SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name        FLEXANE GP PUTTY RESIN
Product number      X0025B

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses      Resin.

1.3. Details of the supplier of the safety data sheet
Supplier
ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards     Not Classified
Health hazards        Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Carc. 2 - H351
Environmental hazards Not Classified

Human health         Persons allergic to isocyanates, and particularly those suffering from asthma or other respiratory conditions, should not work with isocyanates. Persons with impaired lung function should not handle this product. Persons susceptible to allergic reactions should not handle this product.

2.2. Label elements
Pictogram

Signal word          Danger
FLEXANE GP PUTTY RESIN

Hazard statements
H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351 Suspected of causing cancer.

Precautionary statements
P261 Avoid breathing vapour/ spray.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 [In case of inadequate ventilation] wear respiratory protection.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

Contains
DIPHENYL METHANE-4,4'-DI-ISOCYANATE, 4,4'-METHYLENEDI(CYCLOHEXYL ISOCYANATE)

Supplementary precautionary statements
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P272 Contaminated work clothing should not be allowed out of the workplace.
P308+P313 IF exposed or concerned: Get medical advice/ attention.
P321 Specific treatment (see medical advice on this label).
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362+P364 Take off contaminated clothing and wash it before reuse.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards
This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>DIPHENYL METHANE-4,4'-DI-ISOCYANATE</th>
<th>1-2%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 101-68-8</td>
<td>EC number: 202-966-0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox. 4 - H332</td>
</tr>
<tr>
<td>Skin Irrit. 2 - H315</td>
</tr>
<tr>
<td>Eye Irrit. 2 - H319</td>
</tr>
<tr>
<td>Resp. Sens. 1 - H334</td>
</tr>
<tr>
<td>Skin Sens. 1 - H317</td>
</tr>
<tr>
<td>Carc. 2 - H351</td>
</tr>
<tr>
<td>STOT SE 3 - H335</td>
</tr>
<tr>
<td>STOT RE 2 - H373</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>4,4'-METHYLENEDI(CYCLOHEXYL ISOCYANATE)</th>
<th>1-2%</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number: 5124-30-1</td>
<td>EC number: 225-863-2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox. 3 - H331</td>
</tr>
<tr>
<td>Skin Irrit. 2 - H315</td>
</tr>
<tr>
<td>Eye Irrit. 2 - H319</td>
</tr>
<tr>
<td>Resp. Sens. 1 - H334</td>
</tr>
<tr>
<td>Skin Sens. 1 - H317</td>
</tr>
<tr>
<td>STOT SE 3 - H335</td>
</tr>
</tbody>
</table>
FLEXANE GP PUTTY RESIN

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

**General information**
Persons allergic to isocyanates, and particularly those suffering from asthma or other respiratory conditions, should not work with isocyanates. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

**Inhalation**
Move affected person to fresh air at once. Get medical attention if any discomfort continues.

**Ingestion**
Rinse mouth thoroughly with water. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation persists after washing.

**Eye contact**
Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

**General information**
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

**Notes for the doctor**
No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

**Suitable extinguishing media**
Extinguish with foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

**Specific hazards**
Avoid breathing fire gases or vapours.

5.3. Advice for firefighters

**Protective actions during firefighting**
Keep up-wind to avoid fumes. Cool containers exposed to flames with water until well after the fire is out. Control run-off water by containing and keeping it out of sewers and watercourses.

**Special protective equipment for firefighters**
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions**
Provide adequate ventilation. Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

**Environmental precautions**
Avoid or minimise the creation of any environmental contamination. Do not discharge into drains or watercourses or onto the ground. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

**Methods for cleaning up**
Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.
FLEXANE GP PUTTY RESIN

6.4. Reference to other sections

Reference to other sections
Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions
Provide adequate ventilation. Avoid inhalation of vapours. Use approved respirator if air contamination is above an acceptable level. Avoid contact with skin and eyes. No smoking, sparks, flames or other sources of ignition near spillage. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions
Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

DIPHENYLMETHANE-4,4'-DI-ISOCYANATE
Long-term exposure limit (8-hour TWA): WEL 0.02 mg/m3(Sen)
Short-term exposure limit (15-minute):  WEL 0.07 mg/m3(Sen)

4,4'-METHYLENEDI(CYCLOHEXYL ISOCYANATE)
Long-term exposure limit (8-hour TWA): WEL 0.02 mg/m3(Sen)
Short-term exposure limit (15-minute):  WEL 0.07 mg/m3(Sen)

WEL = Workplace Exposure Limit

Ingredient comments

DIPHENYLMETHANE-4,4'-DI-ISOCYANATE (CAS: 101-68-8)
DNEL
Workers - Inhalation; Long term local effects: 0.05 mg/m³
Workers - Inhalation; Short term local effects: 0.1 mg/m³

4,4'-METHYLENEDI(CYCLOHEXYL ISOCYANATE) (CAS: 5124-30-1)
DNEL
Workers - Inhalation; Short term local effects: 0.6 mg/m³
Workers - Inhalation; Long term local effects: 0.3 mg/m³

8.2. Exposure controls

Protective equipment

Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Appropriate engineering controls

Eye/face protection
Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with European Standard EN166.
FLEXANE GP PUTTY RESIN

Hand protection
Wear protective gloves made of the following material: Rubber (natural, latex). Neoprene. Polyvinyl chloride (PVC). To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection
Wear chemical protective suit.

Hygiene measures
Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Promptly remove any clothing that becomes wet or contaminated.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Viscous liquid.</td>
</tr>
<tr>
<td>Colour</td>
<td>Clear liquid.</td>
</tr>
<tr>
<td>Odour</td>
<td>Musty (mouldy).</td>
</tr>
<tr>
<td>pH</td>
<td>pH (concentrated solution): 7-8 @ 20 ºC</td>
</tr>
<tr>
<td>Initial boiling point and range</td>
<td>&gt;204°C @</td>
</tr>
<tr>
<td>Flash point</td>
<td>233.89°C</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt;10mmHg @ °C</td>
</tr>
<tr>
<td>Vapour density</td>
<td>8.5</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.1 @ 25 ºC</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>7,600-11,200 mPa s @ 25°C</td>
</tr>
</tbody>
</table>

9.2. Other information
Other information Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity
Reactivity Oxidising materials. Reacts strongly with water.

10.2. Chemical stability
Stability Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions Not available.

10.4. Conditions to avoid
FLEXANE GP PUTTY RESIN

Conditions to avoid
Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials
Materials to avoid
Avoid contact with strong oxidising agents. Water, moisture.

10.6. Hazardous decomposition products
Hazardous decomposition products
Fire or high temperatures create: Nitrous gases (NOx). Oxides of the following substances:

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - inhalation
ATE inhalation (gases ppm) 30,420.09
ATE inhalation (vapours mg/l) 118.32
ATE inhalation (dusts/mists mg/l) 18.82

Inhalation
Harmful by inhalation. May cause sensitisation by inhalation.

Skin contact
Irritating to skin. May cause sensitisation by skin contact. May cause sensitisation or allergic reactions in sensitive individuals. Prolonged contact may cause redness, irritation and dry skin.

Eye contact
Irritating to eyes.

Acute and chronic health hazards
The product contains small quantities of isocyanate. May cause respiratory allergy. May cause respiratory system irritation.

4,4'-METHYLENEDI(CYCLOHEXYL ISOCYANATE)

Acute toxicity - oral
Acute toxicity oral (LD₅₀ mg/kg) 18,200.0

Species
Rat

ATE oral (mg/kg) 18,200.0

Acute toxicity - dermal
Acute toxicity dermal (LD₅₀ mg/kg) 7,000.0

Species
Rat

ATE dermal (mg/kg) 7,000.0

Acute toxicity - inhalation
ATE inhalation (gases ppm) 700.0

ATE inhalation (vapours mg/l) 3.0
FLEXANE GP PUTTY RESIN

ATE inhalation (dusts/mists mg/l) 0.5

SECTION 12: Ecological information

Ecotoxicity

Avoid release to the environment. Avoid or minimise the creation of any environmental contamination. Do not discharge into drains or watercourses or onto the ground.

12.1. Toxicity

Acute toxicity - fish LC₅₀, 96 hours: 1.2mg/l mg/l, Algae

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: >500mg/l mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability

Assessment of biological degradability (Closed-Bottle Test) 60 %.

12.3. Bioaccumulative potential

Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

Mobility

Not considered mobile.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment

This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information

When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class

08 04 99

SECTION 14: Transport information

14.1. UN number

No information required.

14.2. UN proper shipping name

No information required.

14.3. Transport hazard class(es)

No information required.

14.4. Packing group

No information required.
FLEXANE GP PUTTY RESIN

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

No information required.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information required.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 03/04/2018
Revision 15
Supersedes date 12/05/2017

Hazard statements in full
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H331 Toxic if inhaled.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.