



**SAFETY DATA SHEET  
INSULCURE 11B PT B**

## 1. Identification

### Product identifier

**Product name** INSULCURE 11B PT B

### Recommended use of the chemical and restrictions on use

**Application** Casting compound

### Details of the supplier of the safety data sheet

#### Supplier

ITW Performance Polymers  
Bay 150  
Shannon Industrial Estate  
Co. Clare  
Ireland  
V14 DF82  
353(61)771500  
353(61)471285  
mail@itwpp.com

### Emergency telephone number

**Emergency telephone** +44(0)1235 239 670 (24h)

## 2. Hazard(s) identification

### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Acute Tox. 4 - H302 Acute Tox. 3 - H311 Acute Tox. 3 - H331 Skin Corr. 1A - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Carc. 2 - H351

**Environmental hazards** Aquatic Chronic 2 - H411

### Label elements

#### Pictogram



#### Signal word

Danger

#### Hazard statements

H302 Harmful if swallowed.  
H311+H331 Toxic in contact with skin or if inhaled.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H351 Suspected of causing cancer.  
H411 Toxic to aquatic life with long lasting effects.

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### Precautionary statements

P201 Obtain special instructions before use.  
 P202 Do not handle until all safety precautions have been read and understood.  
 P260 Do not breathe vapor/ spray.  
 P261 Avoid breathing vapor/ spray.  
 P264 Wash contaminated skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P271 Use only outdoors or in a well-ventilated area.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P301+P310 If swallowed: Immediately call a poison center/ doctor.  
 P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.  
 P302+P352 If on skin: Wash with plenty of water.  
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+P313 If exposed or concerned: Get medical advice/ attention.  
 P311 Call a poison center/ doctor.  
 P312 Call a poison center/ doctor if you feel unwell.  
 P321 Specific treatment (see medical advice on this label).  
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P361+P364 Take off immediately all contaminated clothing and wash it before reuse.  
 P362+P364 Take off contaminated clothing and wash it before reuse.  
 P363 Wash contaminated clothing before reuse.  
 P391 Collect spillage.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.  
 P501 Dispose of contents/ container in accordance with national regulations.

### Contains

2,2'-DIMETHYL-4,4'-METHYLENEBIS(CYCLOHEXYLAMINE), 2-ETHYL-4-METHYLIMIDAZOLE, 4-Methylimidazole

### 3. Composition/information on ingredients

#### Mixtures

<b>2,2'-DIMETHYL-4,4'-METHYLENEBIS(CYCLOHEXYLAMINE)</b>	<b>60-100%</b>
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CAS number: 6864-37-5

#### Classification

Acute Tox. 4 - H302  
 Acute Tox. 3 - H311  
 Acute Tox. 3 - H331  
 Skin Corr. 1A - H314  
 Eye Dam. 1 - H318  
 Aquatic Chronic 2 - H411

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<b>2-ETHYL-4-METHYLIMIDAZOLE</b>	<b>1-5%</b>
CAS number: 931-36-2	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Skin Sens. 1B - H317	
<b>4-Methylimidazole</b>	<b>&lt;1%</b>
CAS number: 822-36-6	
<b>Classification</b>	
Acute Tox. 4 - H302	
Acute Tox. 3 - H311	
Skin Corr. 1B - H314	
Carc. 2 - H351	

The full text for all hazard statements is displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

<b>General information</b>	Immediate first aid is imperative. Remove contaminated clothing. First aid personnel should wear appropriate protective equipment during any rescue.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary.
<b>Ingestion</b>	Get medical attention immediately. Rinse mouth thoroughly with water. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.
<b>Skin Contact</b>	It is important to remove the substance from the skin immediately. Remove contaminated clothing and rinse skin thoroughly with water. Chemical burns must be treated by a physician. Get medical attention if irritation persists after washing.
<b>Eye contact</b>	Get medical attention immediately. Continue to rinse for at least 15 minutes and get medical attention. Remove any contact lenses and open eyelids wide apart.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

#### Most important symptoms and effects, both acute and delayed

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	Toxic by inhalation.
<b>Ingestion</b>	This product is corrosive. Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause severe internal injury.
<b>Skin contact</b>	Toxic in contact with skin. Corrosive to skin and eyes. Causes burns. Allergic rash.
<b>Eye contact</b>	This product is corrosive. Contact with concentrated chemical may very rapidly cause severe eye damage, possibly loss of sight.

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### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media** Use alcohol-resistant foam, carbon dioxide or dry powder for extinction. Water spray, fog or mist.

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

#### Special hazards arising from the substance or mixture

**Hazardous combustion products** Thermal decomposition or combustion products may include the following substances:  
Harmful gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting** In case of fire: Containers close to fire should be removed or cooled with water. Use water to keep fire exposed containers cool and disperse vapors.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Keep unnecessary and unprotected personnel away from the spillage. Avoid inhalation of vapors and contact with skin and eyes. Avoid contact with skin and eyes. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

**Environmental precautions** Avoid release to the environment. To prevent release, place container with damaged side up. Avoid the spillage or runoff entering drains, sewers or watercourses. Avoid discharge into drains or watercourses or onto the ground. Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

#### Methods and material for containment and cleaning up

**Methods for cleaning up** Stop leak if safe to do so. Move containers from spillage area. Provide adequate ventilation.  
Small Spillages: Wipe up with an absorbent cloth and dispose of waste safely. Large Spillages: Absorb spillage with non-combustible, absorbent material. Contain spillage with sand, earth or other suitable non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water.

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see Section 13.

### 7. Handling and storage

#### Precautions for safe handling

**Usage precautions** Restricted to professional users. Do not handle until all safety precautions have been read and understood. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Do not breathe vapour/spray. Avoid contact with skin and eyes. Use only outdoors or in a well-ventilated area. Wash hands thoroughly after handling. Eye wash facilities and emergency shower must be available when handling this product.

**Advice on general occupational hygiene** Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Take off immediately all contaminated clothing and wash it before reuse. Wash after use and before eating, smoking and using the toilet.

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### Conditions for safe storage, including any incompatibilities

<b>Storage precautions</b>	Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store locked up. Store away from incompatible materials (see Section 10).
<b>Storage class</b>	Toxic storage. Corrosive storage.
<b><u>Specific end uses(s)</u></b>	
<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.
<b>Usage description</b>	Provide adequate ventilation.

### 8. Exposure Controls/personal protection

#### Exposure controls

<b>Appropriate engineering controls</b>	This product should not be used under conditions of poor ventilation unless a NIOSH approved organic vapor respirator is used. Follow OSHA 1910.134 in the selection and use of respirators. Provide adequate general and local exhaust ventilation. Mechanical ventilation or local exhaust ventilation may be required. Avoid inhalation of vapors.
<b>Personal protection</b>	Do not breathe vapor/spray.
<b>Eye/face protection</b>	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Wear tight-fitting, chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with OSHA 1910.133.
<b>Hand protection</b>	The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. The selected gloves should have a breakthrough time of at least 8 hours. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.
<b>Other skin and body protection</b>	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
<b>Hygiene measures</b>	Rinse immediately contaminated clothing and skin with plenty of water before removing clothes. Promptly remove any clothing that becomes wet or contaminated.
<b>Respiratory protection</b>	Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Color</b>	Amber.
<b>Odor</b>	Amine.
<b>Flash point</b>	> 93.3°C
<b>Relative density</b>	0.95

### 10. Stability and reactivity

<b>Reactivity</b>	Stable at normal ambient temperatures and when used as recommended.
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<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	Will not polymerize.
<b>Conditions to avoid</b>	Keep away from heat, sparks and open flame. Avoid contact with the following materials: Strong oxidizing agents.
<b>Materials to avoid</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No known hazardous decomposition products.

### 11. Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

ATE oral (mg/kg) 561.8

##### Acute toxicity - dermal

ATE dermal (mg/kg) 349.24

##### Acute toxicity - inhalation

ATE inhalation (gases ppm) 823.53

ATE inhalation (vapours mg/l) 3.53

ATE inhalation (dusts/mists mg/l) 0.59

<b>Inhalation</b>	Toxic if inhaled.
<b>Ingestion</b>	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach.
<b>Skin Contact</b>	Toxic in contact with skin. Causes severe burns.
<b>Eye contact</b>	Causes serious eye damage.

### 12. Ecological Information

<b>Ecotoxicity</b>	Toxic to aquatic life with long lasting effects.
<b>Toxicity</b>	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
<b><u>Persistence and degradability</u></b>	
<b>Persistence and degradability</b>	No data available.
<b><u>Bioaccumulative potential</u></b>	
<b>Bio-Accumulative Potential</b>	No data available on bioaccumulation.
<b><u>Mobility in soil</u></b>	
<b>Mobility</b>	No data recorded.
<b><u>Other adverse effects</u></b>	
<b>Other adverse effects</b>	None known.

### 13. Disposal considerations

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### Waste treatment methods

**General information** Dispose of waste via a licensed waste disposal contractor. Dispose of waste product or used containers in accordance with local regulations This material and its container must be disposed of as hazardous waste.

**Disposal methods** Dispose of this material and its container to hazardous or special waste collection point. Dispose of waste via a licensed waste disposal contractor. Dispose of waste product or used containers in accordance with local regulations

**Waste class** 08 04 99

### **14. Transport information**

#### UN Number

UN No. (TDG) 2922

UN No. (IMDG) 2922

UN No. (ICAO) 2922

UN No. (DOT) 2922

#### UN proper shipping name

**Proper shipping name (TDG)** CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic amines)

**Proper shipping name (IMDG)** CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic amines)

**Proper shipping name (ICAO)** CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic amines)

**Proper shipping name (DOT)** CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic amines)

#### Transport hazard class(es)

TDG class 8

TDG subsidiary risk 6.1

TDG label(s) 8

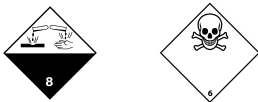
IMDG Class 8

IMDG subsidiary risk 6.1

ICAO class/division 8

ICAO subsidiary risk 6.1

#### Transport labels



#### Packing group

TDG Packing Group II

IMDG packing group II

ICAO packing group II

DOT packing group II

#### Environmental hazards

**INSULCURE 11B PT B****Environmentally Hazardous Substance****Special precautions for user**

EmS F-A, S-B

**15. Regulatory information****16. Other information**

Revision date 4/4/2018

Revision 3

Supersedes date 4/29/2016

SDS No. 20691

**Hazard statements in full**

H302 Harmful if swallowed.  
 H311 Toxic in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H331 Toxic if inhaled.  
 H351 Suspected of causing cancer.  
 H411 Toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.