1. Identification

Product identifier: CORE-6000
Other means of identification:
SKU#: 103214
Recommended use: Not available.
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer:
Company name: ITW Performance Polymers
Address: 30 Endicott Street
Danvers, MA 01923
United States
Telephone: Customer Service 978-777-1100
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department
Emergency phone number:
Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Flammable liquids Category 3
Health hazards:
- Acute toxicity, oral Category 4
- Skin corrosion/irritation Category 2
- Serious eye damage/eye irritation Category 2A
- Sensitization, skin Category 1A
- Germ cell mutagenicity Category 1B
- Carcinogenicity Category 1B
- Reproductive toxicity Category 1
- Specific target organ toxicity, single exposure Category 1
- Specific target organ toxicity, repeated exposure Category 1
- Aspiration hazard Category 1

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements:
Signal word: Danger
Hazard statement:
Flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to organs. Causes damage to organs through prolonged or repeated exposure.
Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester Resin</td>
<td></td>
<td>N/A</td>
<td>20 - 40</td>
</tr>
<tr>
<td>STYRENE</td>
<td></td>
<td>100-42-5</td>
<td>20 - 40</td>
</tr>
<tr>
<td>Limestone</td>
<td></td>
<td>1317-65-3</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Methyl Alcohol</td>
<td></td>
<td>67-56-1</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Synthetic Amorphous Silica, Pptd.</td>
<td></td>
<td>112926-00-8</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>6% Cobalt Octoate</td>
<td></td>
<td>136-52-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms/effects, acute and delayed Aspiration may cause pulmonary edema and pneumonitis. Headache. Dizziness. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
### 5. Fire-fighting measures

| Suitable extinguishing media | Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Flammable liquid and vapor. |

### 6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. |
| Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. |
| Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. |
7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>PEL</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Methyl Alcohol (CAS 67-56-1)</td>
<td>PEL</td>
<td>260 mg/m3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m3</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-2 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>Ceiling</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Synthetic Amorphous Silica, Pptd.</td>
<td>TWA</td>
<td>0.8 mg/m3</td>
<td></td>
</tr>
<tr>
<td>(CAS 112926-00-8)</td>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>
### US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value Components Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Alcohol (CAS 67-56-1)</td>
<td>STEL</td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>STEL</td>
<td>10 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value Components Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Alcohol (CAS 67-56-1)</td>
<td>STEL</td>
<td>250 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>STEL</td>
<td>40 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value Components Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable.</td>
<td></td>
</tr>
<tr>
<td>Methyl Alcohol (CAS 67-56-1)</td>
<td>STEL</td>
<td>325 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
<td>Respirable dust.</td>
<td></td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>STEL</td>
<td>425 mg/m3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Synthetic Amorphous Silica, Pptd. (CAS 112926-00-8)</td>
<td>TWA</td>
<td>6 mg/m3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Biological limit values

<table>
<thead>
<tr>
<th>ACGIH Biological Exposure Indices Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Alcohol (CAS 67-56-1)</td>
<td>15 mg/l</td>
<td>Methanol</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>40 µg/l</td>
<td>Styrene</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>400 mg/g</td>
<td>Mandelic acid plus phenylglyoxylic acid</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

**US - California OELs: Skin designation**

Methyl Alcohol (CAS 67-56-1) Can be absorbed through the skin.

STYRENE (CAS 100-42-5) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

Methyl Alcohol (CAS 67-56-1) Skin designation applies.

STYRENE (CAS 100-42-5) Skin designation applies.

**US - Tennessee OELs: Skin designation**

Methyl Alcohol (CAS 67-56-1) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

Methyl Alcohol (CAS 67-56-1) Can be absorbed through the skin.

**US NIOSH Pocket Guide to Chemical Hazards: Skin designation**

Methyl Alcohol (CAS 67-56-1) Can be absorbed through the skin.
Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Appropriate engineering controls**

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

**Hand protection**
Wear appropriate chemical resistant gloves.

**Other**
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Viscous. Liquid</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Liquid.</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Viscous. Liquid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>White.</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Aromatic</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>-23.8 °F (-31 °C) estimated</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>293 °F (145 °C) estimated</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>293 °F (145 °C) estimated</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>82.4 °F (28.0 °C) estimated</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Flammability limit - lower (%)</strong></td>
<td>1.1 % estimated</td>
</tr>
<tr>
<td><strong>Flammability limit - upper (%)</strong></td>
<td>6.1 % estimated</td>
</tr>
<tr>
<td><strong>Explosive limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>8.53 hPa estimated</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility (water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>914 °F (490 °C) estimated</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Density</strong></td>
<td>1.52 g/cm3 estimated</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>Not explosive.</td>
</tr>
<tr>
<td><strong>Flammability class</strong></td>
<td>Flammable IC estimated</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
Hazardous polymerization does not occur.

Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials

11. Toxicological information

Information on likely routes of exposure

Inhalation
May cause damage to organs by inhalation. Prolonged inhalation may be harmful.

Skin contact
Causes skin irritation. May cause an allergic skin reaction.

Eye contact
Causes serious eye irritation.

Ingestion
Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics
Aspiration may cause pulmonary edema and pneumonitis. Headache. Dizziness. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity
May be fatal if swallowed and enters airways.

Components
Species
Test Results

Methyl Alcohol (CAS 67-56-1)

Acute
Dermal
LD50
Rabbit
15800 mg/kg

Inhalation
LC50
Rat
87.5 mg/l, 6 Hours

Oral
LD50
Rat
5628 mg/kg

STYRENE (CAS 100-42-5)

Acute
Inhalation
LC50
Rat
24 mg/l, 4 Hours

Oral
LD50
Rat
1 g/kg

Synthetic Amorphous Silica, Pptd. (CAS 112926-00-8)

Acute
Oral
LD50
Rat
> 22500 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Due to partial or complete lack of data the classification is not possible.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
May cause genetic defects.

Carcinogenicity
May cause cancer.
IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.
STYRENE (CAS 100-42-5) 2A Probably carcinogenic to humans.
Synthetic Amorphous Silica, Pptd. (CAS 112926-00-8) 3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Quartz (CAS 14808-60-7) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

6% Cobalt Octoate (CAS 136-52-7) Reasonably Anticipated to be a Human Carcinogen.
Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.
STYRENE (CAS 100-42-5) Reasonably Anticipated to be a Human Carcinogen.

Possible reproductive hazard. May damage fertility or the unborn child.
Specific target organ toxicity - single exposure
Causes damage to organs.
Specific target organ toxicity - repeated exposure
Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard
May be fatal if swallowed and enters airways.
Chronic effects
Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
Methyl Alcohol -0.77
STYRENE 2.95

Mobility in soil
No data available.
Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number UN1866
UN proper shipping name Resin solution, flammable
Transport hazard class(es)
Class 3
Subsidiary risk -
Label(s) 3
Packing group II
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions 149, B52, IB2, T4, TP1, TP8
Packaging exceptions 150
Packaging non bulk: 173
Packaging bulk: 242

IATA

UN number: UN1866

UN proper shipping name: Resin solution flammable

Transport hazard class(es):
- Class: 3
- Subsidiary risk: -
- Packing group: II
- Environmental hazards: No.
- ERG Code: 3L

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

Other information:
- Passenger and cargo aircraft: Allowed with restrictions.
- Cargo aircraft only: Allowed with restrictions.

IMDG

UN number: UN1866

UN proper shipping name: RESIN SOLUTION flammable

Transport hazard class(es):
- Class: 3
- Subsidiary risk: -
- Packing group: II
- Environmental hazards: No.
- Marine pollutant: EmS F-E, S-E

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not established.

DOT

Regulatory information

US federal regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration:
- 6% Cobalt Octoate (CAS 136-52-7): % 1.0 N096
- Methyl Alcohol (CAS 67-56-1): % 1.0
- STYRENE (CAS 100-42-5): % 0.1
US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
Methyl Alcohol (CAS 67-56-1) Listed.
STYRENE (CAS 100-42-5) Listed.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
6% Cobalt Octoate (CAS 136-52-7) Listed.
Methyl Alcohol (CAS 67-56-1) Listed.
STYRENE (CAS 100-42-5) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Quartz (CAS 14808-60-7) Cancer
lung effects
immune system effects
kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard
Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6% Cobalt Octoate</td>
<td>136-52-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Methyl Alcohol</td>
<td>67-56-1</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>STYRENE</td>
<td>100-42-5</td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
6% Cobalt Octoate (CAS 136-52-7)
Methyl Alcohol (CAS 67-56-1)
STYRENE (CAS 100-42-5)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Contains component(s) regulated under the Safe Drinking Water Act.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
STYRENE (CAS 100-42-5) Other Flavoring Substances with OSHA PEL's

US state regulations
California Proposition 65
WARNING: This product can expose you to chemicals including STYRENE, which is known to the State of California to cause cancer, and Methyl Alcohol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (CAS 14808-60-7) Listed: October 1, 1988
STYRENE (CAS 100-42-5) Listed: April 22, 2016

Material name: CORE-6000
103214 Version #: 03 Revision date: 05-06-2020 Issue date: 07-07-2019
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

California Proposition 65 - CRT: Listed date/Developmental toxin

Methyl Alcohol (CAS 67-56-1) Listed: March 16, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

6% Cobalt Octoate (CAS 136-52-7)
Methyl Alcohol (CAS 67-56-1)
Quartz (CAS 14808-60-7)
STYRENE (CAS 100-42-5)
Titanium Dioxide (CAS 13463-67-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date | 07-07-2019 |
| Revision date | 05-06-2020 |
| Version # | 03 |

HMIS® ratings

Health: 2
Flammability: 3
Physical hazard: 1

NFPA ratings

Health: 2
Flammability: 3
Instability: 1

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.