# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® 5 Minute® Epoxy Gel Resin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>0124</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

### Manufacturer/Import/Supplier/Distributor information

<table>
<thead>
<tr>
<th>Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Company name</td>
</tr>
<tr>
<td>Address</td>
</tr>
<tr>
<td>Telephone</td>
</tr>
<tr>
<td>Website</td>
</tr>
<tr>
<td>E-Mail</td>
</tr>
<tr>
<td>Contact person</td>
</tr>
</tbody>
</table>

### Emergency phone number

| Chemtrec | 800-424-9300 |
| International | 703-527-3887 |

## 2. Hazard(s) identification

### Physical hazards

Not classified.

### Health hazards

<table>
<thead>
<tr>
<th>Category</th>
<th>Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>2A</td>
<td>Serious eye damage/eye irritation</td>
</tr>
<tr>
<td>1</td>
<td>Sensitization, skin</td>
</tr>
</tbody>
</table>

### Environmental hazards

Not classified.

### OSHA defined hazards

Not classified.

### Label elements

- **Signal word**: Warning
- **Hazard statement**: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
- **Precautionary statement**
  - **Prevention**: Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.
  - **Response**: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
  - **Storage**: Store away from incompatible materials.
  - **Disposal**: Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

None known.

### Supplemental information

None.

## 3. Composition/information on ingredients

### Mixtures

Material name: DEVCON® 5 Minute® Epoxy Gel Resin

0124   Version #: 02   Revision date: 11-14-2019   Issue date: 05-21-2019
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Most important symptoms/effects, acute and delayed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

**Precautions for safe handling**
Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
## 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**
Wear safety glasses with side shields (or goggles). Face shield is recommended.

**Skin protection**
- **Hand protection**
  Wear appropriate chemical resistant gloves.
- **Other**
  Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**
In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

**Appearance**
Viscous. Liquid.

**Physical state**
Liquid.

**Form**
Viscous. Liquid.

**Color**
Not available.

**Odor**
Not available.

**Odor threshold**
Not available.

**pH**
Not available.

**Melting point/freezing point**
Not available.

**Initial boiling point and boiling range**
473 °F (245 °C) estimated

**Flash point**
265.0 °F (129.4 °C) estimated

**Evaporation rate**
Not available.

**Flammability (solid, gas)**
Not applicable.

### Upper/lower flammability or explosive limits

- **Flammability limit - lower (%)**
  Not available.
- **Flammability limit - upper (%)**
  Not available.
- **Explosive limit - lower (%)**
  Not available.
- **Explosive limit - upper (%)**
  Not available.

**Vapor pressure**
Not available.

**Vapor density**
Not available.

**Relative density**
Not available.

**Solubility(ies)**

- **Solubility (water)**
  Not available.

**Partition coefficient (n-octanol/water)**
Not available.

**Auto-ignition temperature**
Not available.

**Decomposition temperature**
Not available.

**Viscosity**
Not available.
Other information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>1.16 g/cm³ estimated</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
</tr>
<tr>
<td>Flammability class</td>
<td>Combustible IIIB estimated</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.16 estimated</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

**Reactivity**

The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**

Material is stable under normal conditions.

**Possibility of hazardous reactions**

No dangerous reaction known under conditions of normal use.

**Conditions to avoid**

Contact with incompatible materials.

**Incompatible materials**

Strong oxidizing agents.

**Hazardous decomposition products**

No hazardous decomposition products are known.

### 11. Toxicological information

**Information on likely routes of exposure**

- **Inhalation**: Knowledge about health hazard is incomplete.
- **Skin contact**: Causes skin irritation. May cause an allergic skin reaction.
- **Eye contact**: Causes serious eye irritation.
- **Ingestion**: Knowledge about health hazard is incomplete.

**Symptoms related to the physical, chemical and toxicological characteristics**

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

- **Acute toxicity**: Not known.
- **Skin corrosion/irritation**: Causes skin irritation.
- **Serious eye damage/eye irritation**: Causes serious eye irritation.

**Respiratory or skin sensitization**

- **Respiratory sensitization**: Due to partial or complete lack of data the classification is not possible.
- **Skin sensitization**: May cause an allergic skin reaction.

**Germ cell mutagenicity**

Due to partial or complete lack of data the classification is not possible.

**Carcinogenicity**

- **IARC Monographs. Overall Evaluation of Carcinogenicity**: Not listed.
- **US. National Toxicology Program (NTP) Report on Carcinogens**: Not listed.

**Reproductive toxicity**

Due to partial or complete lack of data the classification is not possible.

**Specific target organ toxicity - single exposure**

Due to partial or complete lack of data the classification is not possible.

**Specific target organ toxicity - repeated exposure**

Due to partial or complete lack of data the classification is not possible.

**Aspiration hazard**

Due to partial or complete lack of data the classification is not possible.

### 12. Ecological information

**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**

No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

No data available.
Mobility in soil  No data available.

Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT** Not regulated as dangerous goods.

**IATA** Not regulated as dangerous goods.

**IMDG** Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

### 15. Regulatory information

**US federal regulations** This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**
- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.
- CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.
- SARA 304 Emergency release notification Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**
- SARA 302 Extremely hazardous substance Not listed.
- SARA 311/312 Hazardous chemical Yes
  - Classified hazard categories
    - Skin corrosion or irritation
    - Serious eye damage or eye irritation
    - Respiratory or skin sensitization
- SARA 313 (TRI reporting) Not regulated.

**Other federal regulations**
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated.
- Safe Drinking Water Act (SDWA) Not regulated.
US state regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>05-21-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>11-14-2019</td>
</tr>
<tr>
<td>Version #</td>
<td>02</td>
</tr>
</tbody>
</table>

HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 1
Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>DEVCON® 5 Minute® Epoxy Gel Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>0215</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

### Manufacturer/Importer/Supplier/Distributor information

<table>
<thead>
<tr>
<th>Manufacturer/Importer/Supplier/Distributor information</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Company name</td>
<td>ITW Performance Polymers</td>
</tr>
<tr>
<td>Address</td>
<td>30 Endicott Street</td>
</tr>
<tr>
<td>Address</td>
<td>Danvers, MA 01923</td>
</tr>
<tr>
<td>Address</td>
<td>United States</td>
</tr>
<tr>
<td>Telephone</td>
<td>Customer Service 978-777-1100</td>
</tr>
<tr>
<td>Website</td>
<td><a href="http://www.itwperformancepolymers.com">www.itwperformancepolymers.com</a></td>
</tr>
<tr>
<td>E-mail</td>
<td>Not available.</td>
</tr>
<tr>
<td>Contact person</td>
<td>EHS Department</td>
</tr>
<tr>
<td>Emergency phone number</td>
<td>Chemtrec 800-424-9300</td>
</tr>
<tr>
<td>Emergency phone number</td>
<td>International 703-527-3887</td>
</tr>
</tbody>
</table>

## 2. Hazard(s) identification

### Physical hazards

<table>
<thead>
<tr>
<th>Physical hazards</th>
<th>Not classified.</th>
</tr>
</thead>
</table>

### Health hazards

<table>
<thead>
<tr>
<th>Health hazards</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Sensitization, skin</td>
<td>Category 1B</td>
</tr>
</tbody>
</table>

### Environmental hazards

<table>
<thead>
<tr>
<th>Environmental hazards</th>
<th>Not classified.</th>
</tr>
</thead>
</table>

### OSHA defined hazards

<table>
<thead>
<tr>
<th>OSHA defined hazards</th>
<th>Not classified.</th>
</tr>
</thead>
</table>

### Label elements

- **Signal word**: Warning
- **Hazard statement**: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
- **Precautionary statement**
  - **Prevention**: Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.
  - **Response**: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
  - **Storage**: Store away from incompatible materials.
  - **Disposal**: Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

- None known.

### Supplemental information

- None.

## 3. Composition/information on ingredients

### Mixtures

Material name: DEVCON® 5 Minute® Epoxy Gel Hardener

0215  Version #: 01  Issue date: 05-21-2019

SDS US  1 / 6
### 4. First-aid measures

<table>
<thead>
<tr>
<th>Component</th>
<th>First-aid measures</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td>Move to fresh air. Call a physician if symptoms develop or persist.</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.</td>
</tr>
<tr>
<td><strong>Eye contact</strong></td>
<td>Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td>Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.</td>
</tr>
</tbody>
</table>

**Most important symptoms/effects, acute and delayed**

- Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**

- Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unsuitable extinguishing media</td>
<td>Do not use water jet as an extinguisher, as this will spread the fire.</td>
</tr>
</tbody>
</table>

**Specific hazards arising from the chemical**

- During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

- Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
- Move containers from fire area if you can do so without risk.
- Use standard firefighting procedures and consider the hazards of other involved materials.
- No unusual fire or explosion hazards noted.

### 6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |

**Environmental precautions**

- Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

| Precautions for safe handling | Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| Conditions for safe storage, including any incompatibilities | Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |
8. Exposure controls/personal protection

<table>
<thead>
<tr>
<th>Occupational exposure limits</th>
<th>This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biological limit values</td>
<td>No biological exposure limits noted for the ingredient(s).</td>
</tr>
<tr>
<td>Appropriate engineering controls</td>
<td>Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.</td>
</tr>
</tbody>
</table>

Individual protection measures, such as personal protective equipment

Eye/face protection
- Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection
- Hand protection: Wear appropriate chemical resistant gloves.
- Other: Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection
- In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
- Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
- Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

| Appearance | Viscous. Liquid. |
| Physical state | Liquid. |
| Form | Viscous. Liquid. |
| Color | Amber. |
| Odor | Mercaptan |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | 200.0 °F (93.3 °C) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |

Upper/lower flammability or explosive limits

Flammability limit - lower (%): Not available.
Flammability limit - upper (%): Not available.
Explosive limit - lower (%): Not available.
Explosive limit - upper (%): Not available.

Vapor pressure: 0.000002 hPa estimated
Vapor density: Not available.
Relative density: Not available.
Solubility(ies)
- Solubility (water): Not available.
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.
Other information

Density 1.19 g/cm³
Explosive properties Not explosive.
Flammability class Combustible IIIB estimated
Oxidizing properties Not oxidizing.
Specific gravity 1.19

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
Inhalation Knowledge about health hazard is incomplete.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Causes serious eye irritation.
Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects
Acute toxicity Not known.
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization
Respiratory sensitization Due to partial or complete lack of data the classification is not possible.
Skin sensitization May cause an allergic skin reaction.
Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.
US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential No data available.
Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.
US state regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
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</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
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</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
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</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-21-2019
Version #: 01

HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 1
Instability: 0

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.