SAFETY DATA SHEET
WEAR GUARD (HIGH TEMP 450) HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name       WEAR GUARD (HIGH TEMP 450) HARDENER
Product number     11480

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses     Hardener.

1.3. Details of the supplier of the safety data sheet
Supplier
ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards Not Classified
Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards Aquatic Chronic 3 - H412

Environmental The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

2.2. Label elements
Pictogram

Signal word Danger
WEAR GUARD (HIGH TEMP 450) HARDENER

**Hazard statements**

H302+H312 Harmful if swallowed or in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

**Precautionary statements**

P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

Contains ISOPHORONEDIAMINE

**Supplementary precautionary statements**

P260 Do not breathe vapour/ spray.
P261 Avoid breathing vapour/ spray.
P264 Wash contaminated skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 Call a POISON CENTER/ doctor if you feel unwell.
P321 Specific treatment (see medical advice on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

<table>
<thead>
<tr>
<th></th>
<th>AC</th>
<th>EC</th>
</tr>
</thead>
<tbody>
<tr>
<td>ISOPHORONEDIAMINE</td>
<td>60-100%</td>
<td></td>
</tr>
<tr>
<td>CAS number: 2855-13-2</td>
<td></td>
<td>EC number: 220-666-8</td>
</tr>
<tr>
<td>Classification</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Tox. 4 - H302</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Tox. 4 - H312</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin Corr. 1B - H314</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Eye Dam. 1 - H318</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin Sens. 1 - H317</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic Chronic 3 - H412</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>AC</th>
<th>EC</th>
</tr>
</thead>
<tbody>
<tr>
<td>ETHANOL</td>
<td>1-5%</td>
<td></td>
</tr>
<tr>
<td>CAS number: 64-17-5</td>
<td></td>
<td>EC number: 200-578-6</td>
</tr>
<tr>
<td>Classification</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flam. Liq. 2 - H225</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The full text for all hazard statements is displayed in Section 16.
WEAR GUARD (HIGH TEMP 450) HARDENER

SECTION 4: First aid measures

4.1. Description of first aid measures

General information
Do not breathe vapour/spray. Avoid contact with skin and eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Inhalation
Move affected person to fresh air at once. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.

Ingestion
Do not induce vomiting. Drink a few glasses of water or milk. Never give anything by mouth to an unconscious person. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately.

Skin contact
Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact
Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor
No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media
Extinguish with foam, carbon dioxide or dry powder. Water.

5.2. Special hazards arising from the substance or mixture

Specific hazards
Avoid breathing fire gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting
Keep up-wind to avoid fumes. Control run-off water by containing and keeping it out of sewers and watercourses. Use water to keep fire exposed containers cool and disperse vapours. Warn everybody of potential hazards and evacuate if necessary.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions
Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Provide adequate ventilation. Eliminate all sources of ignition.

6.2. Environmental precautions

Environmental precautions
Avoid the spillage or runoff entering drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up
Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.
6.4. Reference to other sections

Reference to other sections  Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions  Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients. Avoid contact with skin and eyes. Contaminated clothing and shoes must be discarded. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions  Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s)  The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

ETHANOL

Long-term exposure limit (8-hour TWA): WEL 1000 ppm  1920 mg/m³
Short-term exposure limit (15-minute):  WEL
WEL = Workplace Exposure Limit

Ingredient comments  WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment

Appropriate engineering controls  Provide adequate general and local exhaust ventilation.

Eye/face protection  Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection  Use protective gloves. It is recommended that gloves are made of the following material: Rubber (natural, latex). It is recommended that gloves are made of the following material: Butyl rubber. It is recommended that gloves are made of the following material: Polyvinyl chloride (PVC). It is recommended that gloves are made of the following material: Neoprene. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection  Wear apron or protective clothing in case of contact.
WEAR GUARD (HIGH TEMP 450) HARDENER

Hygiene measures
Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Colour</td>
<td>Black.</td>
</tr>
<tr>
<td>Odour</td>
<td>Amine.</td>
</tr>
<tr>
<td>pH (diluted solution)</td>
<td>11.5 5%</td>
</tr>
<tr>
<td>Melting point</td>
<td>N/D°C</td>
</tr>
<tr>
<td>Initial boiling point and range</td>
<td>249°C @</td>
</tr>
<tr>
<td>Flash point</td>
<td>110°C TOC (Tag open cup).</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&lt;1 (butyl acetate =1)</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Upper flammable/explosive limit: N/D Lower flammable/explosive limit: N/D</td>
</tr>
<tr>
<td>Vapour density</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.92 @ 20 ºC°C</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Slightly soluble in water.</td>
</tr>
</tbody>
</table>

9.2. Other information
Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity
Reactivity
Acids. Strong oxidising agents.

10.2. Chemical stability
Stability
Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
Will not polymerise.

10.4. Conditions to avoid
Conditions to avoid
Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials
WEAR GUARD (HIGH TEMP 450) HARDENER

Materials to avoid
Avoid contact with the following materials: Acids. Oxidising agents.

10.6. Hazardous decomposition products
Hazardous decomposition products
Fire or high temperatures create: Nitrous gases (NOx). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO2). Vapours/gases/fumes of: Ammonia or amines.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity - oral
ATE oral (mg/kg) 52,083.0

Acute toxicity - dermal
ATE dermal (mg/kg) 114,583.0

Inhalation
High concentrations may cause severe lung damage. Extensive use of the product in areas with inadequate ventilation may result in the accumulation of hazardous vapour concentrations. May cause discomfort. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting. Delayed, often serious, breathing problems.

Ingestion
Ingestion may cause severe irritation of the mouth, the oesophagus and the gastrointestinal tract. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

Skin contact
Causes burns. Corrosive. Prolonged contact causes serious tissue damage. May cause sensitisation by skin contact.

Eye contact
Risk of serious damage to eyes. Causes burns. Irritation, burning, lachrymation, blurred vision after liquid splash.

Acute and chronic health hazards
This product is corrosive. This product is corrosive. This product may cause skin and eye irritation. Prolonged contact may cause burns.

Route of entry
Inhalation Skin absorption Ingestion. Skin and/or eye contact

SECTION 12: Ecological Information

Ecotoxicity
Avoid releasing into the environment. The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

12.1. Toxicity
Toxicity
Not considered toxic to fish.

12.2. Persistence and degradability
Persistence and degradability
There are no data on the degradability of this product.

12.3. Bioaccumulative potential
Bioaccumulative potential
No data available on bioaccumulation.

12.4. Mobility In soil
Mobility
Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment
WEAR GUARD (HIGH TEMP 450) HARDENER

Results of PBT and vPvB assessment
This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects
Other adverse effects
Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
General information
When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class
08 04 99

SECTION 14: Transport information

General
No other information known.

14.1. UN number
UN No. (ADR/RID) 2289
UN No. (IMDG) 2289
UN No. (ICAO) 2289

14.2. UN proper shipping name
Proper shipping name (ADR/RID) ISOPHORONEDIAMINE
Proper shipping name (IMDG) ISOPHORONEDIAMINE
Proper shipping name (ICAO) ISOPHORONEDIAMINE

14.3. Transport hazard class(es)
ADR/RID class 8
ADR/RID label 8
IMDG class 8
ICAO class/division 8

Transport labels

14.4. Packing group
ADR/RID packing group III
IMDG packing group III
ICAO packing group III

14.5. Environmental hazards
WEAR GUARD (HIGH TEMP 450) HARDENER

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

EmS F-A, S-B
Emergency Action Code 2X
Hazard Identification Number 80
(ADR/RID)
Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to No information required.
Annex II of MARPOL 73/78
and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture


15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

General information Only trained personnel should use this material.
Revision date 04/04/2018
Revision 5
Supersedes date 28/04/2016
Hazard statements in full H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company’s knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.