# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>Devcon Plastic Steel Liquid (B) Resin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>SKU# 0101</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Manufacturer/Importer/Supplier/Distributor information**

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>ITW Performance Polymers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address</td>
<td>30 Endicott Street Danvers, MA 01923 United States</td>
</tr>
<tr>
<td>Customer Service</td>
<td>978-777-1100</td>
</tr>
<tr>
<td>Website</td>
<td><a href="http://www.itwperformancepolymers.com">www.itwperformancepolymers.com</a></td>
</tr>
<tr>
<td>E-mail</td>
<td>Not available.</td>
</tr>
<tr>
<td>Contact person</td>
<td>EHS Department</td>
</tr>
<tr>
<td>Emergency phone number</td>
<td>Chemtrec 800-424-9300 International 703-527-3887</td>
</tr>
</tbody>
</table>

## 2. Hazard(s) identification

### Physical hazards
Not classified.

### Health hazards
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A
- Sensitization, skin: Category 1
- Specific target organ toxicity, single exposure: Category 3 narcotic effects

### Environmental hazards
Not classified.

### OSHA defined hazards
Not classified.

### Label elements

#### Signal word
Warning

#### Hazard statement
Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness.

#### Precautionary statement

##### Prevention
Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

##### Response
If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

##### Storage
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

##### Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)
None known.

### Supplemental information
None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ferrosilicon, [with &gt;= 30% But &lt;= 70% Silicon]</td>
<td></td>
<td>8049-17-0</td>
<td>40 - 70</td>
</tr>
<tr>
<td></td>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td></td>
<td>25068-38-6</td>
<td>15 - 40</td>
</tr>
<tr>
<td></td>
<td>Fiberglass Fibers</td>
<td></td>
<td>65997-17-3</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion: May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Most important symptoms/effects, acute and delayed: Provide general supportive measures and treat symptomatically. Keep victim under observation. Indication of immediate medical attention and special treatment needed: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures


Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: Move containers from fire area if you can do so without risk.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up: Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions: Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fiberglass Fibers (CAS 65997-17-3)</td>
<td>TWA</td>
<td>3 fibers/cm³</td>
<td>Fiber.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 fibers/cm³</td>
<td>Fibrous dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Fiber, total</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>fibers, total dust</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Chemical respirator with organic vapor cartridge and full facepiece.
- **Skin protection**
  - **Hand protection**: Wear appropriate chemical resistant gloves.
  - **Other**: Wear appropriate chemical resistant clothing.
- **Respiratory protection**: Chemical respirator with organic vapor cartridge and full facepiece.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

- **Appearance**: Viscous. Liquid.
- **Physical state**: Liquid.
- **Form**: Viscous. Liquid.
- **Color**: Dark grey
- **Odor**: Slight.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: 608 °F (320 °C) estimated
- **Flash point**: > 399.9 °F (> 204.4 °C)
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not applicable.
- **Upper/lower flammability or explosive limits**
  - **Flammability limit - lower (%): Not available.**
Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information
Density
1.17 g/cm³ estimated

Explosive properties
Not explosive.

Flammability class
Combustible IIIB estimated

Oxidizing properties
Not oxidizing.

Specific gravity
1.17 estimated

VOC
0 g/l

10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.

Skin contact
Causes skin irritation. May cause an allergic skin reaction.

Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.
SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
WARNING: This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (CAS 14808-60-7) Listed: October 1, 1988
Fiberglass Fibers (CAS 65997-17-3)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-29-2019
Version #: 01
HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 1
Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® Plastic Steel® Liquid Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>5328</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

### Manufacturer/Importer/Supplier/Distributor information

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>ITW Performance Polymers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address</td>
<td>30 Endicott Street Danvers, MA 01923 United States</td>
</tr>
<tr>
<td>Telephone</td>
<td>Customer Service 978-777-1100</td>
</tr>
<tr>
<td>E-mail</td>
<td>Not available.</td>
</tr>
<tr>
<td>Contact person</td>
<td>EHS Department</td>
</tr>
<tr>
<td>Emergency phone number</td>
<td>Chemtrec 800-424-9300 International 703-527-3887</td>
</tr>
</tbody>
</table>

## 2. Hazard(s) identification

### Physical hazards

Not classified.

### Health hazards

- **Acute toxicity, oral** Category 4
- **Acute toxicity, dermal** Category 4
- **Skin corrosion/irritation** Category 1
- **Serious eye damage/eye irritation** Category 1
- **Sensitization, skin** Category 1

### Environmental hazards

Not classified.

### OSHA defined hazards

Not classified.

### Label elements

#### Signal word

Danger

#### Hazard statement

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.

#### Precautionary statement

##### Prevention

Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

##### Response

If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention.

##### Storage

Store locked up.

##### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

#### Hazard(s) not otherwise classified (HNOC)

None known.

#### Supplemental information

None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Benzyl Alcohol</td>
<td></td>
<td>100-51-6</td>
<td>10 - 30</td>
</tr>
<tr>
<td></td>
<td>TRIETHYLENETETRAMINE</td>
<td></td>
<td>112-24-3</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td></td>
<td>50</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

**Ingestion**
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

**Most important symptoms/effects, acute and delayed**
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Alcohol resistant foam. Powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spills cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Use water spray to reduce vapors or divert vapor cloud drift. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>US. Workplace Environmental Exposure Level (WEEL) Guides Components</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl Alcohol (CAS 100-51-6)</td>
<td>TWA 44.2 mg/m3</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE (CAS 112-24-3)</td>
<td>TWA 6 mg/m3</td>
</tr>
<tr>
<td></td>
<td>1 ppm</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation
TRIETHYLENETETRAMINE (CAS 112-24-3) Can be absorbed through the skin.

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance
Physical state Liquid.
Form Liquid.
Color Amber.

Odor
Amine-like.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
4.64 °F (-15.2 °C) estimated

Initial boiling point and boiling range
420.8 °F (216 °C) estimated

Flash point
199.9 °F (93.3 °C) estimated

Evaporation rate
Not available.
### Flammability (solid, gas)
Not applicable.

#### Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

#### Vapor pressure
5.73 hPa estimated

#### Other information
- Density: 0.97 g/cm³ estimated
- Flammable properties: Combustible IIIB estimated
- Specific gravity: 0.97 estimated
- VOC: 100 % SOLIDS

### 10. Stability and reactivity

- **Reactivity:** The product is stable and non-reactive under normal conditions of use, storage and transport.
- **Chemical stability:** Material is stable under normal conditions.
- **Possibility of hazardous reactions:** Hazardous polymerization does not occur.
- **Conditions to avoid:** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
- **Incompatible materials:** Peroxides. Phenols.
- **Hazardous decomposition products:** No hazardous decomposition products are known.

### 11. Toxicological information

#### Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>May cause irritation to the respiratory system. Prolonged inhalation may be harmful.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Causes digestive tract burns. Harmful if swallowed.</td>
</tr>
</tbody>
</table>

#### Symptoms related to the physical, chemical and toxicological characteristics

- Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

#### Information on toxicological effects

- **Acute toxicity:** Harmful in contact with skin. Harmful if swallowed.

#### Components

<table>
<thead>
<tr>
<th>Component</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl Alcohol (CAS 100-51-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
</tbody>
</table>

Material name: DEVCON® Plastic Steel® Liquid Hardener

5328   Version #: 01   Issue date: 05-29-2019
**Test Results**

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Rat</td>
<td>1000 mg/l, 8 Hours</td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>1230 - 3100 mg/kg</td>
</tr>
</tbody>
</table>

**TRIETHYLENETETRAMINE (CAS 112-24-3)**

**Acute**

**Dermal**

Liquid

LD50  
Rat  
1465 mg/kg

**Oral**

Liquid

LD50  
Rat  
1716 mg/kg

**Skin corrosion/irritation**

Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

**Respiratory sensitization**

Not a respiratory sensitizer.

**Skin sensitization**

May cause an allergic skin reaction.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.


Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

Not classified.

**Specific target organ toxicity - repeated exposure**

Not classified.

**Aspiration hazard**

Not an aspiration hazard.

**Chronic effects**

Prolonged inhalation may be harmful.

### 12. Ecological information

**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**

No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Benzyl Alcohol  
1.1

**Mobility in soil**

No data available.

**Other adverse effects**

The product contains volatile organic compounds which have a photochemical ozone creation potential.

### 13. Disposal considerations

**Disposal instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**

Dispose in accordance with all applicable regulations.

**Hazardous waste code**

D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN2735</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Amines, liquid, corrosive, n.o.s. or Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Class 8</td>
</tr>
<tr>
<td></td>
<td>Subsidiary risk -</td>
</tr>
<tr>
<td></td>
<td>Label(s) 8</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Special provisions</td>
<td>B2, IB2, T11, TP1, TP27</td>
</tr>
<tr>
<td>Packaging exceptions</td>
<td>154</td>
</tr>
<tr>
<td>Packaging non bulk</td>
<td>202</td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>242</td>
</tr>
</tbody>
</table>

#### IATA

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN2735</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Amines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Class 8</td>
</tr>
<tr>
<td></td>
<td>Subsidiary risk -</td>
</tr>
<tr>
<td></td>
<td>Packing group II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>ERG Code</td>
<td>8L</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
</tbody>
</table>

#### IMDG

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN2735</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Class 8</td>
</tr>
<tr>
<td></td>
<td>Subsidiary risk -</td>
</tr>
<tr>
<td></td>
<td>Packing group II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>No.</td>
</tr>
<tr>
<td>EmS</td>
<td>F-A, S-B</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Transport in bulk according to</td>
<td>Not established.</td>
</tr>
<tr>
<td>Annex II of MARPOL 73/78 and the IBC Code</td>
<td>DOT; IMDG</td>
</tr>
</tbody>
</table>
### General information
IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

### 15. Regulatory information

#### US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**
- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
  - Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**
- Not listed.

**SARA 304 Emergency release notification**
- Not regulated.

- Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**
- SARA 302 Extremely hazardous substance
  - Not listed.
- SARA 311/312 Hazardous chemical
  - Yes
  - Classified hazard categories
    - Acute toxicity (any route of exposure)
    - Skin corrosion or irritation
    - Serious eye damage or eye irritation
    - Respiratory or skin sensitization
- SARA 313 (TRI reporting)
  - Not regulated.

#### Other federal regulations
- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  - Not regulated.
- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  - Not regulated.
- **Safe Drinking Water Act (SDWA)**
  - Not regulated.

#### US state regulations
- **California Proposition 65**
  - California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

#### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)*</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>--------------------------------------------------------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date | 05-29-2019 |
| Version #  | 01         |
| HMIS® ratings | Health: 3  |
|             | Flammability: 1 |
|             | Physical hazard: 0 |
| NFPA ratings | Health: 3  |
|             | Flammability: 1 |
|             | Instability: 0 |

Disclaimer: ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.