SAFETY DATA SHEET

1. Identification

Product identifier: PhillyBond #6 Resin

Other means of identification:
SKU#: DM012R

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
Company name: ITW Performance Polymers
Address: 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone: Customer Service 215-855-8450
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department

Emergency phone number:
CHEMTREC 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2
- Sensitization, skin: Category 1

Environmental hazards:
- Hazardous to the aquatic environment, long-term hazard: Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention:
Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.

Response:
If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.

Storage:
Store away from incompatible materials.

Disposal:
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC):
None known.
Supplemental information 98.79% of the mixture consists of component(s) of unknown acute oral toxicity. 98.79% of the mixture consists of component(s) of unknown acute dermal toxicity. % of the mixture consists of component(s) of unknown acute inhalation toxicity. 98.79% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 55.43% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td></td>
<td>25068-38-6</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Talc</td>
<td></td>
<td>14807-96-6</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td>14808-60-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td></td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

Other components below reportable levels 1 - 5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up

This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>PEL</td>
<td>0.05 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Talc (CAS 14807-96-6)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.4 mppcf</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.025 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Talc (CAS 14807-96-6)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz (CAS 14808-60-7)</td>
<td>TWA</td>
<td>0.05 mg/m3</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td>Talc (CAS 14807-96-6)</td>
<td>TWA</td>
<td>2 mg/m3</td>
<td>Respirable.</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational Exposure Limits are not relevant to the current physical form of the product.
Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Wear appropriate chemical resistant gloves.

Hand protection

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Other

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Paste.

Physical state

Solid.

Form

Solid. Paste.

Color

Off-white.

Odor

Slight.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

> 500 °F (> 260 °C)

Flash point

> 400.0 °F (> 204.4 °C) Pensky-Martens Closed Cup

Evaporation rate

< 1 BuAc

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

0.03 mm Hg

Vapor density

> 1

Relative density

Not available.

Solubility(ies)

Solubility (water)

Not available.

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Not available.

Other information

Density

15.07 lb/gal

Explosive properties

Not explosive.

Oxidizing properties

Not oxidizing.

Specific gravity

1.81
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation
No adverse effects due to inhalation are expected.

Skin contact
Causes skin irritation. May cause an allergic skin reaction.

Eye contact
Causes serious eye irritation.

Ingestion
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

1 Carcinogenic to humans.

2B Possibly carcinogenic to humans.

3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Quartz (CAS 14808-60-7) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. Ecological information

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal considerations

**Disposal instructions**
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**
Dispose in accordance with all applicable regulations.

**Hazardous waste code**
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

**DOT**
Not regulated as dangerous goods.

**IATA**

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN3077</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Environmentally hazardous substance, solid, n.o.s. (Bisphenol A/ Epichlorohydrin Resin)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes</td>
</tr>
<tr>
<td>ERG Code</td>
<td>9L</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Passenger and cargo aircraft</td>
<td>Allowed with restrictions.</td>
</tr>
<tr>
<td>Cargo aircraft only</td>
<td>Allowed with restrictions.</td>
</tr>
</tbody>
</table>

**IMDG**

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN3077</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>9</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td></td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>Yes</td>
</tr>
<tr>
<td>EmS</td>
<td>F-A, S-F</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
Marine pollutant

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)
Quartz (CAS 14808-60-7)
Cancer
lung effects
immune system effects
kidney effects

Quartz (CAS 14808-60-7) Cancer
lung effects
immune system effects
kidney effects

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Classified hazard categories
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to chemicals including Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance
Quartz (CAS 14808-60-7) Listed: October 1, 1988
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Quartz (CAS 14808-60-7)
Talc (CAS 14807-96-6)
Titanium Dioxide (CAS 13463-67-7)
# International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

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## 16. Other information, including date of preparation or last revision

- **Issue date**: 07-07-2013
- **Revision date**: 06-02-2018
- **Version #**: 06
- **HMIS® ratings**
  - Health: 2
  - Flammability: 1
  - Physical hazard: 1
- **NFPA ratings**
  - Health: 2
  - Flammability: 2
  - Instability: 1

### Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

### Revision information

This document has undergone significant changes and should be reviewed in its entirety.