## 1. Identification

**Product identifier**: ALPHACOAT 1700  
**Other means of identification**: SKU# 100065  
**Recommended use**: Not available.  
**Recommended restrictions**: None known.  

**Manufacturer/Importer/Supplier/Distributor information**

- **Manufacturer**
  - **Company name**: ITW Performance Polymers  
  - **Address**: 30 Endicott Street, Danvers, MA 01923, United States  
  - **Telephone**: 978-777-1100 (Customer Service)  
  - **Website**: www.itwperformancepolymers.com  
  - **E-mail**: Not available.  
  - **Contact person**: EHS Department  
- **Emergency phone number**
  - **Chemtrec**: 800-424-9300  
  - **International**: 703-527-3887

## 2. Hazard(s) identification

**Physical hazards**: Flammable liquids (Category 3)  
**Health hazards**
- Skin corrosion/irritation (Category 2)  
- Serious eye damage/eye irritation (Category 2A)  
- Sensitization, skin (Category 1)  
- Germ cell mutagenicity (Category 1B)  
- Carcinogenicity (Category 1B)  
- Reproductive toxicity (Category 2)  
- Specific target organ toxicity, repeated exposure (Category 1)  
- Aspiration hazard (Category 1)  
**Environmental hazards**: Not classified.  
**OSHA defined hazards**: Not classified.  

### Label elements

- **Signal word**: Danger  
- **Hazard statement**:  
  - Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.  
- **Precautionary statement**
  - **Prevention**: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response

If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage

Store in a well-ventilated place. Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information
38.01% of the mixture consists of component(s) of unknown acute oral toxicity. 59.02% of the mixture consists of component(s) of unknown acute dermal toxicity. 47.55% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 47.55% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester Resin</td>
<td>N/A</td>
<td>20 - 40</td>
<td></td>
</tr>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>10 - 20</td>
<td></td>
</tr>
<tr>
<td>STYRENE</td>
<td>100-42-5</td>
<td>10 - 20</td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>2.5 - 10</td>
<td></td>
</tr>
<tr>
<td>MAGNESIUM CARBONATE</td>
<td>546-93-0</td>
<td>2.5 - 10</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE</td>
<td>141-78-6</td>
<td>1 - 2.5</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td></td>
</tr>
<tr>
<td>Cobalt Neodecanoate</td>
<td>27253-31-2</td>
<td>0.1 - 1</td>
<td></td>
</tr>
</tbody>
</table>

Other components below reportable levels 20 - 40

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed
Aspiration may cause pulmonary edema and pneumonitis. Headache. Dizziness. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information
Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.
### Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

### General fire hazards

Flammable liquid and vapor.

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### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

#### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

- **Large Spills:** Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

- **Small Spills:** Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

- Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

#### Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

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### 7. Handling and storage

#### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".
Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

### 8. Exposure controls/personal protection

#### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>PEL</td>
<td>2400 mg/m³</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
<td>PEL</td>
<td>1400 mg/m³</td>
<td>400 ppm</td>
<td></td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>MAGNESIUM CARBONATE (CAS 546-93-0)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-2 (29 CFR 1910.1000)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>Ceiling</td>
<td>200 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>STEL</td>
<td>500 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>250 ppm</td>
<td></td>
</tr>
<tr>
<td>Cobalt Neodecanoate (CAS 27253-31-2)</td>
<td>TWA</td>
<td>0.02 mg/m³</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
<td>TWA</td>
<td>400 ppm</td>
<td></td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>STEL</td>
<td>40 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>TWA</td>
<td>590 mg/m³</td>
<td>250 ppm</td>
</tr>
</tbody>
</table>
US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
<td>TWA</td>
<td>1400 mg/m³</td>
<td>400 ppm</td>
</tr>
<tr>
<td>Limestone (CAS 1317-65-3)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>MAGNESIUM CARBONATE (CAS 546-93-0)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>STEL</td>
<td>425 mg/m³</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>215 mg/m³</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Biological limit values

<table>
<thead>
<tr>
<th>ACGIH Biological Exposure Indices Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>25 mg/l</td>
<td>Acetone</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>Cobalt Neodecanoate (CAS 15 µg/l 27253-31-2)</td>
<td></td>
<td>Cobalt</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>40 µg/l</td>
<td>Styrene</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>400 mg/g</td>
<td>Mandelic acid plus phenylglyoxylic acid</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

**US - California OELs: Skin designation**

STYRENE (CAS 100-42-5) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

STYRENE (CAS 100-42-5) Skin designation applies.

### Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**

Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

| Appearance | Liquid. |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Off-white |
Aromatic.

Odor threshold  Not available.

pH  Not available.

Melting point/freezing point -138.46 °F (-94.7 °C) estimated

Initial boiling point and boiling range 132.89 °F (56.05 °C) estimated

Flash point 89.6 °F (32.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 1.1 % estimated

Flammability limit - upper (%) 12.8 % estimated

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 91.78 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 869 °F (465 °C) estimated

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 1.64 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IC estimated

Oxidizing properties Not oxidizing.

Specific gravity 1.64 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.


Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Headache. Dizziness. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity

May be fatal if swallowed and enters airways.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>20000 mg/kg</td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td></td>
</tr>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>5.6 g/kg</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
<td>24 mg/l, 4 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>1 g/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization

Due to partial or complete lack of data the classification is not possible.

Skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

May cause genetic defects.

Carcinogenicity

May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

STYRENE (CAS 100-42-5) 2A Probably carcinogenic to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Cobalt Neodecanoate (CAS 27253-31-2) Reasonably Anticipated to be a Human Carcinogen.

STYRENE (CAS 100-42-5) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity

Possible reproductive hazard. Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure

Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

May be fatal if swallowed and enters airways.

Chronic effects

Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
- Acetone: -0.24
- STYRENE: 2.95

Mobility in soil: No data available.
Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions: Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: D001: Waste Flammable material with a flash point < 140 F

Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
- UN number: UN1139
- UN proper shipping name: Coating solution (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)
- Transport hazard class(es): 3
- Class: 3
- Subsidiary risk: -
- Label(s): 3
- Packing group: II
- Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.
- Special provisions: 149, IB2, T4, TP1, TP8
- Packaging exceptions: 150
- Packaging non bulk: 202
- Packaging bulk: 242

IATA
- UN number: UN1139
- UN proper shipping name: Coating solution (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)
- Transport hazard class(es): 3
- Class: 3
- Subsidiary risk: -
- Packing group: II
- Environmental hazards: No.
- ERG Code: 3L
- Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.
- Other information: Allowed with restrictions.
- Passenger and cargo aircraft: Allowed with restrictions.
- Cargo aircraft only: Allowed with restrictions.

IMDG
- UN number: UN1139
- UN proper shipping name: COATING SOLUTION (includes surface treatments or coatings used for industrial purposes such as vehicle under-coating, drum or barrel lining)
- Transport hazard class(es): 3
- Class: 3
- Subsidiary risk: -
15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

STYRENE (CAS 100-42-5) % 0.1

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

STYRENE (CAS 100-42-5) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Acetone (CAS 67-64-1) Listed.
Cobalt Neodecanoate (CAS 27253-31-2) Listed.
ETHYL ACETATE (CAS 141-78-6) Listed.
STYRENE (CAS 100-42-5) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes
Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard
Hazard not otherwise classified (HNOC)

### SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>STYRENE</td>
<td>100-42-5</td>
<td>10 - 20</td>
</tr>
</tbody>
</table>

### Other federal regulations

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
- Cobalt Neodecanoate (CAS 27253-31-2)
- STYRENE (CAS 100-42-5)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
Not regulated.

**Safe Drinking Water Act (SDWA)**
Contains component(s) regulated under the Safe Drinking Water Act.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Code number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>6532</td>
</tr>
</tbody>
</table>

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Code number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>35 %WV</td>
</tr>
</tbody>
</table>

**DEA Exempt Chemical Mixtures Code Number**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Code number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>6532</td>
</tr>
</tbody>
</table>

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Priority</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>Low priority</td>
</tr>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
<td>Low priority</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>Other Flavoring Substances with OSHA PEL's</td>
</tr>
</tbody>
</table>

### US state regulations

**California Proposition 65**

**WARNING:** This product can expose you to chemicals including STYRENE, which is known to the State of California to cause cancer, and Ethylene Glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Listed date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>October 1, 1988</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
<td>April 22, 2016</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>September 2, 2011</td>
</tr>
</tbody>
</table>

**California Proposition 65 - CRT: Listed date/Developmental toxin**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Listed date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol (CAS 107-21-1)</td>
<td>June 19, 2015</td>
</tr>
</tbody>
</table>

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

<table>
<thead>
<tr>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
</tr>
<tr>
<td>Cobalt Neodecanoate (CAS 27253-31-2)</td>
</tr>
<tr>
<td>ETHYL ACETATE (CAS 141-78-6)</td>
</tr>
<tr>
<td>MAGNESIUM CARBONATE (CAS 546-93-0)</td>
</tr>
<tr>
<td>STYRENE (CAS 100-42-5)</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
</tr>
</tbody>
</table>

### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)*</td>
</tr>
<tr>
<td>---------------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

- **Issue date**: 07-06-2019
- **Revision date**: 04-30-2020
- **Version #**: 02
- **HMIS® ratings**
  - Health: 2
  - Flammability: 3
  - Physical hazard: 1
- **NFPA ratings**
  - Health: 2
  - Flammability: 3
  - Instability: 1

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.