SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name INSULCURE 20 PT B

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses Hardener.

1.3. Details of the supplier of the safety data sheet
Supplier
ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards Not Classified
Health hazards Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 2 - H361f
Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements
Pictogram

Signal word Danger

Hazard statements H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H361f Suspected of damaging fertility.
H412 Harmful to aquatic life with long lasting effects.
INSULCURE 20 PT B

Precautionary statements
P264 Wash contaminated skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/ attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

Contains
4,4’-ISOPROPYLIDENEDIPHENOL, 3,6,9-TRIAZUNDECAMETHYLENEDIAMINE, DIETHYLENETRIAMINE

Supplementary precautionary statements
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe vapour/ spray.
P261 Avoid breathing vapour/ spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/ doctor.
P321 Specific treatment (see medical advice on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>3,6,9-TRIAZUNDECAMETHYLENEDIAMINE</th>
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<tr>
<td>CAS number: 112-57-2</td>
<td>EC number: 203-986-2</td>
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Classification
Acute Tox. 4 - H312
Skin Corr. 1B - H314
Skin Sens. 1 - H317
Aquatic Chronic 2 - H411

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<th>4,4’-ISOPROPYLIDENEDIPHENOL</th>
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Classification
Eye Dam. 1 - H318
Skin Sens. 1 - H317
Repr. 2 - H361f
STOT SE 3 - H335
INSULCURE 20 PT B

DIETHYLENETRIAMINE

1-5%

CAS number: 111-40-0
EC number: 203-865-4
REACH registration number: 01-2119473793-27-0000

Classification
Acute Tox. 4 - H302
Acute Tox. 4 - H312
Skin Corr. 1B - H314
Eye Dam. 1 - H318
Skin Sens. 1 - H317

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures
Inhalation
Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.

Ingestion
Get medical attention immediately. Do not induce vomiting. Rinse mouth.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. Chemical burns must be treated by a physician.

Eye contact
May cause permanent damage if eye is not immediately irrigated. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Ingestion
This product is corrosive. Harmful if swallowed. May cause chemical burns in mouth, oesophagus and stomach. May cause severe internal injury.

Skin contact
Corrosive to skin and eyes. Causes burns. Allergic rash.

Eye contact
This product is corrosive. Contact with concentrated chemical may very rapidly cause severe eye damage, possibly loss of sight.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media
Extinguish with carbon dioxide or dry powder. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture
Hazardous combustion products
Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

5.3. Advice for firefighters
INSULCURE 20 PT B

Protective actions during firefighting
Keep up-wind to avoid fumes. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Personal precautions
Wear protective clothing as described in Section 8 of this safety data sheet. Use suitable respiratory protection if ventilation is inadequate. Avoid inhalation of vapours and contact with skin and eyes. In case of spills, beware of slippery floors and surfaces.

6.2. Environmental precautions
Environmental precautions
Avoid or minimise the creation of any environmental contamination.

6.3. Methods and material for containment and cleaning up
Methods for cleaning up
Provide adequate ventilation. Contain spillage with sand, earth or other suitable non-combustible material. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections
Reference to other sections
For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Usage precautions
Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Good personal hygiene procedures should be implemented. Provide adequate ventilation.

7.2. Conditions for safe storage, including any incompatibilities
Storage precautions
Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep away from heat, sparks and open flame. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)
Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters
Occupational exposure limits
DIETHYLENETRIAMINE
Long-term exposure limit (8-hour TWA): WEL 1 ppm(Sk) 4.3 mg/m3(Sk)
Short-term exposure limit (15-minute): WEL
WEL = Workplace Exposure Limit

8.2. Exposure controls
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Protective equipment
Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Appropriate engineering controls
The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Eye/face protection
Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. The selected gloves should have a breakthrough time of at least 8 hours. To protect hands from chemicals, gloves should comply with European Standard EN374.

Hand protection
Wear apron or protective clothing in case of contact.

Other skin and body protection
Hygiene measures
Provide eyewash station and safety shower. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes wet or contaminated. Wash at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Organic vapour filter. Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance
Coloured liquid.

Colour
Amber.

pH
Not determined.

Melting point
Not determined.

Initial boiling point and range
>160°C @

Flash point
>93°C Not specified.

Evaporation rate
Not determined.

Vapour pressure
<1 mm Hg @ °C

9.2. Other information

Volatile organic compound
This product contains a maximum VOC content of 0.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity
The following materials may react with the product: Oxidising materials.

10.2. Chemical stability

Stability
Stable at normal ambient temperatures and when used as recommended.
10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
No potentially hazardous reactions known.

10.4. Conditions to avoid
Conditions to avoid
Avoid heat. Avoid contact with the following materials: Strong oxidising agents. Reactions with the following materials may generate heat: Alkalis. Amines. Avoid contact with acids.

10.5. Incompatible materials
Materials to avoid

10.6. Hazardous decomposition products
Hazardous decomposition products
Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity - oral
ATE oral (mg/kg) 50,000.0

Acute toxicity - dermal
ATE dermal (mg/kg) 110,000.0

Inhalation
Vapours may irritate throat/respiratory system. Symptoms following overexposure may include the following: Coughing. Prolonged inhalation of high concentrations may damage respiratory system.

Ingestion
Swallowing concentrated chemical may cause severe internal injury. May cause chemical burns in mouth, oesophagus and stomach.

Skin contact
Irritating to skin. The product contains a small amount of sensitising substance. May cause sensitisation or allergic reactions in sensitive individuals. May cause sensitisation or allergic reactions in sensitive individuals.

Eye contact
Risk of serious damage to eyes. May cause blurred vision and serious eye damage.

Route of entry
Inhalation Ingestion. Skin and/or eye contact

Target organs
Eyes Skin Respiratory system, lungs

Medical considerations
May cause skin sensitisation or allergic reactions in sensitive individuals.

SECTION 12: Ecological Information

Ecotoxicity
The product contains substances which are toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

12.1. Toxicity
12.2. Persistence and degradability
Persistence and degradability
No data available.

12.3. Bioaccumulative potential
12.4. Mobility in soil
12.5. Results of PBT and vPvB assessment
Results of PBT and vPvB assessment

This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects

Not determined.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information

When handling waste, the safety precautions applying to handling of the product should be considered. Waste is classified as hazardous waste. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID) 2735
UN No. (IMDG) 2735
UN No. (ICAO) 2735

14.2. UN proper shipping name

Proper shipping name (ADR/RID) POLYAMINES, LIQUID, CORROSIVE, N.O.S (DIETHYLENETRIAMINE)
Proper shipping name (IMDG) POLYAMINES, LIQUID, CORROSIVE, N.O.S (DIETHYLENETRIAMINE)
Proper shipping name (ICAO) POLYAMINES, LIQUID, CORROSIVE, N.O.S (DIETHYLENETRIAMINE)

14.3. Transport hazard class(es)

ADR/RID class 8
ADR/RID label 8
IMDG class 8
ICAO class/division 8

14.4. Packing group

ADR/RID packing group III
IMDG packing group III
ICAO packing group III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.
**INSULCURE 20 PT B**

14.6. Special precautions for user

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<th>F-A, S-B</th>
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14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

### SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

|-------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

### SECTION 16: Other information

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| Hazard statements in full | H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H335 May cause respiratory irritation.  
H361f Suspected of damaging fertility.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects. |
| --- | --- |

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.