# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>PLEXUS® MA2230 Adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td></td>
</tr>
<tr>
<td>SKU#</td>
<td>0657</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Manufacturer/Importer/Supplier/Distributor information**

<table>
<thead>
<tr>
<th>Company name</th>
<th>ITW Performance Polymers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address</td>
<td>35 Brownridge Rd</td>
</tr>
<tr>
<td></td>
<td>Unit 1</td>
</tr>
<tr>
<td></td>
<td>Halton Hills, ON L7G 0C6</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Contact person</th>
<th>Customer Service</th>
</tr>
</thead>
<tbody>
<tr>
<td>Telephone number</td>
<td>978-777-1100</td>
</tr>
<tr>
<td>Fax</td>
<td></td>
</tr>
<tr>
<td>E-mail</td>
<td></td>
</tr>
<tr>
<td>Emergency telephone number</td>
<td>800-424-9300</td>
</tr>
<tr>
<td>Supplier</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

## 2. Hazard identification

### Physical hazards
- Flammable liquids: Category 2

### Health hazards
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1
- Sensitization, skin: Category 1A
- Specific target organ toxicity following single exposure: Category 3 respiratory tract irritation

### Environmental hazards
- Not classified.

### Label elements
- **Signal word**: Danger
- **Hazard statement**: Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.
- **Precautionary statement**
  - **Prevention**: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
  - **Response**: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.
  - **Storage**: Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards
None known.

Supplemental information
None.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td></td>
<td>80-62-6</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Polyvinyl Acetate</td>
<td></td>
<td>Mixture</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Benzyl 3-isobutyroxy-1-isopropyl-2,2-dimethylpropyl Phthalate</td>
<td></td>
<td>16883-83-3</td>
<td>3 - 7</td>
</tr>
<tr>
<td>Methacrylic acid</td>
<td></td>
<td>79-41-4</td>
<td>1 - 5</td>
</tr>
<tr>
<td>STYRENE, ISOPRENE COPOLYMER</td>
<td></td>
<td>25038-32-8</td>
<td>1 - 5</td>
</tr>
<tr>
<td>2-[(N,N-DIETHYLAMINO)ETHYL METHACRYLATE</td>
<td></td>
<td>105-16-8</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>M-TOLYLDIETHANOLAMINE</td>
<td></td>
<td>91-99-6</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>15 - 40</td>
<td></td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

**Inhalation**
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Most important symptoms/effects, acute and delayed

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

**General information**
Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
Highly flammable liquid and vapour.
6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Material Name: PLEXUS® MA2230 Adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td>US. ACGIH Threshold Limit Values</td>
</tr>
<tr>
<td>Components</td>
</tr>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>
### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>TWA</td>
<td>70 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 ppm</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>STEL</td>
<td>410 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>205 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>STEL</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>STEL</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>STEL</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>TWA</td>
<td>70 mg/m³</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>TWA</td>
<td>205 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>METHACRYLIC ACID (CAS 79-41-4)</td>
<td>15 minute</td>
<td>30 ppm</td>
</tr>
<tr>
<td>METHYL METHACRYLATE (CAS 80-62-6)</td>
<td>8 hour</td>
<td>20 ppm</td>
</tr>
<tr>
<td></td>
<td>15 minute</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>8 hour</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures, such as personal protective equipment

- **Eye/face protection**: Chemical respirator with organic vapour cartridge and full facepiece.
- **Skin protection**
  - **Hand protection**: Wear appropriate chemical resistant gloves.
  - **Other**: Wear appropriate chemical resistant clothing.
- **Respiratory protection**: Chemical respirator with organic vapour cartridge and full facepiece.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**: When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

**Appearance**
- Physical state: Paste.
- Form: Paste.
- Colour: Natural colour.

**Odour**
- Odour: Not available.
- Odour threshold: Not available.

**pH**
- 5 - 6

**Melting point/freezing point**
- -48 °C (-54.4 °F) estimated

**Initial boiling point and boiling range**
- 100.5 °C (212.9 °F) estimated

**Flash point**
- 10.0 °C (50.0 °F) estimated

**Evaporation rate**
- Not available.

**Flammability (solid, gas)**
- Not applicable.

**Flammability limit - lower (%)**
- 2.1 % estimated

**Flammability limit - upper (%)**
- 12.5 % estimated

**Explosive limit - lower (%)**
- Not available.

**Explosive limit – upper (%)**
- Not available.

**Vapour pressure**
- 45.25 hPa estimated

**Vapour density**
- Not available.

**Relative density**
- Not available.

**Solubility (water)**
- Not available.

**Partition coefficient (n-octanol/water)**
- Not available.

**Auto-ignition temperature**
- Not available.

**Decomposition temperature**
- Not available.

**Viscosity**
- Not available.

**Other information**
- **Density**: 0.95 g/cm³ estimated
- **Explosive properties**: Not explosive.
- **Flammability class**: Flammable IB estimated
- **Oxidising properties**: Not oxidising.
- **Specific gravity**: 0.95 estimated

### 10. Stability and reactivity

**Reactivity**
- The product is stable and non-reactive under normal conditions of use, storage and transport.
Material is stable under normal conditions.
Hazardous polymerisation does not occur.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Strong oxidising agents. Nitrates. Peroxides.
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

**Inhalation**
May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

**Skin contact**
Causes skin irritation. May cause an allergic skin reaction.

**Eye contact**
Causes serious eye damage.

**Ingestion**
Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

**Acute toxicity**
Not known.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate (CAS 80-62-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Mouse</td>
<td>18.5 mg/l, 2 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>7800 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Causes skin irritation.

**Serious eye damage/eye irritation**
Causes serious eye damage.

Respiratory or skin sensitisation

ACGIH sensitisation
Methyl methacrylate (CAS 80-62-6) Dermal sensitization

Canada - Alberta OELs: Irritant
Methacrylic acid (CAS 79-41-4) Irritant

Canada - British Columbia OELs: Respiratory or skin sensitizer
Methyl methacrylate (CAS 80-62-6) Capable of causing respiratory, dermal or conjunctival sensitization.

Canada - Manitoba OELs Hazard: Dermal sensitization
Methyl methacrylate (CAS 80-62-6) Dermal sensitization

Canada - Quebec OELs: Sensitizer
Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser
Methyl methacrylate (CAS 80-62-6) Sensitiser.

Respiratory sensitisation Not a respiratory sensitizer.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens
Methyl methacrylate (CAS 80-62-6) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity
Methyl methacrylate (CAS 80-62-6) Not classifiable as a human carcinogen.
IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6) Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause respiratory irritation.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>log Kow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylic acid</td>
<td>0.93</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>1.38</td>
</tr>
</tbody>
</table>

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1133</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>ADHESIVES containing flammable liquid, Limited Quantity</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>3</td>
</tr>
<tr>
<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Not available.</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
</tbody>
</table>

IATA

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1133</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Adhesives containing flammable liquid, Limited Quantity</td>
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<td>Transport hazard class(es)</td>
<td>3</td>
</tr>
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<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>ERG Code</td>
<td>3L</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Other information</td>
<td>Allowed with restrictions.</td>
</tr>
<tr>
<td>Passenger and cargo aircraft</td>
<td>Allowed with restrictions.</td>
</tr>
<tr>
<td>Cargo aircraft only</td>
<td>Allowed with restrictions.</td>
</tr>
</tbody>
</table>
IMDG

UN number: UN133
UN proper shipping name: ADHESIVES containing flammable liquid, Limited Quantity
Transport hazard class(es):
   Class: 3
   Subsidiary risk: -
   Packing group: II
Environmental hazards: No.
Marine pollutant: F-E, S-D
Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.
Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IATA

IMDG; TDG

15. Regulatory information

Canadian regulations:
   This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
   Controlled Drugs and Substances Act
      Not regulated.
   Export Control List (CEPA 1999, Schedule 3)
      Not listed.
   Greenhouse Gases
      Not listed.
   Precursor Control Regulations
      Not regulated.

International regulations:
   Stockholm Convention
      Not applicable.
   Rotterdam Convention
      Not applicable.
   Kyoto Protocol
      Not applicable.
   Montreal Protocol
      Not applicable.
### Basel Convention
Not applicable.

### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
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<td>New Zealand</td>
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### 16. Other information

**Issue date**
09-May-2019

**Version No.**
01

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
# SAFETY DATA SHEET

## 1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>PLEXUS® MA2045/2145/2090 Black Activator</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>SKU# 0735</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Not available.</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

**Manufacturer/Importer/Supplier/Distributor information**

- **Company name**: ITW Performance Polymers
- **Address**: 35 Brownridge Rd Unit 1 Halton Hills, ON L7G 0C6

**Contact person**: Customer Service

- **Telephone number**: 978-777-1100
- **Fax**
- **E-mail**: 800-424-9300

**Emergency telephone number**: Not available.

## 2. Hazard identification

**Physical hazards**: Not classified.

**Health hazards**
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A
- Sensitization, skin: Category 1
- Specific target organ toxicity following single exposure: Category 3 respiratory tract irritation

**Environmental hazards**: Not classified.

**Label elements**

- **Signal word**: Warning
- **Hazard statement**: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation.

**Precautionary statement**

- **Prevention**: Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.
- **Response**: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
- **Storage**: Store in a well-ventilated place. Keep container tightly closed. Store locked up.
- **Disposal**: Dispose of contents/container in accordance with local/regional/national/international regulations.

**Other hazards**: None known.

**Supplemental information**: None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl 3-isobutyroxy-1-isopropyl-2,2-dimethylpropyl Phthalate</td>
<td>16883-83-3</td>
<td>15 - 40</td>
</tr>
<tr>
<td>DIBUTYL MALEATE</td>
<td>105-76-0</td>
<td>15 - 40</td>
</tr>
<tr>
<td>ACRYLONITRILE STYRENE</td>
<td>26299-47-8</td>
<td>10 - 30</td>
</tr>
<tr>
<td>ACRYLATE COPOLYMER</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BENZOYL PEROXIDE</td>
<td>94-36-0</td>
<td>5 - 10</td>
</tr>
<tr>
<td>ISODECYL BENZOATE</td>
<td>131298-44-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Oxirane, methyl-, polymer with oxirane, monobutyl ether</td>
<td>9038-95-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>ZINC STEARATE</td>
<td>557-05-1</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>5 - 10</td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

#### Precautions for safe handling
Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

#### Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### 8. Exposure controls/personal protection

#### Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZOYL PEROXIDE (CAS 94-36-0)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>ZINC STEARATE (CAS 557-05-1)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
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<td>STEL</td>
<td>20 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
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<td>Respirable fraction.</td>
</tr>
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<td></td>
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Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

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Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

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</thead>
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<tr>
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<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td>8 hour</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td>ZINC STEARATE (CAS 557-05-1)</td>
<td>15 minute</td>
<td>20 mg/m³</td>
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<td></td>
<td>8 hour</td>
<td>10 mg/m³</td>
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Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection
Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance
Liquid.

Physical state
Liquid.

Form
Liquid.

Colour
Black.

Odour

Odour threshold
Not available.

pH
6 - 8

Melting point/freezing point
103 °C (217.4 °F) estimated

Initial boiling point and boiling range
Not available.

Flash point
141.0 °C (285.8 °F) estimated

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit – upper (%)
Not available.
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials
Alcohols. Amines.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Causes serious eye irritation.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

BENZOYL PEROXIDE (CAS 94-36-0)

Acute
Oral
LD50 Rat 7710 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

BENZOYL PEROXIDE (CAS 94-36-0) Irritant
ZINC STEARATE (CAS 557-05-1) Irritant

Respiratory sensitisation Not a respiratory sensitizer.

Skin sensitisation May cause an allergic skin reaction.
Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

BENZOYL PEROXIDE (CAS 94-36-0) A4 Not classifiable as a human carcinogen.
ZINC STEARATE (CAS 557-05-1) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

BENZOYL PEROXIDE (CAS 94-36-0) Not classifiable as a human carcinogen.
ZINC STEARATE (CAS 557-05-1) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

BENZOYL PEROXIDE (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects

Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

BENZOYL PEROXIDE 3.46

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

ZINC STEARATE (CAS 557-05-1)

Precursor Control Regulations
Not regulated.

International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto Protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

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16. Other information

Issue date 25-April-2019
Version No. 01

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