



**SAFETY DATA SHEET
FLEXANE PRIMER FL-10**

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name FLEXANE PRIMER FL-10

Product number 15980 DE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Primer.

1.3. Details of the supplier of the safety data sheet

Supplier

ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number

Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Flam. Liq. 2 - H225

Health hazards Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Repr. 2 - H361d STOT SE 3 - H335, H336 STOT RE 2 - H373

Environmental hazards Not Classified

2.2. Label elements

Pictogram



Signal word

Danger

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Hazard statements	<p>H225 Highly flammable liquid and vapour.</p> <p>H315 Causes skin irritation.</p> <p>H319 Causes serious eye irritation.</p> <p>H332 Harmful if inhaled.</p> <p>H335 May cause respiratory irritation.</p> <p>H336 May cause drowsiness or dizziness.</p> <p>H361d Suspected of damaging the unborn child.</p> <p>H373 May cause damage to organs through prolonged or repeated exposure.</p>
Precautionary statements	<p>P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</p> <p>P261 Avoid breathing vapour/ spray.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P314 Get medical advice/ attention if you feel unwell.</p>
Contains	ISOBUTYL METHYL KETONE, PROPAN-2-OL, TOLUENE
Supplementary precautionary statements	<p>P201 Obtain special instructions before use.</p> <p>P202 Do not handle until all safety precautions have been read and understood.</p> <p>P240 Ground/ bond container and receiving equipment.</p> <p>P241 Use explosion-proof electrical equipment.</p> <p>P242 Use only non-sparking tools.</p> <p>P243 Take precautionary measures against static discharge.</p> <p>P260 Do not breathe vapour/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P308+P313 IF exposed or concerned: Get medical advice/ attention.</p> <p>P312 Call a POISON CENTER/ doctor if you feel unwell.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p> <p>P403+P235 Store in a well-ventilated place. Keep cool.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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ISOBUTYL METHYL KETONE	30-60%
CAS number: 108-10-1	EC number: 203-550-1
Classification Flam. Liq. 2 - H225 Acute Tox. 4 - H332 Eye Irrit. 2 - H319 STOT SE 3 - H335	
PROPAN-2-OL	10-30%
CAS number: 67-63-0	EC number: 200-661-7
Classification Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336	
TOLUENE	10-30%
CAS number: 108-88-3	EC number: 203-625-9
Classification Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 Repr. 2 - H361d STOT SE 3 - H336 STOT RE 2 - H373 Asp. Tox. 1 - H304	
ETHANOL	1-5%
CAS number: 64-17-5	EC number: 200-578-6
Classification Flam. Liq. 2 - H225	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Avoid contact with skin and eyes. Do not breathe vapour/spray. Show this safety data sheet to the doctor in attendance
Inhalation	Move affected person to fresh air at once. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.
Ingestion	Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately.
Skin contact	Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

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Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with the following media: Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemicals.

5.2. Special hazards arising from the substance or mixture

Specific hazards Highly flammable Avoid breathing fire gases or vapours. Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

5.3. Advice for firefighters

Protective actions during firefighting Keep up-wind to avoid fumes. Do not use water jet as an extinguisher, as this will spread the fire. Cool containers exposed to flames with water until well after the fire is out. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Warn everybody of potential hazards and evacuate if necessary. No smoking, sparks, flames or other sources of ignition near spillage. Avoid inhalation of spray mist and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Provide adequate ventilation.

6.2. Environmental precautions

Environmental precautions Avoid the spillage or runoff entering drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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Usage precautions Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients. Take precautionary measures against static discharges. Storage tanks and other containers must be earthed. No smoking, sparks, flames or other sources of ignition near spillage. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep away from heat, sparks and open flame. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

ISOBUTYL METHYL KETONE

Long-term exposure limit (8-hour TWA): WEL 50 ppm(Sk) 208 mg/m³(Sk)

Short-term exposure limit (15-minute): WEL 100 ppm(Sk) 416 mg/m³(Sk)

PROPAN-2-OL

Long-term exposure limit (8-hour TWA): WEL 400 ppm 999 mg/m³

Short-term exposure limit (15-minute): WEL 500 ppm 1250 mg/m³

TOLUENE

Long-term exposure limit (8-hour TWA): WEL 50 ppm(Sk) 191 mg/m³(Sk)

Short-term exposure limit (15-minute): WEL 100 ppm(Sk) 384 mg/m³(Sk)

ETHANOL

Long-term exposure limit (8-hour TWA): WEL 1000 ppm 1920 mg/m³

Short-term exposure limit (15-minute): WEL

WEL = Workplace Exposure Limit

Ingredient comments WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Wear protective gloves made of the following material: Rubber or plastic. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection

Wear chemical protective suit.

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Hygiene measures	Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Check that the respirator fits tightly and the filter is changed regularly. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Blue.
Odour	Solvent.
pH	pH (concentrated solution): 7 @ 20 °C
Initial boiling point and range	90.5°C @
Flash point	12.8°C
Evaporation rate	>1 (butyl acetate =1)
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 1.3 Upper flammable/explosive limit: 8.0
Vapour pressure	13 mmHg @ °C
Vapour density	>1
Relative density	0.8 @ 20 °C
Solubility(ies)	Soluble in water.

9.2. Other information

Volatility	80
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Acids. Strong oxidising agents. Amines.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Not available.
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10.4. Conditions to avoid

Conditions to avoid	Avoid heat, flames and other sources of ignition.
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10.5. Incompatible materials

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Materials to avoid Avoid contact with the following materials: Strong acids. Alkalis - inorganic. Alkalis - organic. Strong oxidising agents. Amines.

10.6. Hazardous decomposition products

Hazardous decomposition products Fire or high temperatures create: Nitrous gases (NO_x). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂). Vapours/gases/fumes of: Ammonia or amines.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - inhalation

ATE inhalation (gases ppm) 11,250.0

ATE inhalation (vapours mg/l) 27.5

ATE inhalation (dusts/mists mg/l) 3.75

Inhalation Harmful by inhalation. Irritating to respiratory system. Vapours may cause headache, fatigue, dizziness and nausea. The product contains organic solvents. Overexposure may depress the central nervous system, causing dizziness and intoxication.

Ingestion Harmful if swallowed. May cause nausea, headache, dizziness and intoxication.

Skin contact Harmful in contact with skin. Irritating to skin. Product has a defatting effect on skin. May cause allergic contact eczema. May cause sensitisation or allergic reactions in sensitive individuals.

Eye contact May cause severe eye irritation.

Acute and chronic health hazards Prolonged and repeated contact with solvents over a long period may lead to permanent health problems.

Target organs Central nervous system Kidneys Liver Respiratory system, lungs Skin

SECTION 12: Ecological Information

Ecotoxicity EC50/48h/Daphnia = 1550 mg/l

12.1. Toxicity

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: MIBK 24h EC-50 1150 mg/l mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability MIBK - BOD-5=1.94-2.06goxygen/g

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

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Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 99

SECTION 14: Transport information

General No other information known.

14.1. UN number

UN No. (ADR/RID) 1993

UN No. (IMDG) 1993

UN No. (ICAO) 1993

14.2. UN proper shipping name

Proper shipping name (ADR/RID) FLAMMABLE LIQUID, N.O.S. (TOLUENE, ISOBUTYL METHYL KETONE)

Proper shipping name (IMDG) FLAMMABLE LIQUID, N.O.S. (TOLUENE, ISOBUTYL METHYL KETONE)

Proper shipping name (ICAO) FLAMMABLE LIQUID, N.O.S. (TOLUENE, ISOBUTYL METHYL KETONE)

Proper shipping name (ADN) FLAMMABLE LIQUID, N.O.S. (TOLUENE, ISOBUTYL METHYL KETONE)

14.3. Transport hazard class(es)

ADR/RID class 3

ADR/RID label 3

IMDG class 3

ICAO class/division 3

Transport labels



14.4. Packing group

ADR/RID packing group II

IMDG packing group II

ICAO packing group II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

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EmS F-E, S-E

Emergency Action Code 3YE

Hazard Identification Number 33
(ADR/RID)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information required.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 03/04/2018

Revision 11

Supersedes date 27/04/2017

Hazard statements in full

- H225 Highly flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H361d Suspected of damaging the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.