SAFETY DATA SHEET

1. Identification

Product identifier: Escoweld 7505E Hardener

Other means of identification

SKU#: GP115H

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: ITW Performance Polymers
Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department
Emergency phone number

CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards

Acute toxicity, oral Category 4
Acute toxicity, dermal Category 4
Skin corrosion/irritation Category 1B
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1
Reproductive toxicity Category 2

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 3
Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response

If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fatty Acids, Tall Oil Polymers With Linoleic Acid Dimers And Tetraethylenepentamine</td>
<td>N/A</td>
<td>60 - 100</td>
<td></td>
</tr>
<tr>
<td>2,4,6-tris-(dimethylaminomethyl)-phenol</td>
<td>90-72-2</td>
<td>5 - 10</td>
<td></td>
</tr>
<tr>
<td>3,6,9-triazaundecamethylenediamine</td>
<td>112-57-2</td>
<td>5 - 10</td>
<td></td>
</tr>
<tr>
<td>4,4′-Isopropylidenediphenol</td>
<td>80-05-7</td>
<td>5 - 10</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Foam. Powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.
6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,6,9-triazaundecamethylenediamine (CAS 112-57-2)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Aerosol.</td>
</tr>
</tbody>
</table>

| | | 1 ppm | Aerosol. |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation
3,6,9-triazaundecamethylenediamine (CAS 112-57-2) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations: Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

**Appearance**
- Liquid.

**Physical state**
- Liquid.

**Form**
- Liquid.

**Color**
- Amber

**Odor**
- Ammoniacal.

**Odor threshold**
- Not available.

**pH**
- Not available.

**Melting point/freezing point**
- -22 °F (-30 °C) estimated

**Initial boiling point and boiling range**
- 399.2 °F (204 °C)

**Flash point**
- 285.8 °F (141.0 °C) Closed Cup

**Evaporation rate**
- Not available.

**Flammability (solid, gas)**
- Not applicable.

**Upper/lower flammability or explosive limits**
- Flammability limit - lower (%)
  - Not available.

- Flammability limit - upper (%)
  - Not available.

- Explosive limit - lower (%)
  - Not available.

- Explosive limit - upper (%)
  - Not available.

**Vapor pressure**
- 2.1 mm Hg

**Vapor density**
- Not available.

**Relative density**
- Not available.

**Solubility(ies)**
- Solubility (water)
  - Not available.

**Partition coefficient**
- Not available.

**Auto-ignition temperature**
- 610 °F (321.11 °C) estimated

**Decomposition temperature**
- Not available.

**Viscosity**
- Not available.

**Other information**
- Density
  - 1.24 g/cm³

**Explosive properties**
- Not explosive.

**Flammability class**
- Combustible IIIB estimated

**Oxidizing properties**
- Not oxidizing.

**Specific gravity**
- 1.24

10. Stability and reactivity

**Reactivity**
- The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**
- Material is stable under normal conditions.

**Possibility of hazardous reactions**
- Hazardous polymerization does not occur.

**Conditions to avoid**
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

**Incompatible materials**

**Hazardous decomposition products**
- No hazardous decomposition products are known.
11. Toxicological information

Information on likely routes of exposure

**Inhalation**
May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

**Skin contact**
Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

**Eye contact**
Causes serious eye damage.

**Ingestion**
Causes digestive tract burns. Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

**Acute toxicity**
Harmful in contact with skin. Harmful if swallowed.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>3,6,9-triazaundecamethylenediamine (CAS 112-57-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Dermal</strong></td>
<td>Rabbit</td>
<td>0.66 g/kg</td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td>Rat</td>
<td>2.1 g/kg</td>
</tr>
<tr>
<td>4,4’-Isopropylidenediphenol (CAS 80-05-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td>Rat</td>
<td>3300 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation**
Causes serious eye damage.

**Respiratory or skin sensitization**

**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
May cause an allergic skin reaction.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**
Not listed.

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**
Not listed.

**Reproductive toxicity**
Suspected of damaging fertility or the unborn child.

**Specific target organ toxicity - single exposure**
Not classified.

**Specific target organ toxicity - repeated exposure**
Not classified.

**Aspiration hazard**
Not an aspiration hazard.

**Chronic effects**
Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**
Toxic to aquatic life with long lasting effects.

**Persistence and degradability**
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Material name: Escoweld 7505E Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>GP115H  Version #: 04  Revision date: 08-27-2018  Issue date: 02-10-2014</td>
</tr>
</tbody>
</table>
Mobility in soil: No data available.

Other adverse effects: The product contains volatile organic compounds which have a photochemical ozone creation potential.

### 13. Disposal considerations

#### Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

#### Local disposal regulations
Dispose in accordance with all applicable regulations.

#### Hazardous waste code
D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

#### Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

#### Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT
- **UN number**: UN2735
- **UN proper shipping name**: Amines, liquid, corrosive, n.o.s. (Fatty acids, tall-oil, reaction products with tetraethylenepentamine, 2,4,6-tris-(dimethylaminomethyl)-phenol)
- **Transport hazard class(es)**
  - Class: 8
  - Subsidiary risk: -
  - Label(s): 8
  - Packing group: III
- **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.
- **Special provisions**: IB3, T7, TP1, TP28
- **Packaging exceptions**: 154
- **Packaging non bulk**: 203
- **Packaging bulk**: 241

#### IATA
- **UN number**: UN2735
- **UN proper shipping name**: Amines, liquid, corrosive, n.o.s. (Fatty acids, tall-oil, reaction products with tetraethylenepentamine, 2,4,6-tris-(dimethylaminomethyl)-phenol)
- **Transport hazard class(es)**
  - Class: 8
  - Subsidiary risk: -
  - Packing group: III
- **Environmental hazards**: Yes
- **ERG Code**: 8L
- **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.
- **Other information**
  - Passenger and cargo aircraft: Allowed with restrictions.
  - Cargo aircraft only: Allowed with restrictions.

#### IMDG
- **UN number**: UN2735
- **UN proper shipping name**: Amines, liquid, corrosive, n.o.s. (Fatty acids, tall-oil, reaction products with tetraethylenepentamine, 2,4,6-tris-(dimethylaminomethyl)-phenol), MARINE POLLUTANT
- **Transport hazard class(es)**
  - Class: 8
  - Subsidiary risk: -
  - Packing group: III
- **Environmental hazards**: Yes
- **Marine pollutant**: Yes
- **EmS**: F-A, S-B
Read safety instructions, SDS and emergency procedures before handling.

Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

DOT

IATA; IMDG

Marine pollutant

IMDG Regulated Marine Pollutant.

General information

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern

- 4,4'-Isopropylidenediphenol (CAS 80-05-7) Bisphenol A Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

- 4,4'-Isopropylidenediphenol (CAS 80-05-7) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

- 4,4'-Isopropylidenediphenol (CAS 80-05-7) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

- 4,4'-Isopropylidenediphenol (CAS 80-05-7) Listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
- Classified hazard categories:
  - Acute toxicity (any route of exposure)
  - Skin corrosion or irritation
  - Serious eye damage or eye irritation
  - Respiratory or skin sensitization
  - Reproductive toxicity

SARA 313 (TRI reporting)
- Chemical name: 4,4'-Isopropylidenediphenol
- CAS number: 80-05-7
- % by wt.: 5 - 10

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  - 4,4'-Isopropylidenediphenol (CAS 80-05-7)
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  - Not regulated.
- Safe Drinking Water Act (SDWA)
  - Not regulated.

US state regulations
- California Proposition 65
  - WARNING: This product can expose you to 4,4'-Isopropylidenediphenol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.
  - 4,4'-Isopropylidenediphenol (CAS 80-05-7) Listed: May 11, 2015

International Inventories
- Country(s) or region:
  - Australia
    - Inventory name: Australian Inventory of Chemical Substances (AICS)
    - On inventory (yes/no): Yes
  - Canada
    - Inventory name: Domestic Substances List (DSL)
    - On inventory (yes/no): Yes
  - Canada
    - Inventory name: Non-Domestic Substances List (NDSL)
    - On inventory (yes/no): No
  - China
    - Inventory name: Inventory of Existing Chemical Substances in China (IECSC)
    - On inventory (yes/no): Yes
  - Europe
    - Inventory name: European Inventory of Existing Commercial Chemical Substances (EINECS)
    - On inventory (yes/no): No
  - Europe
    - Inventory name: European List of Notified Chemical Substances (ELINCS)
    - On inventory (yes/no): No
  - Japan
    - Inventory name: Inventory of Existing and New Chemical Substances (ENCS)
    - On inventory (yes/no): No
  - Korea
    - Inventory name: Existing Chemicals List (ECL)
    - On inventory (yes/no): Yes
  - New Zealand
    - Inventory name: New Zealand Inventory
    - On inventory (yes/no): Yes
  - Philippines
    - Inventory name: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
    - On inventory (yes/no): Yes
  - Taiwan
    - Inventory name: Taiwan Chemical Substance Inventory (TCSI)
    - On inventory (yes/no): Yes
  - United States & Puerto Rico
    - Inventory name: Toxic Substances Control Act (TSCA) Inventory
    - On inventory (yes/no): Yes

* "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
* "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision
- Issue date: 02-10-2014
- Revision date: 08-27-2018
- Version #: 04
- HMIS® ratings
  - Health: 3*
  - Flammability: 1
  - Physical hazard: 0
- NFPA ratings
  - Health: 3
  - Flammability: 1
  - Instability: 0
Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.