98-1) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Carbon Black (CAS 1333-86-4)

International Inventories

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<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
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<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
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<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
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<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
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<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
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<tr>
<td>Country(s) or region</td>
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<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
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<td>European List of Notified Chemical Substances (ELINCS)</td>
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<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
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<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
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<td>New Zealand Inventory</td>
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<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
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<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
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</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

**Issue date**: 05-21-2019  
**Revision date**: 05-23-2019  
**Version #**: 02  
**HMIS® ratings**  
Health: 2*  
Flammability: 1  
Physical hazard: 0  
**NFPA ratings**  
Health: 2  
Flammability: 1  
Instability: 0  
**Disclaimer**  
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information**  
Composition / Information on Ingredients: Component Summary