1. Identification

Product identifier: Chockfast Red HF Resin

Other means of identification

SKU#: GP130R, GP131R

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: ITW Performance Polymers
Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department

Emergency phone number

CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards

Acute toxicity, dermal Category 4
Serious eye damage/eye irritation Category 2
Sensitization, skin Category 1

Environmental hazards

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.

Response

If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.

Storage

Store away from incompatible materials.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information

37.75% of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute inhalation toxicity. 98.46% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 65.52% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE</td>
<td></td>
<td>471-34-1</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td>25068-38-6</td>
<td>30 - 60</td>
<td></td>
</tr>
<tr>
<td>Dimethyl Carbonate</td>
<td></td>
<td>616-38-6</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Iron Oxide</td>
<td></td>
<td>1309-37-1</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>&lt; 5</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

**Inhalation**
Move to fresh air.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.

Most important symptoms/effects, acute and delayed
Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire-fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions
Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage
Precautions for safe handling
Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALCIUM CARBONATE (CAS 471-34-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>PEL</td>
<td>10 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>US. OSHA Table Z-3 (29 CFR 1910.1000)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>US. ACGIH Threshold Limit Values</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>US. NIOSH: Pocket Guide to Chemical Hazards</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Iron Oxide (CAS 1309-37-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Biological limit values</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appropriate engineering controls</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Individual protection measures, such as personal protective equipment</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Face shield is recommended. Wear safety glasses with side shields (or goggles).</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin protection</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wear appropriate chemical resistant gloves.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Respiratory protection</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Thermal hazards</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wear appropriate thermal protective clothing, when necessary.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>General hygiene considerations</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Material name: Chockfast Red HF Resin
GP130R, GP131R Version #: 04 Revision date: 05-04-2018 Issue date: 05-03-2013 SDS US
9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Form: Liquid.
- Color: Red

Odor: Slight.
Odor threshold: Not available.

pH: Not available.

Melting point/freezing point: Not available.

Initial boiling point and boiling range: > 400 °F (> 204.4 °C)
Flash point: > 400.0 °F (> 204.4 °C)
Evaporation rate: Not available.

Flammability (solid, gas): Not applicable.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure: Not available.
Vapor density: Not available.
Relative density: Not available.

Solubility(ies)
- Solubility (water): Not available.
- Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.

Other information
- Density: 14.41 lb/gal
- Explosive properties: Not explosive.
- Flammability class: Combustible IIIB estimated
- Oxidizing properties: Not oxidizing.
- Specific gravity: 1.72

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.
Conditions to avoid: Contact with incompatible materials.
Incompatible materials: Strong oxidizing agents.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: Prolonged inhalation may be harmful.
- Skin contact: Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity
Harmful in contact with skin.

Skin corrosion/irritation
Prolonged skin contact may cause temporary irritation.

Severe eye irritation. Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Iron Oxide (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.
### IATA

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN3082</th>
</tr>
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<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Class</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>ERG Code</td>
<td>9L</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Other information</td>
<td>Allowed with restrictions.</td>
</tr>
<tr>
<td>Passenger and cargo aircraft</td>
<td>Allowed with restrictions.</td>
</tr>
<tr>
<td>Cargo aircraft only</td>
<td>Allowed with restrictions.</td>
</tr>
</tbody>
</table>

### IMDG

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Environmentally Hazardous Substance, Liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Class</td>
<td>9</td>
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<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
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</tr>
<tr>
<td>Marine pollutant</td>
<td>Yes</td>
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<tr>
<td>EmS</td>
<td>Not available.</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
<td>Not established.</td>
</tr>
</tbody>
</table>

### General information

IMDG Regulated Marine Pollutant.

### 15. Regulatory information

#### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

- Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Dimethyl Carbonate (CAS 616-38-6) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Classified hazard categories
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Benzene (CAS 71-43-2) Listed: February 27, 1987
Ethyl Benzene (CAS 100-41-4) Listed: June 11, 2004

California Proposition 65 - CRT: Listed date/Developmental toxin
Benzene (CAS 71-43-2) Listed: December 26, 1997
Toluene (CAS 108-88-3) Listed: January 1, 1991

California Proposition 65 - CRT: Listed date/Male reproductive toxin
Benzene (CAS 71-43-2) Listed: December 26, 1997

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>
16. Other information, including date of preparation or last revision

Issue date 05-03-2013
Revision date 05-04-2018
Version # 04

HMIS® ratings
Health: 1
Flammability: 1
Physical hazard: 1

NFPA ratings
Health: 1
Flammability: 1
Instability: 1

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.