SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name                  STAINLESS STEEL PUTTY (ST) HARDENER.
Product number               X0046

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses              Hardener.

1.3. Details of the supplier of the safety data sheet
Supplier
ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone          +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards           Not Classified
Health hazards             Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards      Aquatic Chronic 3 - H412

Human health               Corrosive to skin and eyes. Corrosive. Prolonged contact causes serious eye and tissue damage.

2.2. Label elements
Pictogram

Signal word             Danger
Hazard statements       H314 Causes severe skin burns and eye damage.
                        H317 May cause an allergic skin reaction.
                        H412 Harmful to aquatic life with long lasting effects.
STAINLESS STEEL PUTTY (ST) HARDENER.

Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.
Rinse skin with water/ shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/ doctor.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

Contains

DIMER/TOFA, reaction products with TETA, TRIETHYLENETETRAMINE

Supplementary precautionary statements

P260 Do not breathe vapour/ spray.
P261 Avoid breathing vapour/ spray.
P264 Wash contaminated skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P321 Specific treatment (see medical advice on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>DIMER/TOFA, reaction products with TETA</th>
<th>30-60%</th>
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<tbody>
<tr>
<td>CAS number: 68082-29-1</td>
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<tr>
<td>Classification</td>
<td></td>
</tr>
<tr>
<td>Skin Irrit. 2 - H315</td>
<td></td>
</tr>
<tr>
<td>Eye Dam. 1 - H318</td>
<td></td>
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<tr>
<td>Skin Sens. 1A - H317</td>
<td></td>
</tr>
<tr>
<td>Aquatic Chronic 2 - H411</td>
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</table>

<table>
<thead>
<tr>
<th>TRIETHYLENETETRAMINE</th>
<th>30-60%</th>
</tr>
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<tbody>
<tr>
<td>CAS number: 112-24-3</td>
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<tr>
<td>EC number: 203-950-6</td>
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<tr>
<td>REACH registration number: 01-2119487919-13-0000</td>
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<tr>
<td>Classification</td>
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<tr>
<td>Acute Tox. 4 - H312</td>
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</tr>
<tr>
<td>Skin Corr. 1B - H314</td>
<td></td>
</tr>
<tr>
<td>Eye Dam. 1 - H318</td>
<td></td>
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<tr>
<td>Skin Sens. 1 - H317</td>
<td></td>
</tr>
<tr>
<td>Aquatic Chronic 3 - H412</td>
<td></td>
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</tbody>
</table>
STAINLESS STEEL PUTTY (ST) HARDENER.

<table>
<thead>
<tr>
<th>TITANIUM DIOXIDE</th>
<th>1-5%</th>
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<tbody>
<tr>
<td>CAS number: 13463-67-7</td>
<td>EC number: 236-675-5</td>
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</tbody>
</table>

Classification
Not Classified

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information
Do not breathe vapour/spray. Avoid contact with eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Inhalation
Move affected person to fresh air at once. Get medical attention if any discomfort continues.

Ingestion
Do not induce vomiting. Give plenty of water to drink. Get medical attention.

Skin contact
Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact
Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor
No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media
Extinguish with the following media: Water. Foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Specific hazards
Avoid breathing fire gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting
Keep up-wind to avoid fumes. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions
Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Provide adequate ventilation.

6.2. Environmental precautions

Environmental precautions
Avoid the spillage or runoff entering drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.
STAINLESS STEEL PUTTY (ST) HARDENER.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up
Contain and absorb spillage with sand, earth or other non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water.

6.4. Reference to other sections

Reference to other sections
Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions
Mechanical ventilation or local exhaust ventilation may be required. Avoid contact with skin and eyes. Avoid eating, drinking and smoking when using the product. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions
Store in tightly-closed, original container in a dry and cool place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits
TITANIUM DIOXIDE
Long-term exposure limit (8-hour TWA): 10 mg/m³ total dust

Ingredient comments
No exposure limits known for ingredient(s).

TRIETHYLENETETRAMINE (CAS: 112-24-3)

DNEL
Workers - Inhalation; Long term systemic effects: 1 mg/m³
Workers - Inhalation; Short term systemic effects: 5380 mg/m³
Workers - Dermal; Long term systemic effects: 0.57 mg/kg/day

8.2. Exposure controls

Protective equipment
Eye/face protection
Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection
Wear protective gloves made of the following material: Rubber or plastic. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection
Avoid contact with skin. Wear chemical protective suit.
STAINLESS STEEL PUTTY (ST) HARDENER.

Hygiene measures
Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties
Appearance
Viscous liquid.

Colour
Cream.

Odour
Amine.

pH
pH (concentrated solution): 10.5 @ 25 ºC

Initial boiling point and range
232°C @

Flash point
>93°C

Vapour pressure
<0.1 mmHg @ °C

Relative density
0.98 @ 20 ºC

9.2. Other information
Other information
Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity
Reactivity
Strong oxidising agents. Acids.

10.2. Chemical stability
Stability
Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
Not available.

10.4. Conditions to avoid
Conditions to avoid
Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials
Materials to avoid
Avoid contact with oxidising agents. Avoid contact with acids.

10.6. Hazardous decomposition products
Hazardous decomposition products
Fire or high temperatures create: Nitrous gases (NOx). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO2). Vapours/gases/fumes of: Ammonia or amines.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
STAINLESS STEEL PUTTY (ST) HARDENER.

**Acute toxicity - dermal**

ATE dermal (mg/kg) 2,772.53

**Skin contact**

Harmful in contact with skin. Causes burns. May cause sensitisation by skin contact. The product contains a small amount of sensitising substance. May cause sensitisation or allergic reactions in sensitive individuals.

**Eye contact**

May cause severe eye irritation.

**Acute and chronic health hazards**

Causes burns.

**Route of entry**

Inhalation Ingestion. Skin absorption

**Target organs**

Prolonged or repeated exposure may cause the following adverse effects: Liver Kidneys Respiratory system, lungs Central nervous system

### SECTION 12: Ecological Information

**Ecotoxicity**

Avoid release to the environment. The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

#### 12.1. Toxicity

Toxicity Not considered toxic to fish.

#### 12.2. Persistence and degradability

**Persistence and degradability**

Avoid or minimise the creation of any environmental contamination. Avoid the spillage or runoff entering drains, sewers or watercourses.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential**

No data available on bioaccumulation.

#### 12.4. Mobility in soil

**Mobility**

Not considered mobile.

#### 12.5. Results of PBT and vPvB assessment

**Results of PBT and vPvB assessment**

This product does not contain any substances classified as PBT or vPvB.

#### 12.6. Other adverse effects

**Other adverse effects**

Not available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**General information**

When handling waste, the safety precautions applying to handling of the product should be considered.

**Disposal methods**

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**Waste class**

08 04 99

### SECTION 14: Transport information

**General**

No other information known.
STAINLESS STEEL PUTTY (ST) HARDENER.

14.1. UN number
UN No. (ADR/RID) 2259
UN No. (IMDG) 2259
UN No. (ICAO) 2259

14.2. UN proper shipping name
Proper shipping name (ADR/RID) TRIETHYLENETETRAMINE
Proper shipping name (IMDG) TRIETHYLENETETRAMINE
Proper shipping name (ICAO) TRIETHYLENETETRAMINE
Proper shipping name (ADN) TRIETHYLENETETRAMINE

14.3. Transport hazard class(es)
ADR/RID class 8
ADR/RID label 8
IMDG class 8
ICAO class/division 8

Transport labels

14.4. Packing group
ADR/RID packing group II
IMDG packing group II
ICAO packing group II

14.5. Environmental hazards
Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user
EmS F-A, S-B
Emergency Action Code 2X
Hazard Identification Number (ADR/RID) 80

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information required.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
STAINLESS STEEL PUTTY (ST) HARDENER.

EU legislation

15.2. Chemical safety assessment
No chemical safety assessment has been carried out.

SECTION 16: Other information

<table>
<thead>
<tr>
<th>Revision date</th>
<th>03/04/2018</th>
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<tbody>
<tr>
<td>Revision</td>
<td>16</td>
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<tr>
<td>Supersedes date</td>
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Hazard statements in full
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company’s knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.