SAFETY DATA SHEET

1. Identification

Product identifier: DEVCON® Plastic Steel® 5 Minute® Putty (SF) Resin

Other means of identification

SKU#: 0116

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Company name: ITW Performance Polymers
Address: 35 Brownridge Rd
          Unit 1
          Halton Hills, ON L7G 0C6

Contact person: Customer Service
Telephone number: 978-777-1100
Fax: 
E-mail: 
Supplier telephone number: 800-424-9300
Supplier: Not available.

2. Hazard identification

Physical hazards: Not classified.

Health hazards

- Category 2 Skin corrosion/irritation
- Category 2A Serious eye damage/eye irritation
- Category 1 Sensitization, skin
- Category 3 Specific target organ toxicity following single exposure

Environmental hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness.

Precautionary statement

Prevention: Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards: None known.

Supplemental information: None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>FERROSILICON</td>
<td></td>
<td>8049-17-0</td>
<td>40 - 70</td>
</tr>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td></td>
<td>25068-38-6</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Carbon Black</td>
<td></td>
<td>1333-86-4</td>
<td>0.3</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>1 - &lt;3</td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

**Inhalation**
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable</td>
</tr>
</tbody>
</table>

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARBON BLACK (CAS 1333-86-4)</td>
<td>15 minute</td>
<td>7 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>8 hour</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection
Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection
Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid.</td>
</tr>
<tr>
<td>Form</td>
<td>Paste.</td>
</tr>
<tr>
<td>Colour</td>
<td>Dark grey</td>
</tr>
<tr>
<td>Odour</td>
<td>Slight.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>320 °C (608 °F) estimated</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 204.4 °C (&gt; 399.9 °F)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit – upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>1.16 g/cm³ estimated</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not oxidising.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.16 estimated</td>
</tr>
<tr>
<td>VOC</td>
<td>0 g/l</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>The product is stable and non-reactive under normal conditions of use, storage and transport.</td>
</tr>
<tr>
<td>Chemical stability</td>
<td>Material is stable under normal conditions.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>No dangerous reaction known under conditions of normal use.</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>Strong oxidising agents.</td>
</tr>
<tr>
<td>Hazardous decomposition products</td>
<td>No hazardous decomposition products are known.</td>
</tr>
</tbody>
</table>
### 11. Toxicological information

#### Information on likely routes of exposure

**Inhalation**  

**Skin contact**  
Causes skin irritation. May cause an allergic skin reaction.

**Eye contact**  
Causes serious eye irritation.

**Ingestion**  
Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**  

#### Information on toxicological effects

**Acute toxicity**  
Not known.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 8000 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**  
Causes skin irritation.

**Serious eye damage/eye irritation**  
Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Respiratory sensitisation**  
Not a respiratory sensitizer.

**Skin sensitisation**  
May cause an allergic skin reaction.

**Germ cell mutagenicity**  
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

**ACGIH Carcinogens**  
Carbon Black (CAS 1333-86-4)  
A3 Confirmed animal carcinogen with unknown relevance to humans.

**Canada - Manitoba OELs: carcinogenicity**  
Carbon Black (CAS 1333-86-4)  
Confirmed animal carcinogen with unknown relevance to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**  
Carbon Black (CAS 1333-86-4)  
2B Possibly carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens**  
Carbon Black (CAS 1333-86-4)  
Known To Be Human Carcinogen.

**Reproductive toxicity**  
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**  
May cause drowsiness and dizziness.

**Specific target organ toxicity - repeated exposure**  
Not classified.

**Aspiration hazard**  
Not an aspiration hazard.

### 12. Ecological information

**Ecotoxicity**  
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**  
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**  
No data available.

**Mobility in soil**  
No data available.

**Other adverse effects**  
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**  
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**  
Dispose in accordance with all applicable regulations.
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

Precursor Control Regulations
Not regulated.

International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto Protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Country(s) or region | Inventory name | On inventory (yes/no)*
--- | --- | ---
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information

**Issue date**
29-May-2019

**Version No.**
01

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® Plastic Steel® 5 Minute® Putty (SF) Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>5332</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Manufacturer/Importer/Supplier/Distributor information**

- **Company name**: ITW Performance Polymers
- **Address**: 35 Brownridge Rd, Unit 1, Halton Hills, ON L7G 0C6

<table>
<thead>
<tr>
<th>Contact person</th>
<th>Customer Service</th>
</tr>
</thead>
<tbody>
<tr>
<td>Telephone number</td>
<td>978-777-1100</td>
</tr>
<tr>
<td>Fax</td>
<td></td>
</tr>
<tr>
<td>E-mail</td>
<td></td>
</tr>
<tr>
<td>Emergency telephone number</td>
<td>800-424-9300</td>
</tr>
<tr>
<td>Supplier</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

## 2. Hazard identification

**Physical hazards**: Not classified.

**Health hazards**
- Skin corrosion/irritation, Category 2
- Serious eye damage/eye irritation, Category 2
- Sensitization, skin, Category 1

**Environmental hazards**: Not classified.

**Label elements**

- **Signal word**: Warning
- **Hazard statement**: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
- **Precautionary statement**
  - **Prevention**: Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.
  - **Response**: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
  - **Storage**: Store away from incompatible materials.
  - **Disposal**: Dispose of contents/container in accordance with local/regional/national/international regulations.
  - **Other hazards**: None known.

## 3. Composition/information on ingredients

**Mixtures**

Material name: DEVCON® Plastic Steel® 5 Minute® Putty (SF) Hardener

Version #: 01  Issue date: 17-April-2019
### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Most important symptoms/effects, acute and delayed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
### 8. Exposure controls/personal protection

#### Occupational exposure limits

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate (CAS 1317-65-3)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable particles.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate (CAS 1317-65-3)</td>
<td>STEL</td>
<td>20 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate (CAS 1317-65-3)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate (CAS 1317-65-3)</td>
<td>15 minute</td>
<td>20 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>
**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline silica (CAS 14808-60-7)</td>
<td>8 hour</td>
<td>10 mg/m³</td>
<td>8 hour 0.05 mg/m³</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>15 minute</td>
<td>20 mg/m³</td>
<td>8 hour 10 mg/m³</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Face shield is recommended. Wear safety glasses with side shields (or goggles).

- **Skin protection**
  - Hand protection
    Wear appropriate chemical resistant gloves.
  - Other
    Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

- **Respiratory protection**
  In case of insufficient ventilation, wear suitable respiratory equipment.

- **Thermal hazards**
  Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

- **Appearance**
  - Putty

- **Physical state**
  - Solid

- **Form**
  - Viscous

- **Colour**
  - Amber

- **Odour**
  - Mercaptan

- **Odour threshold**
  - Not available

- **pH**
  - Not available

- **Melting point/freezing point**
  - Not available

- **Initial boiling point and boiling range**
  - Not available

- **Flash point**
  - 93.3 °C (200.0 °F) estimated

- **Evaporation rate**
  - Not available

- **Flammability (solid, gas)**
  - Not applicable

- **Upper/lower flammability or explosive limits**
  - Flammability limit - lower (%)
    - Not available
  - Flammability limit - upper (%)
    - Not available
  - Explosive limit - lower (%)
    - Not available
  - Explosive limit – upper (%)
    - Not available

- **Vapour pressure**
  - 0.000002 hPa estimated

- **Vapour density**
  - Not available

- **Relative density**
  - Not available

- **Solubility(ies)**
  - Negligible
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
Density 2.71 g/cm³ estimated
Explosive properties Not explosive.
Oxidising properties Not oxidising.
Specific gravity 2.71 estimated
VOC 100 % Solids

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidising agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation No adverse effects due to inhalation are expected.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Causes serious eye irritation.
Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects
Acute toxicity Not known.
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.
Respiratory or skin sensitisation
Canada - Alberta OELs: Irritant
Calcium carbonate (CAS 1317-65-3) Irritant
Titanium dioxide (CAS 13463-67-7) Irritant
Respiratory sensitisation Not a respiratory sensitizer.
Skin sensitisation May cause an allergic skin reaction.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity
ACGIH Carcinogens
Crystalline silica (CAS 14808-60-7) A2 Suspected human carcinogen.
Titanium dioxide (CAS 13463-67-7) A4 Not classifiable as a human carcinogen.
Canada - Alberta OELs: Carcinogen category
Crystalline silica (CAS 14808-60-7) Suspected human carcinogen.
Canada - Manitoba OELs: carcinogenicity
Crystalline silica (CAS 14808-60-7) Suspected human carcinogen.
Titanium dioxide (CAS 13463-67-7) Not classifiable as a human carcinogen.
Canada - Quebec OELs: Carcinogen category

Crystalline silica (CAS 14808-60-7) Suspected carcinogenic effect in humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Crystalline silica (CAS 14808-60-7) 1 Carcinogenic to humans.
Titanium dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Crystalline silica (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

Precursor Control Regulations
Not regulated.
International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto Protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*“Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

“A No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date: 17-April-2019  
Version No.: 01  

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.