



SAFETY DATA SHEET
IRABOND BC 50 HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name IRABOND BC 50 HARDENER

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Hardener.

1.3. Details of the supplier of the safety data sheet

Supplier

ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number

Emergency telephone +44 (0) 1235 239670

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

2.2. Label elements

Pictogram



Signal word

Danger

Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

IRABOND BC 50 HARDENER

Precautionary statements	<p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p>
Contains	POLYETHYLENEPOLYAMINES, PENTAETHYLENEHEXAMINE
Supplementary precautionary statements	<p>P260 Do not breathe vapour/ spray.</p> <p>P261 Avoid breathing vapour/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing should not be allowed out of the workplace.</p> <p>P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P310 Immediately call a POISON CENTER/ doctor.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P363 Wash contaminated clothing before reuse.</p> <p>P391 Collect spillage.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

POLYETHYLENEPOLYAMINES	10-30%
CAS number: —	
M factor (Acute) = 1	M factor (Chronic) = 1
Classification Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	

IRABOND BC 50 HARDENER

PENTAETHYLENEHEXAMINE		1-5%
CAS number: 4067-16-7	EC number: 223-775-9	REACH registration number: 01-2119485826-22-0000
M factor (Acute) = 1	M factor (Chronic) = 1	
Classification Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410		

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Avoid contact with skin and eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Do not induce vomiting. Give plenty of water to drink. Never give anything by mouth to an unconscious person. Do not induce vomiting. Get medical attention immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
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4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. If in doubt, get medical attention promptly.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide or dry powder.
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5.2. Special hazards arising from the substance or mixture

Specific hazards	Toxic gases or vapours.
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5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Keep up-wind to avoid fumes. Do not use water jet as an extinguisher, as this will spread the fire.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

IRABOND BC 50 HARDENER

Personal precautions Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Use suitable respiratory protection if ventilation is inadequate.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Use only in well-ventilated areas. Keep away from heat, sparks and open flame. Avoid contact with skin and eyes. Do not use in confined spaces without adequate ventilation and/or respirator. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Ingredient comments No exposure limits known for ingredient(s).

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Wear protective gloves made of the following material: Rubber (natural, latex). Neoprene. Polyvinyl chloride (PVC). Nitrile rubber. The selected gloves should have a breakthrough time of at least 8 hours. To protect hands from chemicals, gloves should comply with European Standard EN374.

IRABOND BC 50 HARDENER

Other skin and body protection	Wear apron or protective clothing in case of contact.
Hygiene measures	Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Amber.
Odour	Ammonia.
pH	pH (concentrated solution): alkaline @ 20 °C
Initial boiling point and range	100°C @
Flash point	>100°C
Vapour pressure	15mmHg @ °C
Relative density	1.03 @ 20 °C°C
Solubility(ies)	Miscible with water.
Auto-ignition temperature	>150°C
Viscosity	51-100 mPa s @ 20°C

9.2. Other information

Other information	Not available.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Acids. Strong oxidising agents.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Not available.
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10.4. Conditions to avoid

Conditions to avoid	Keep above the chemical's freezing point.
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10.5. Incompatible materials

IRABOND BC 50 HARDENER

Materials to avoid Avoid contact with the following materials: Acids. Oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Fire or high temperatures create: Nitrous gases (NO_x). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂). Vapours/gases/fumes of: Ammonia or amines.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 3,333.33

Acute toxicity - dermal

ATE dermal (mg/kg) 7,333.33

General information

Corrosive. Prolonged contact causes serious eye and tissue damage.

Skin contact

Causes burns. Corrosive. Prolonged contact causes serious tissue damage. May cause sensitisation by skin contact. May cause sensitisation or allergic reactions in sensitive individuals.

Eye contact

This product is strongly corrosive. Causes severe burns. Immediate first aid is imperative.

Route of entry

Inhalation Ingestion. Skin absorption

SECTION 12: Ecological Information

Ecotoxicity

Avoid release to the environment.

12.1. Toxicity

Toxicity

Very toxic to aquatic organisms.

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential

No data available on bioaccumulation.

12.4. Mobility in soil

Mobility

Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment

This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information

When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

IRABOND BC 50 HARDENER

Waste class 08 04 99

SECTION 14: Transport information

General No other information known.

14.1. UN number

UN No. (ADR/RID) 1760

UN No. (IMDG) 1760

UN No. (ICAO) 1760

14.2. UN proper shipping name

Proper shipping name (ADR/RID) CORROSIVE LIQUID, N.O.S. (POLYETHYLENEPOLYAMINES (NOS), PENTAETHYLENEHEXAMINE)

Proper shipping name (IMDG) CORROSIVE LIQUID, N.O.S. (POLYETHYLENEPOLYAMINES (NOS), PENTAETHYLENEHEXAMINE)

Proper shipping name (ICAO) CORROSIVE LIQUID, N.O.S. (POLYETHYLENEPOLYAMINES (NOS), PENTAETHYLENEHEXAMINE)

Proper shipping name (ADN) CORROSIVE LIQUID, N.O.S. (POLYETHYLENEPOLYAMINES (NOS), PENTAETHYLENEHEXAMINE)

14.3. Transport hazard class(es)

ADR/RID class 8

ADR/RID label 8

IMDG class 8

ICAO class/division 8

Transport labels



14.4. Packing group

ADR/RID packing group III

IMDG packing group III

ICAO packing group III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-B

Emergency Action Code 2X

Hazard Identification Number (ADR/RID) 80

IRABOND BC 50 HARDENER

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information required.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	04/04/2018
Revision	5
Supersedes date	29/04/2016
SDS number	20662
Hazard statements in full	H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.