



SAFETY DATA SHEET
PHILLYCLAD 1775/620TS HARDENER

1. Identification

Product identifier

Product name PHILLYCLAD 1775/620TS HARDENER

Product number Y0046

Recommended use of the chemical and restrictions on use

Application Hardener.

Details of the supplier of the safety data sheet

Supplier

ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

Emergency telephone number

Emergency telephone +44(0)1235 239 670 (24h)

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302+H312 Harmful if swallowed or in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

PHILLYCLAD 1775/620TS HARDENER

Precautionary statements

P260 Do not breathe vapor/ spray.
 P261 Avoid breathing vapor/ spray.
 P264 Wash contaminated skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.
 P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
 P302+P352 If on skin: Wash with plenty of water.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a poison center/ doctor.
 P321 Specific treatment (see medical advice on this label).
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P363 Wash contaminated clothing before reuse.
 P391 Collect spillage.
 P405 Store locked up.
 P501 Dispose of contents/ container in accordance with national regulations.

Contains

TETRAETHYLENEPENTAMINE, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

TETRAETHYLENEPENTAMINE	10-30%
CAS number: 112-57-2	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	1-5%
CAS number: 90-72-2	
Classification	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

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4. First-aid measures

Description of first aid measures

General information	Avoid contact with eyes. Show this safety data sheet to the doctor in attendance
Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Give plenty of water to drink. Get medical attention.
Skin Contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention immediately.

Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Ingestion	This product is strongly corrosive. May cause chemical burns in mouth, esophagus and stomach. May cause severe internal injury.
Skin contact	Burning pain and severe corrosive skin damage.
Eye contact	Severe irritation, burning, tearing and blurred vision. Dust or splashes from the mixture may cause permanent eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. If in doubt, get medical attention promptly.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide or dry powder.
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Special hazards arising from the substance or mixture

Specific hazards	Irritating gases or vapors.
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Advice for firefighters

Protective actions during firefighting	Containers close to fire should be removed or cooled with water.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin and eyes.
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Environmental precautions

Environmental precautions	Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.
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Methods and material for containment and cleaning up

Methods for cleaning up	Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labeled with correct contents and hazard symbol.
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Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet.

7. Handling and storage

Precautions for safe handling

Usage precautions Use only in well-ventilated areas. Keep away from heat, sparks and open flame. Open drum carefully as content may be under pressure. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with OSHA 1910.133.

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection

Wear apron or protective clothing in case of contact.

Hygiene measures

Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product.

Respiratory protection

Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid.

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Color	Amber.
Odor	Ammonia. Amine.
pH	pH (concentrated solution): Alkaline @ 20 °C
Melting point	n/d°C
Initial boiling point and range	>232°C @
Flash point	>93°C TCC (Tag closed cup).
Relative density	0.95 - 1.07 @ @ 20 °C°C
Solubility(ies)	N/A
Other information	Not available.

10. Stability and reactivity

Reactivity	Strong oxidizing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Keep away from heat, sparks and open flame.
Materials to avoid	Avoid contact with oxidizing agents. Nitrous acid and other nitrosating agents.
Hazardous decomposition products	Fire or high temperatures create: Nitrous gases (NO _x). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Vapours/gases/fumes of: Ammonia or amines.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

ATE dermal (mg/kg) 1,100.0

Inhalation	May cause damage to mucous membranes in nose, throat, lungs and bronchial system. Nausea, vomiting.
Ingestion	Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract.
Skin Contact	Severe skin irritation.
Eye contact	May cause severe eye irritation. Risk of serious damage to eyes.
Route of entry	Skin and/or eye contact Skin absorption Inhalation

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Acute toxicity - oral

PHILLYCLAD 1775/620TS HARDENER

Acute toxicity oral (LD₅₀) 2,169.0
mg/kg)

Species Rat

12. Ecological Information

Ecotoxicity The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Toxicity Not considered toxic to fish.

Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility Avoid the spillage or runoff entering drains, sewers or watercourses.

Other adverse effects

Other adverse effects Not available.

13. Disposal considerations

Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 09

14. Transport information

UN Number

UN No. (TDG) 1760

UN No. (IMDG) 1760

UN No. (ICAO) 1760

UN No. (DOT) 1760

UN proper shipping name

Proper shipping name (TDG) CORROSIVE LIQUID, N.O.S.(AMIDOAMINE)

Proper shipping name (IMDG) CORROSIVE LIQUID, N.O.S.(AMIDOAMINE)

Proper shipping name (ICAO) CORROSIVE LIQUID, N.O.S.(AMIDOAMINE)

Proper shipping name (DOT) CORROSIVE LIQUID, N.O.S.(AMIDOAMINE)

Transport hazard class(es)

TDG class 8

TDG label(s) 8

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IMDG Class 8

ICAO class/division 8

Transport labels**Packing group**

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

EmS F-A, S-B

15. Regulatory information**16. Other information**

Revision comments Revised formulation.

Revision date 4/6/2018

Revision 8

Supersedes date 9/27/2017

Hazard statements in full H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.