1. Identification

Product identifier: PLEXUS® Clear Welder Activator (MA685 Activator)

Other means of identification
- SKU#: 0661
- Recommended use: Not available.
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
- Company name: ITW Performance Polymers
- Address: 30 Endicott Street, Danvers, MA 01923, United States
- Telephone: Customer Service 978-777-1100
- Website: www.itwperformancepolymers.com
- Contact person: EHS Department
- E-mail: Not available.
- Emergency phone number: Chemtrec 800-424-9300, International 703-527-3887

2. Hazard(s) Identification

Physical hazards: Not classified.

Health hazards
- Serious eye damage/eye irritation: Category 2
- Sensitization, skin: Category 1
- Reproductive toxicity: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.

Precautionary statement

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Benzyl 3-isobutyroxy-1-isopropyl-2,2-dimethylpropyl Phthalate</td>
<td></td>
<td>16883-83-3</td>
<td>20 - 40</td>
</tr>
<tr>
<td></td>
<td>DIISOBUTYL PHTHALATE</td>
<td></td>
<td>84-69-5</td>
<td>20 - 40</td>
</tr>
<tr>
<td></td>
<td>Methylmethacrylate/Styrene/Acrylic Copolymer</td>
<td>Mixture</td>
<td></td>
<td>10 - 20</td>
</tr>
<tr>
<td></td>
<td>Dibenzoyl Peroxide</td>
<td></td>
<td>94-36-0</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td></td>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

4. First-aid measures

- **Inhalation**: Move to fresh air. Call a physician if symptoms develop or persist.
- **Skin contact**: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
- **Eye contact**: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
- **Ingestion**: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.
- **Most important symptoms/effects, acute and delayed**
  - Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
  - Indication of immediate medical attention and special treatment needed
  - IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

- **Suitable extinguishing media**: Alcohol resistant foam. Powder. Carbon dioxide (CO2).
- **Unsuitable extinguishing media**: Do not use water jet as an extinguisher, as this will spread the fire.
- **Specific hazards arising from the chemical**: During fire, gases hazardous to health may be formed.
- **Special protective equipment and precautions for firefighters**: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
- **Fire fighting equipment/instructions**: Move containers from fire area if you can do so without risk.
- **Specific methods**: Use standard firefighting procedures and consider the hazards of other involved materials.
- **General fire hazards**: No unusual fire or explosion hazards noted.

6. Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
- **Methods and materials for containment and cleaning up**
  - Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
  - Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
- **Environmental precautions**: Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl Peroxide (CAS 94-36-0)</td>
<td>PEL</td>
<td>5 mg/m3</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl Peroxide (CAS 94-36-0)</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl Peroxide (CAS 94-36-0)</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Chemical respirator with organic vapor cartridge and full facepiece.
- **Skin protection**: Wear appropriate chemical resistant gloves.
- **Hand protection**: Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
- **Respiratory protection**: Chemical respirator with organic vapor cartridge and full facepiece.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor</td>
<td>Ester-like.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>-83.2 °F (-64 °C) estimated</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>565.7 °F (296.5 °C) estimated</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 349.9 °F (&gt; 176.6 °C)</td>
</tr>
</tbody>
</table>
Evaporation rate  
Not available.

Flammability (solid, gas)  
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)  
Not available.

Flammability limit - upper (%)  
Not available.

Explosive limit - lower (%)  
Not available.

Explosive limit - upper (%)  
Not available.

Vapor pressure  
< 0.5 mm Hg @ 68 F

Vapor density  
Not available.

Relative density  
Not available.

Solubility(ies)

Solubility (water)  
Not available.

Partition coefficient (n-octanol/water)  
Not available.

Auto-ignition temperature  
176 °F (80 °C) estimated

Decomposition temperature  
Not available.

Viscosity  
Not available.

Other information

Explosive properties  
Not explosive.

Flammability class  
Combustible IIIB estimated

Oxidizing properties  
Not oxidizing.

10. Stability and reactivity

Reactivity  
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability  
Material is stable under normal conditions.

Possibility of hazardous reactions  
No dangerous reaction known under conditions of normal use.

Conditions to avoid  
Contact with incompatible materials.

Incompatible materials  

Hazardous decomposition products  
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation  
Prolonged inhalation may be harmful.

Skin contact  
May cause an allergic skin reaction.

Eye contact  
Causes serious eye irritation.

Ingestion  
Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics  
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity  
Not known.

Components

<table>
<thead>
<tr>
<th>Species</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rat</td>
</tr>
</tbody>
</table>

Test Results

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rat</td>
<td>7710 mg/kg</td>
</tr>
</tbody>
</table>
DIISOBUTYL PHthalate (CAS 84-69-5)

**Acute**

<table>
<thead>
<tr>
<th>Route</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal</td>
<td>Guinea pig</td>
<td>LD50 10 g/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>LD50 10400 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Due to partial or complete lack of data the classification is not possible.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Respiratory or skin sensitization**

<table>
<thead>
<tr>
<th>Route</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory sensitization</td>
<td>Due to partial or complete lack of data the classification is not possible.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Due to partial or complete lack of data the classification is not possible.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Due to partial or complete lack of data the classification is not possible.</td>
</tr>
</tbody>
</table>

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Dibenzoyl Peroxide (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans.

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**
Not listed.

**Reproductive toxicity**
May damage fertility or the unborn child.

**Specific target organ toxicity - single exposure**
Due to partial or complete lack of data the classification is not possible.

**Specific target organ toxicity - repeated exposure**
Due to partial or complete lack of data the classification is not possible.

**Aspiration hazard**
Due to partial or complete lack of data the classification is not possible.

**Chronic effects**
Prolonged inhalation may be harmful.

### 12. Ecological information

**Ecotoxicity**
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**
No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Component</th>
<th>log Kow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl Peroxide</td>
<td>3.46</td>
</tr>
<tr>
<td>DIISOBUTYL PHthalate</td>
<td>4.11</td>
</tr>
</tbody>
</table>

**Mobility in soil**
No data available.

**Other adverse effects**
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions**
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**
Dispose in accordance with all applicable regulations.

**Hazardous waste code**
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
Dibenzoyl Peroxide (CAS 94-36-0) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
Dibenzoyl Peroxide (CAS 94-36-0) Listed.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
DIISOBUTYL PHTHALATE (CAS 84-69-5) Phthalates Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)
DIISOBUTYL PHTHALATE (CAS 84-69-5) Listed.

SARA 304 Emergency release notification
Not regulated.

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes

Classified hazard
categories
Serious eye damage or eye irritation
Respiratory or skin sensitization
Reproductive toxicity

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl Peroxide</td>
<td>94-36-0</td>
<td>2.5 - 10</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
DIISOBUTYL PHTHALATE (CAS 84-69-5)
### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)*
*A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).*

### 16. Other information, including date of preparation or last revision

| Issue date | 07-11-2019 |
| Revision date | 05-02-2020 |
| Version # | 02 |
| **HMIS® ratings** | |
| Health: | 2* |
| Flammability: | 1 |
| Physical hazard: | 0 |
| **NFPA ratings** | |
| Health: | 2 |
| Flammability: | 1 |
| Instability: | 0 |

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
SAFETY DATA SHEET

1. Identification

Product identifier: PLEXUS® MA685 Adhesive

Other means of identification

SKU#: 0662

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name: ITW Performance Polymers
Address: 30 Endicott Street
Danvers, MA 01923
United States

Telephone: Customer Service 978-777-1100
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department

Emergency phone number: Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Flammable liquids - Category 2
Health hazards: Acute toxicity, inhalation - Category 4
Skin corrosion/irritation - Category 2
Serious eye damage/eye irritation - Category 2A
Sensitization, skin - Category 1A
Specific target organ toxicity, single exposure - Category 3 respiratory tract irritation

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger


Precautionary statement

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage: Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate</td>
<td></td>
<td>80-62-6</td>
<td>60 - 80</td>
</tr>
<tr>
<td>TRIMETHYLOLPROPANE</td>
<td>TRIMETHACRYLATE</td>
<td>3290-92-4</td>
<td>1 - 2.5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>20 - 40</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Highly flammable liquid and vapor.
6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate (CAS 80-62-6)</td>
<td>PEL</td>
<td>410 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

Material name: PLEXUS® MA685 Adhesive

0662 Version #: 02 Revision date: 05-02-2020 Issue date: 07-11-2019

SDS US 3 / 9
US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate (CAS 80-62-6)</td>
<td>STEL</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
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</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate (CAS 80-62-6)</td>
<td>TWA</td>
<td>410 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRIMETHYLOLPROPANE TRIMETHACRYLATE (CAS 3290-92-4)</td>
<td>TWA</td>
<td>1 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation

TRIMETHYLOLPROPANE TRIMETHACRYLATE (CAS 3290-92-4) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Paste.</td>
</tr>
<tr>
<td>Color</td>
<td>Off-white</td>
</tr>
<tr>
<td>Odor</td>
<td>Fragrant</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>-54.4 °F (-48 °C) estimated</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>212.9 °F (100.5 °C) estimated</td>
</tr>
<tr>
<td>Flash point</td>
<td>50.0 °F (10.0 °C) estimated</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Flammability limit - lower (%) 1.7 %</td>
</tr>
</tbody>
</table>
Flammability limit - upper (%) 12.5 %
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.
Vapor pressure 28 mm Hg @ 68 F
Vapor density Not available.
Relative density Not available.
Solubility(ies)
  Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
  Density 0.94 g/cm³ estimated
  Explosive properties Not explosive.
  Flammability class Flammable IB estimated
  Oxidizing properties Not oxidizing.
  Specific gravity 0.94 estimated

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions Hazardous polymerization does not occur.
Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
  Inhalation Harmful if inhaled.
  Skin contact Causes skin irritation. May cause an allergic skin reaction.
  Eye contact Causes serious eye irritation.
  Ingestion Knowledge about health hazard is incomplete.
Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effects
Acute toxicity Harmful if inhaled.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate (CAS 80-62-6)</td>
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<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Mouse</td>
<td>18.5 mg/l, 2 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>7800 mg/kg</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td></td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td></td>
<td>Causes serious eye irritation.</td>
</tr>
</tbody>
</table>
Respiratory or skin sensitization

ACGIH sensitization
METHYL METHACRYLATE (CAS 80-62-6) Dermal sensitization
Respiratory sensitization Due to partial or complete lack of data the classification is not possible.
Skin sensitization May cause an allergic skin reaction.
Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity
Methyl Methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure May cause respiratory irritation.
Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.
Aspiration hazard Due to partial or complete lack of data the classification is not possible.
Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow) Methyl Methacrylate 1.38
Mobility in soil No data available.
Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations Dispose in accordance with all applicable regulations.
Hazardous waste code D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
UN number UN1133
UN proper shipping name Adhesives, containing a flammable liquid, Limited Quantity
Transport hazard class(es) Class 3
Subsidiary risk -
Label(s) 3
Packing group III
Read safety instructions, SDS and emergency procedures before handling.

Special precautions for user: B1, B52, IB3, T2, TP1

Special provisions: 150
Packaging exceptions: 173
Packaging non bulk: 242
Packaging bulk: 150

IATA

UN number: UN1133
UN proper shipping name: Adhesives containing flammable liquid, Limited Quantity

Transport hazard class(es):
- Class: 3
- Subsidiary risk: -
- Packing group: III
- Environmental hazards: No.
- ERG Code: 3L

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

Other information:
- Passenger and cargo aircraft: Allowed with restrictions.
- Cargo aircraft only: Allowed with restrictions.

IMDG

UN number: UN1133
UN proper shipping name: ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es):
- Class: 3
- Subsidiary risk: -
- Packing group: III
- Environmental hazards: No.
- Marine pollutant: No.
- EmS: F-E, S-D

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:
- Not established.

DOT; IMDG

15. Regulatory information

US federal regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration
Methyl Methacrylate (CAS 80-62-6) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance
Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Methyl Methacrylate (CAS 80-62-6) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Classified hazard categories
- Flammable (gases, aerosols, liquids, or solids)
- Acute toxicity (any route of exposure)
- Skin corrosion or irritation
- Serious eye damage or eye irritation
- Respiratory or skin sensitization
- Specific target organ toxicity (single or repeated exposure)
- Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Methacrylate</td>
<td>80-62-6</td>
<td>60 - 80</td>
</tr>
</tbody>
</table>

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations
California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Methyl Methacrylate (CAS 80-62-6)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)*</td>
</tr>
<tr>
<td>---------------------------</td>
<td>-----------------------------------------------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
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<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
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<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>07-11-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>05-02-2020</td>
</tr>
<tr>
<td>Version #</td>
<td>02</td>
</tr>
<tr>
<td>HMIS® ratings</td>
<td>Health: 2</td>
</tr>
<tr>
<td></td>
<td>Flammability: 3</td>
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<tr>
<td></td>
<td>Physical hazard: 0</td>
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<td>NFPA ratings</td>
<td>Health: 2</td>
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<td></td>
<td>Flammability: 3</td>
</tr>
<tr>
<td></td>
<td>Instability: 0</td>
</tr>
<tr>
<td>Disclaimer</td>
<td>ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.</td>
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</tbody>
</table>