SAFETY DATA SHEET

1. Identification

Product identifier: DEVCON® Flexane® Fast Cure Curing Agent

Other means of identification:

- SKU#: 0370

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:

- Company name: ITW Performance Polymers
- Address: 30 Endicott Street
  Danvers, MA 01923
  United States
- Telephone: Customer Service 978-777-1100
- Website: www.itwperformancepolymers.com
- E-mail: Not available.
- Contact person: EHS Department

Emergency phone number:

- Chemtrec: 800-424-9300
- International: 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:

- Acute toxicity, oral: Category 4
- Acute toxicity, dermal: Category 4
- Serious eye damage/eye irritation: Category 2A
- Specific target organ toxicity, repeated exposure: Category 2

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

- Signal word: Warning
- Hazard statement: Harmful if swallowed. Harmful in contact with skin. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure.
- Precautionary statement
  - Prevention: Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves/protective clothing.
  - Response: If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Diethyltoluenediamine</td>
<td></td>
<td>68479-98-1</td>
<td>60 - 80</td>
</tr>
<tr>
<td></td>
<td>Hydrophobic Silicon Dioxide, Amorphous</td>
<td></td>
<td>67762-90-7</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td></td>
<td>Carbon Black</td>
<td></td>
<td>1333-86-4</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td></td>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact: Wash off with soap and water. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion: Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed: Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed: If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures


Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: Move containers from fire area if you can do so without risk.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up: Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions: Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Do not breathe mist/vapors. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection
Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Grey</td>
</tr>
<tr>
<td>Odor</td>
<td>Ammoniacal.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>312.8 °F (156.0 °C) estimated</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Vapor pressure: 0.00009 hPa estimated

Vapor density: Not available.

Relative density: Not available.

Solubility(ies)

- Solubility (water): Not available.
- Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: Not available.

Other information

- Density: 1.02 g/cm³ estimated
- Explosive properties: Not explosive.
- Flammability class: Combustible IIIB estimated
- Oxidizing properties: Not oxidizing.
- Specific gravity: 1.02 estimated

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid

Contact with incompatible materials.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- Inhalation: Prolonged inhalation may be harmful.
- Skin contact: Harmful in contact with skin.
- Eye contact: Causes serious eye irritation.
- Ingestion: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

- Acute toxicity: Harmful in contact with skin. Harmful if swallowed.

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black (CAS 1333-86-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 8000 mg/kg</td>
</tr>
<tr>
<td><strong>Skin corrosion/irritation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Serious eye damage/eye irritation</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Material name: DEVCON® Flexane® Fast Cure Curing Agent

0370    Version #: 03    Revision date: 04-30-2020    Issue date: 05-22-2019
Respiratory or skin sensitization
  Respiratory sensitization  Due to partial or complete lack of data the classification is not possible.
  Skin sensitization  Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity  Due to partial or complete lack of data the classification is not possible.
Carcinogenicity  Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity
  Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
  Not listed.
US. National Toxicology Program (NTP) Report on Carcinogens
  Carbon Black (CAS 1333-86-4) Known To Be Human Carcinogen.

12. Ecological information

Ecotoxicity
  The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
  No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
  No data available.

Mobility in soil
  No data available.

Other adverse effects
  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
  Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
  Dispose in accordance with all applicable regulations.

Hazardous waste code
  The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
  Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
  Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
  Not regulated as dangerous goods.

IATA
  Not regulated as dangerous goods.

IMDG
  Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
  Not established.

15. Regulatory information

US federal regulations
  This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Diethyltoluenediamine (CAS 68479-98-1) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Carbon Black (CAS 1333-86-4) Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Carbon Black (CAS 1333-86-4)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).
Material name: DEVCON® Flexane® Fast Cure Curing Agent

0370 Version #: 03 Revision date: 04-30-2020 Issue date: 05-22-2019

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>05-22-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>04-30-2020</td>
</tr>
<tr>
<td>Version #</td>
<td>03</td>
</tr>
</tbody>
</table>

HMIS® ratings
- Health: 2*
- Flammability: 1
- Physical hazard: 0

NFPA ratings
- Health: 2
- Flammability: 1
- Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® Flexane® Fast Cure Putty Resin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>None.</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

### Manufacturer/Importer/Supplier/Distributor information

- **Manufacturer**
  - Company name: ITW Performance Polymers
  - Address: 30 Endicott Street, Danvers, MA 01923, United States
  - Telephone: Customer Service 978-777-1100
  - Website: [www.itwperformancepolymers.com](http://www.itwperformancepolymers.com)
  - E-mail: Not available.
  - Contact person: EHS Department

### Emergency phone number

- Chemtrec: 800-424-9300
- International: 703-527-3887

## 2. Hazard(s) identification

### Physical hazards

Not classified.

### Health hazards

- **Acute toxicity, inhalation**: Category 4
- **Skin corrosion/irritation**: Category 2
- **Serious eye damage/eye irritation**: Category 2
- **Sensitization, respiratory**: Category 1
- **Sensitization, skin**: Category 1A
- **Specific target organ toxicity, single exposure**: Category 3 respiratory tract irritation
- **Specific target organ toxicity, repeated exposure**: Category 2

### Environmental hazards

Not classified.

### OSHA defined hazards

Not classified.

### Label elements

- **Signal word**: Danger
- **Hazard statement**: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure.
- **Precautionary statement**
  - **Prevention**: Do not breathe mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves. In case of inadequate ventilation wear respiratory protection.
  - **Response**: If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Take off contaminated clothing and wash it before reuse.
  - **Storage**: Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Polypropylene glycol – PICM Prepolymer</td>
<td></td>
<td>66101-60-8</td>
<td>60 - 80</td>
</tr>
<tr>
<td></td>
<td>4,4’-Methylenedicyclohexyl diisocyanate</td>
<td></td>
<td>5124-30-1</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td></td>
<td>4,4’-methylene diphenyl Disocyanate</td>
<td></td>
<td>101-68-8</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td></td>
<td>Diphenylmethane Disocyanate [isomers And Homologues]</td>
<td></td>
<td>9016-87-9</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td></td>
<td>Methylene diphenyl Disocyanate (mdi)</td>
<td></td>
<td>26447-40-5</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Most important symptoms/effects, acute and delayed
Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.
6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

**Precautions for safe handling**
Do not breathe mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-methylenebridiphenyl diisocyanate (CAS 101-68-8)</td>
<td>Ceiling</td>
<td>0.2 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.02 ppm</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-Methylenebridicyclohexyl diisocyanate (CAS 5124-30-1)</td>
<td>TWA</td>
<td>0.005 ppm</td>
</tr>
<tr>
<td>4,4'-methylenebridiphenyl diisocyanate (CAS 101-68-8)</td>
<td>TWA</td>
<td>0.005 ppm</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4'-Methylenebridicyclohexyl diisocyanate (CAS 5124-30-1)</td>
<td>Ceiling</td>
<td>0.11 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.01 ppm</td>
</tr>
<tr>
<td>4,4'-methylenebridiphenyl diisocyanate (CAS 101-68-8)</td>
<td>Ceiling</td>
<td>0.2 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.02 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA 0.05 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.005 ppm</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

**US - Tennessee OELs: Skin designation**

4,4'-Methylenebridicyclohexyl diisocyanate (CAS 5124-30-1) Can be absorbed through the skin.
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

**Eye/face protection**
Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

**Hand protection**
Wear appropriate chemical resistant gloves.

**Other**
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Amber.</td>
</tr>
<tr>
<td>Odor</td>
<td>Musty</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>77 °F (25 °C) estimated</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 390.0 °F (&gt; 198.9 °C)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.00006 hPa estimated</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>1.03 g/cm³</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Flammability class</td>
<td>Combustible IIIB estimated</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing.</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability: Material is stable under normal conditions.
Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.
Conditions to avoid: Contact with incompatible materials.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure:
- Inhalation: Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact: Causes skin irritation. May cause an allergic skin reaction.
- Eye contact: Causes serious eye irritation.
- Ingestion: Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics:
- Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects:
- Acute toxicity: Harmful if inhaled.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>&gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>0.295 mg/l, 4 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>1065 mg/kg</td>
</tr>
<tr>
<td>4,4’-methylene diphenyl Diisocyanate (CAS 101-68-8)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
<td>0.369 mg/l, 4 Hours</td>
</tr>
</tbody>
</table>

| Skin corrosion/irritation | Causes skin irritation. |
| Skin irritation | Causes serious eye irritation. |

Respiratory or skin sensitization:
- Respiratory sensitization: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: Due to partial or complete lack of data the classification is not possible.

Carcinogenicity:
- IARC Monographs. Overall Evaluation of Carcinogenicity:
  - 4,4’-methylene diphenyl Diisocyanate (CAS 101-68-8): 3 Not classifiable as to carcinogenicity to humans.
  - Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9): 3 Not classifiable as to carcinogenicity to humans.
  - Methylenediphenyl Diisocyanate (mdi) (CAS 26447-40-5): 3 Not classifiable as to carcinogenicity to humans.

- Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens:
- Not listed.

Reproductive toxicity: Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Chronic effects
Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
- 4,4'-Methylenedicyclohexyl diisocyanate 6.11

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
- 4,4'-Methylenedicyclohexyl diisocyanate % 1.0
  (CAS 5124-30-1)
- 4,4'-methylene diphenyl Diisocyanate (CAS 101-68-8) % 1.0
- Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
- 4,4'-Methylenedicyclohexyl diisocyanate Listed.
  (CAS 5124-30-1)
- 4,4'-methylene diphenyl Diisocyanate (CAS 101-68-8) Listed.
- Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9) Listed.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
4,4’-methylene diphenyl diisocyanate (CAS 101-68-8) Methylene diphenyl diisocyanate (MDI) and related compounds Action Plan [RIN 2070-ZA15]
Diphenylmethane diisocyanate [isomers and homologues] (CAS 9016-87-9) Methylene diphenyl diisocyanate (MDI) and related compounds Action Plan [RIN 2070-ZA15]
Methylene diphenyl diisocyanate (MDI) and related compounds Action Plan [RIN 2070-ZA15]

CERCLA Hazardous Substance List (40 CFR 302.4)
4,4’-methylene diphenyl diisocyanate (CAS 101-68-8) Listed.

SARA 304 Emergency Release Notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely Hazardous Substance
Not listed.

SARA 311/312 Hazardous Chemical
classified hazard

categories
Yes
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI Reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Methylene cyclohexyl diisocyanate</td>
<td>5124-30-1</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>4,4’-methylene diphenyl diisocyanate</td>
<td>101-68-8</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Diphenylmethane diisocyanate [isomers and homologues]</td>
<td>9016-87-9</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other Federal Regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
4,4’-methylenediphenyl diisocyanate (CAS 101-68-8)
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US State Regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
4,4’-Methylene cyclohexyl diisocyanate (CAS 5124-30-1)
4,4’-methylene diphenyl diisocyanate (CAS 101-68-8)
Diphenylmethane diisocyanate [isomers and homologues] (CAS 9016-87-9)
Methylene diphenyl diisocyanate (MDI) (CAS 26447-40-5)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDLS)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
</tbody>
</table>
### Country(s) or region
<table>
<thead>
<tr>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Europe European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>05-26-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>05-01-2020</td>
</tr>
<tr>
<td>Version #</td>
<td>02</td>
</tr>
<tr>
<td>HMIS® ratings</td>
<td>Health: 2*</td>
</tr>
<tr>
<td></td>
<td>Flammability: 1</td>
</tr>
<tr>
<td></td>
<td>Physical hazard: 0</td>
</tr>
<tr>
<td>NFPA ratings</td>
<td>Health: 2</td>
</tr>
<tr>
<td></td>
<td>Flammability: 1</td>
</tr>
<tr>
<td></td>
<td>Instability: 0</td>
</tr>
</tbody>
</table>

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.