SAFETY DATA SHEET

1. Identification

Product identifier: DEVCON® DFense Blok™ Resin

Other means of identification:
- SKU#: 0053

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
- Company name: ITW Performance Polymers
- Address: 30 Endicott Street, Danvers, MA 01923, United States
- Telephone: Customer Service 978-777-1100, United States
- Website: www.itwperformancepolymers.com
- E-mail: Not available.
- Contact person: EHS Department
- Emergency phone number: Chemtrec 800-424-9300, International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Category 2 Skin corrosion/irritation
- Category 2A Serious eye damage/eye irritation
- Category 1 Sensitization, skin

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement:
- Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
- Storage: Store away from incompatible materials.
- Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

Material name: DEVCON® DFense Blok™ Resin

0053   Version #: 02   Revision date: 04-28-2020   Issue date: 05-28-2019
### Chemical name | Common name and synonyms | CAS number | %
---|---|---|---
Bauxite | | 92797-42-7 | 60 - 80
Phenol Polymer With Formaldehyde, Glycidyl Ether | EPOXY RESIN | 25068-38-6 | 7 - 13
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin) | | | 1 - 5

**Other components below reportable levels**

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Use water spray to cool unopened containers.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Prevent entry into waterways, sewer, basements or confined areas.

**Large Spills:** Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

**Small Spills:** Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Avoid discharge into drains, water courses or onto the ground.**

### 7. Handling and storage

**Precautions for safe handling**
Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
8. Exposure controls/personal protection

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection
Wear appropriate chemical resistant gloves.

Hand protection
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Other
In case of insufficient ventilation, wear suitable respiratory equipment.

Respiratory protection
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance
Solid.

Physical state
Solid.

Form
Solid.

Color
Not available.

Odor
Mild.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
473 °F (245 °C) estimated

Flash point
905.0 °F (485.0 °C) estimated

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.
Other information

Density: 1.18 g/cm³ estimated
Explosive properties: Not explosive.
Oxidizing properties: Not oxidizing.
Specific gravity: 1.18 estimated
VOC: 0 g/l

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.
Conditions to avoid: Contact with incompatible materials.
Incompatible materials: Strong oxidizing agents.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation: Knowledge about health hazard is incomplete.
Skin contact: Causes skin irritation. May cause an allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics:
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
Dermatitis. Rash.

Information on toxicological effects

Acute toxicity: Not known.
Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/eye irritation: Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization: Due to partial or complete lack of data the classification is not possible.
Skin sensitization: May cause an allergic skin reaction.
Germ cell mutagenicity: Due to partial or complete lack of data the classification is not possible.
Carcinogenicity: Due to partial or complete lack of data the classification is not possible.
IARC Monographs. Overall Evaluation of Carcinogenicity: Not listed.
US. National Toxicology Program (NTP) Report on Carcinogens: Not listed.

Reproductive toxicity: Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure: Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure: Due to partial or complete lack of data the classification is not possible.
Aspiration hazard: Due to partial or complete lack of data the classification is not possible.

12. Ecological information

Ecotoxicity: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability: No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential: No data available.
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG

UN number
UN3077

UN proper shipping name
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT

Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III

Environmental hazards
Marine pollutant
Yes

EmS
F-A, S-F

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IMDG

Material name: DEVCON® Dfense Blok™ Resin
Version #: 02 Revision date: 04-28-2020 Issue date: 05-28-2019

IMDG Regulated Marine Pollutant.
15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>No</td>
</tr>
</tbody>
</table>
Country(s) or region: United States & Puerto Rico
Inventory name: Toxic Substances Control Act (TSCA) Inventory
On inventory (yes/no)*: Yes

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-28-2019
Revision date: 04-28-2020
Version #: 02
HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0
NFPA ratings
Health: 2
Flammability: 1
Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® DFense Blok™ Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>5203</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

### Manufacturer/Importer/Supplier/Distributor information

- **Manufacturer**: ITW Performance Polymers
- **Address**: 30 Endicott Street, Danvers, MA 01923, United States
- **Telephone**: Customer Service 978-777-1100
- **Website**: [www.itwperformancepolymers.com](http://www.itwperformancepolymers.com)
- **E-mail**: Not available.
- **Contact person**: EHS Department

## 2. Hazard(s) identification

### Physical hazards

Not classified.

### Health hazards

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Category 4</td>
<td>Acute toxicity, inhalation</td>
</tr>
<tr>
<td>Category 1</td>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>Category 1</td>
<td>Serious eye damage/eye irritation</td>
</tr>
<tr>
<td>Category 1</td>
<td>Sensitization, respiratory</td>
</tr>
<tr>
<td>Category 1A</td>
<td>Sensitization, skin</td>
</tr>
<tr>
<td>Category 2</td>
<td>Reproductive toxicity</td>
</tr>
</tbody>
</table>

### Environmental hazards

Not classified.

### OSHA defined hazards

Not classified.

### Label elements

- **Signal word**: Danger
- **Hazard statement**: Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility or the unborn child.
- **Precautionary statement**
  - **Prevention**: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.
  - **Response**: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
  - **Storage**: Store locked up.
Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bauxite</td>
<td>92797-42-7</td>
<td>40 - 70</td>
</tr>
<tr>
<td>Paratertiarybutylphenol</td>
<td>98-54-4</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Benzene-1,3-Dimethaneamine</td>
<td>1477-55-0</td>
<td>1 - 5</td>
</tr>
<tr>
<td>2,2,4(OR 2,4,4)-TRIMETHYLHEXANE-1,6-DIAMINE</td>
<td>25513-64-8</td>
<td>1 - &lt;3</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>111-40-0</td>
<td>1 - &lt;3</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

Other components below reportable levels
10 - 20

4. First-aid measures

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Difficulty in breathing.

Most important symptoms/effects, acute and delayed
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed
IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Use water spray to cool unopened containers.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.
6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

**Precautions for safe handling**
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m^3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000) Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m^3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m^3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-Dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m^3</td>
</tr>
<tr>
<td>Diethylenetriamine (CAS 111-40-0)</td>
<td>TWA</td>
<td>1 ppm</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m^3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-Dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m^3</td>
</tr>
<tr>
<td>Diethylenetriamine (CAS 111-40-0)</td>
<td>TWA</td>
<td>4 mg/m^3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 ppm</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).
Exposure guidelines

US - California OELs: Skin designation
Benzene-1,3-Dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.
Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies
Diethylenetriamine (CAS 111-40-0) Skin designation applies.

US - Tennessee OELs: Skin designation
Benzene-1,3-Dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation
Benzene-1,3-Dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.
Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation
Benzene-1,3-Dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.
Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
Wear positive pressure self-contained breathing apparatus (SCBA).

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Solid.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid.</td>
</tr>
<tr>
<td>Form</td>
<td>Solid.</td>
</tr>
<tr>
<td>Color</td>
<td>Amber</td>
</tr>
<tr>
<td>Odor</td>
<td>Ammoniacal. fishy</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>212.0 °F (100.0 °C) estimated</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
Relative density Not available.
Solubility(ies)
   Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
   Density 1.03 g/cm³ estimated
   Explosive properties Not explosive.
   Oxidizing properties Not oxidizing.
   Specific gravity 1.03 estimated

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
   Inhalation May cause irritation to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
   Skin contact Causes severe skin burns. May cause an allergic skin reaction.
   Eye contact Causes serious eye damage.
   Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics
   Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Difficulty in breathing.

Information on toxicological effects
Acute toxicity Not known.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylenetriamine (CAS 111-40-0)</td>
<td></td>
</tr>
<tr>
<td>Acute Oral LD50</td>
<td>Rat 1080 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Causes severe skin burns and eye damage.
Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization
   Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.
   Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity
   Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Reproductive toxicity
Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number UN3263
UN proper shipping name Corrosive solid, basic, organic, n.o.s. (Diethylenetriamine, Paratertiarybutylphenol), Limited Quantity
Transport hazard class(es)
Class 8
Subsidiary risk -
Label(s) 8
Packing group III
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions IB8, IP3, T1, TP33
Packaging exceptions 154
Packaging non bulk 213
Packaging bulk 240

IATA
UN number UN3263
UN proper shipping name Corrosive solid, basic, organic, n.o.s. (Diethylenetriamine, Paratertiarybutylphenol)
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III
Environmental hazards No.
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
- Passenger and cargo aircraft: Allowed with restrictions.
- Cargo aircraft only: Allowed with restrictions.

IMDG
- UN number: UN3263
- UN proper shipping name: CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (Diethylenetriamine, Paratertiarybutylphenol), Limited Quantity

Transport hazard class(es)
- Class: 8
- Subsidiary risk: -
- Packing group: III
- Environmental hazards: No.
- Marine pollutant: F-A, S-B

Special precautions for user
- Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
- Not applicable.

15. Regulatory information

US federal regulations
- This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

- Toxic Substances Control Act (TSCA)
  - TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
    - Not regulated.

- CERCLA Hazardous Substance List (40 CFR 302.4)
  - Not listed.

- SARA 304 Emergency release notification
  - Not regulated.

  - Not listed.

- Superfund Amendments and Reauthorization Act of 1986 (SARA)
  - SARA 302 Extremely hazardous substance
    - Not listed.
SARA 311/312 Hazardous chemical

Classified hazard categories
- Acute toxicity (any route of exposure)
- Skin corrosion or irritation
- Serious eye damage or eye irritation
- Respiratory or skin sensitization
- Reproductive toxicity

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Titanium Dioxide (CAS 13463-67-7)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>No</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-29-2019
Revision date: 04-28-2020
Version #: 02

HMIS® ratings
- Health: 3*
- Flammability: 1
- Physical hazard: 0

NFPA ratings
- Health: 3
- Flammability: 1
- Instability: 0
Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

Composition/information on ingredients: Component information
Stability and reactivity: Conditions to avoid
Toxicological information: Aspiration hazard
Toxicological information: Carcinogenicity
Toxicological information: Mutagenicity
Toxicological information: Reproductivity
Toxicological information: Respiratory sensitization
Toxicological information: Inhalation
Toxicological information: Skin contact
Toxicological information: Specific target organ toxicity - repeated exposure
Toxicological information: Specific target organ toxicity - single exposure