SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: DFense Blok Hardener

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Two-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier: ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number

Emergency telephone: +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards: Not Classified

Health hazards: Acute Tox. 4 - H332 Skin Corr. 1A - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 2 - H361f STOT SE 3 - H335

Environmental hazards: Aquatic Chronic 2 - H411

2.2. Label elements

Pictogram

Signal word: Danger

Hazard statements: H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H411 Toxic to aquatic life with long lasting effects.
DFense Blok Hardener

Precautionary statements

P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/ attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

Contains

Butadiene acrylonitrile copolymer, DIETHYLENETRIAMINE, m-XYLYLENDIAMINE, 4-TERT.BUTYL PHENOL, 2,2,4-TRIMETHYLMETHAN-1,6 DIAMINE

Supplementary precautionary statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe vapour/ spray.
P261 Avoid breathing vapour/ spray.
P264 Wash contaminated skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/ doctor.
P321 Specific treatment (see medical advice on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P363 Wash contaminated clothing before reuse.
P391 Collect spillage.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>Butadiene acrylonitrile copolymer</th>
<th>10-30%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 68683-29-4</td>
<td></td>
</tr>
</tbody>
</table>

Classification

Skin Irrit. 2 - H315
Skin Sens. 1 - H317
Aquatic Chronic 4 - H413

<table>
<thead>
<tr>
<th>DIETHYLENETRIAMINE</th>
<th>5-10%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 111-40-0</td>
<td></td>
</tr>
<tr>
<td>EC number: 203-865-4</td>
<td></td>
</tr>
<tr>
<td>REACH registration number: 01-2119473793-27-0000</td>
<td></td>
</tr>
</tbody>
</table>

Classification

Acute Tox. 4 - H302
Acute Tox. 4 - H312
Skin Corr. 1B - H314
Eye Dam. 1 - H318
Skin Sens. 1 - H317
## DFense Blok Hardener

<table>
<thead>
<tr>
<th>Substance</th>
<th>Concentration</th>
<th>CAS number</th>
<th>EC number</th>
<th>REACH registration number</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-TERT.BUTYL PHENOL</td>
<td>5-10%</td>
<td>98-54-4</td>
<td>202-679-0</td>
<td></td>
</tr>
<tr>
<td>m-XYLYLENEDIAMINE</td>
<td>5-10%</td>
<td>1477-55-0</td>
<td>216-032-5</td>
<td>01-2119480150-50-0000</td>
</tr>
<tr>
<td>2,2,4-TRIMETHYLHEXANE-1,6 DIAMINE</td>
<td>1-5%</td>
<td>3236-53-1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TITANIUM DIOXIDE</td>
<td>&lt;1%</td>
<td>13463-67-7</td>
<td>236-675-5</td>
<td>01-2119489379-17-0000</td>
</tr>
</tbody>
</table>

### Classification

- **Skin Irrit. 2 - H315**
- **Eye Dam. 1 - H318**
- **Repr. 2 - H361f**
- **Aquatic Chronic 1 - H410**

- **Acute Tox. 4 - H302**
- **Skin Corr. 1A - H314**
- **Eye Dam. 1 - H318**
- **Skin Sens. 1 - H317**
- **Aquatic Chronic 3 - H412**

### First aid measures

#### Inhalation
Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. If breathing stops, provide artificial respiration.

#### Ingestion
DO NOT induce vomiting. Get medical attention immediately. Never give anything by mouth to an unconscious person.

#### Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if any discomfort continues.

The full text for all hazard statements is displayed in Section 16.
DFense Blok Hardener

**Eye contact**
Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. Show this Safety Data Sheet to the medical personnel.

### 4.2. Most important symptoms and effects, both acute and delayed

### 4.3. Indication of any immediate medical attention and special treatment needed

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

**Suitable extinguishing media**
Extinguish with carbon dioxide or dry powder.

**Unsuitable extinguishing media**
Foam. Water.

#### 5.2. Special hazards arising from the substance or mixture

#### 5.3. Advice for firefighters

**Protective actions during firefighting**
Evacuate area of unprotected personnel.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions**
Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Ensure suitable respiratory protection is worn during removal of spillages in confined areas.

#### 6.2. Environmental precautions

**Environmental precautions**
Do not discharge into drains or watercourses or onto the ground.

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up**
Absorb spillage with sand or other inert absorbent.

#### 6.4. Reference to other sections

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Usage precautions**
Provide adequate ventilation. Avoid contact with skin and eyes.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions**
Store in a cool and well-ventilated place. Keep container tightly closed. Store away from the following materials: Acids. Oxidising materials. Store away from incompatible materials (see Section 10).

#### 7.3. Specific end use(s)

**Specific end use(s)**
The identified uses for this product are detailed in Section 1.2.

### SECTION 8: Exposure Controls/personal protection

#### 8.1. Control parameters

**Occupational exposure limits**

**DIETHYLENETRIAMINE**
Long-term exposure limit (8-hour TWA): WEL 1 ppm(Sk)  4.3 mg/m³(Sk)
Short-term exposure limit (15-minute):  WEL

**TITANIUM DIOXIDE**

4/8
DFense Blok Hardener

Long-term exposure limit (8-hour TWA): 10 mg/m³ total dust
WEL = Workplace Exposure Limit

8.2. Exposure controls

Appropriate engineering controls
Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection
Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection
Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Hygiene measures
Promptly remove any clothing that becomes wet or contaminated. Wash at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance solid
Colour Amber.
Odour Fishy. Ammonia.
pH pH (concentrated solution): alkaline
Melting point Not determined.
Initial boiling point and range 100°C @
Flash point >93.3°C
Evaporation rate <1
Vapour pressure <21 mm Hg @ °C
Vapour density >1
Relative density 2.06g/mL
Solubility(ies) >30% @ °C

9.2. Other information

Volatility Not determined.
Volatile organic compound Not determined.

SECTION 10: Stability and reactivity

10.1. Reactivity
DFense Blok Hardener

Reactivity
There are no known reactivity hazards associated with this product.

10.2. Chemical stability
Stability
Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
No potentially hazardous reactions known.

10.4. Conditions to avoid
Conditions to avoid
Avoid contact with strong oxidising agents. Avoid heat.

10.5. Incompatible materials
Materials to avoid

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity - oral
ATE oral (mg/kg) 4,237.29

Acute toxicity - dermal
ATE dermal (mg/kg) 22,000.0

Acute toxicity - inhalation
ATE inhalation (gases ppm) 4,500.0
ATE inhalation (vapours mg/l) 11.0

2,2,4-TRIMETHYLHEXANE-1,6 DIAMINE

Acute toxicity - oral
ATE oral (mg/kg) 500.0

SECTION 12: Ecological Information

12.1. Toxicity
12.2. Persistence and degradability
Persistence and degradability
There are no data on the degradability of this product.

TITANIUM DIOXIDE

Persistence and degradability
The product is not biodegradable.

12.3. Bioaccumulative potential

TITANIUM DIOXIDE

Bioaccumulative potential
The product is not bioaccumulating.

12.4. Mobility in soil
12.5. Results of PBT and vPvB assessment
12.6. Other adverse effects
DFense Blok Hardener

SECTION 13: Disposal considerations

13.1. Waste treatment methods

**Disposal methods**

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

SECTION 14: Transport information

14.1. UN number

- UN No. (ADR/RID): 3263
- UN No. (IMDG): 3263
- UN No. (ICAO): 3263

14.2. UN proper shipping name

- Proper shipping name (ADR/RID): CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (NONYLPHENOL, 2-PIPERAZIN-1-YLETHYLAMINE)
- Proper shipping name (IMDG): CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (NONYLPHENOL, 2-PIPERAZIN-1-YLETHYLAMINE)
- Proper shipping name (ICAO): CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (NONYLPHENOL, 2-PIPERAZIN-1-YLETHYLAMINE)
- Proper shipping name (ADN): CORROSIVE SOLID, BASIC, ORGANIC, N.O.S. (NONYLPHENOL, 2-PIPERAZIN-1-YLETHYLAMINE)

14.3. Transport hazard class(es)

- ADR/RID class: 8
- ADR/RID label: 8
- IMDG class: 8
- ICAO class/division: 8

**Transport labels**

14.4. Packing group

- ADR/RID packing group: III
- IMDG packing group: III
- ICAO packing group: III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

14.6. Special precautions for user

- IMDG Code segregation group: 18. Alkalis
DFense Blok Hardener

EmS F-A, S-B

Emergency Action Code 2X

Hazard Identification Number 80

(Tunnel restriction code (E))

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture


15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision comments Revised classification.

Revision date 03/04/2018

Revision 6

Supersedes date 28/04/2016

Hazard statements in full H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
H413 May cause long lasting harmful effects to aquatic life.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.