SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name DEFWELD 531 ADHESIVE
REACH registration notes CAS 80-62-6: 01-2119452498-28-XXXX

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet
Supplier ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards Flam. Liq. 2 - H225
Health hazards Skin Irrit. 2 - H315 Skin Sens. 1 - H317 STOT SE 3 - H335
Environmental hazards Not Classified

2.2. Label elements
Pictogram

Signal word Danger
Hazard statements H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
DEVWELD 531 ADHESIVE

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing vapour/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P501 Dispose of contents/container in accordance with national regulations.

Contains

METHYL METHACRYLATE, MALEIC ACID

Supplementary precautionary statements

P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P264 Wash contaminated skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 Call a POISON CENTER/doctor if you feel unwell.
P321 Specific treatment (see medical advice on this label).
P332+P313 If skin irritation occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

<table>
<thead>
<tr>
<th>METHYL METHACRYLATE</th>
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<tr>
<td>CAS number: 80-62-6</td>
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<td>EC number: 201-297-1</td>
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Classification

Flam. Liq. 2 - H225
Skin Irrit. 2 - H315
Skin Sens. 1 - H317
STOT SE 3 - H335
DEWELD 531 ADHESIVE

<table>
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<th>MALEIC ACID</th>
<th>5-10%</th>
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<tbody>
<tr>
<td>CAS number: 110-16-7</td>
<td>EC number: 203-742-5</td>
</tr>
</tbody>
</table>

Classification
Acute Tox. 4 - H302
Skin Irrit. 2 - H315
Eye Irrit. 2 - H319
Skin Sens. 1 - H317
STOT SE 3 - H335

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information
Do not breathe vapour/spray. Avoid contact with skin and eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Inhalation
Move affected person to fresh air at once. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.

Ingestion
Do not induce vomiting. Give plenty of water to drink. Never give anything by mouth to an unconscious person. Do not induce vomiting. Get medical attention immediately.

Skin contact
Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact
Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information
The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor
No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media
Extinguish with foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Specific hazards
Avoid breathing fire gases or vapours. Highly flammable Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back. Polymerises easily with evolution of heat.

5.3. Advice for firefighters

Protective actions during firefighting
Keep up-wind to avoid fumes. Do not use water jet as an extinguisher, as this will spread the fire. Cool containers exposed to flames with water until well after the fire is out. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures
DEVWELD 531 ADHESIVE

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Highly flammable. Warn everybody of potential hazards and evacuate if necessary. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Do not breathe vapour. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions

Avoid the spillage or runoff entering drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet. See Section 11 for additional information on health hazards.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions

Use only in well-ventilated areas. Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients. Take precautionary measures against static discharges. Storage tanks and other containers must be earthed. No smoking, sparks, flames or other sources of ignition near spillage. Avoid spilling. Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product. Do not use in confined spaces without adequate ventilation and/or respirator. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions

Store in tightly-closed, original container in a dry, cool and well-ventilated place. Protect from freezing and direct sunlight. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

METHYL METHACRYLATE

Long-term exposure limit (8-hour TWA): WEL 50 ppm  208 mg/m³
Short-term exposure limit (15-minute):  WEL 100 ppm  416 mg/m³
WEL = Workplace Exposure Limit

Ingredient comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment
DEVWELD 531 ADHESIVE

Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles. Wear tight-fitting, chemical splash goggles or face shield. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Use protective gloves. It is recommended that gloves are made of the following material: Butyl rubber. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection

Wear chemical protective suit.

Hygiene measures

Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance

Paste.

Colour

White/off-white.

Odour

Slight pungent.

Melting point

-47.7°C

Initial boiling point and range

100.5°C @

Flash point

10°C

Evaporation rate

3 (butyl acetate =1)

Upper/lower flammability or explosive limits

Lower flammable/explosive limit: 2.1 Upper flammable/explosive limit: 12.5

Vapour pressure

28mmHg @ °C

Vapour density

3.5

Relative density

.93 - 1.05 @ @ 20 °C°C

9.2. Other information

Other information

Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity

The following materials may react with the product: Strong oxidising agents. Strong reducing agents. Alkalis.

10.2. Chemical stability
DEVWELD 531 ADHESIVE

Stability
Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions
Not available.

10.4. Conditions to avoid
Conditions to avoid
Heating may generate flammable vapours. Vapours may form explosive mixtures with air. Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time. Avoid exposure to high temperatures or direct sunlight.

10.5. Incompatible materials
Materials to avoid

10.6. Hazardous decomposition products
Hazardous decomposition products
Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours. Fire or high temperatures create: Vapours/gases/fumes of: Fumaric acid

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity - oral
ATE oral (mg/kg) 100,000.0

Inhalation
Harmful by inhalation. Gas or vapour in high concentrations may irritate the respiratory system. Symptoms following overexposure may include the following: Headache. Fatigue. Nausea, vomiting. Vapours in high concentrations are anaesthetic. Symptoms following overexposure may include the following: Headache. Fatigue. Dizziness. Central nervous system depression.

Ingestion
Ingestion may cause severe irritation of the mouth, the oesophagus and the gastrointestinal tract. May cause stomach pain or vomiting.

Skin contact
May be absorbed through the skin. Irritating to skin. Prolonged contact may cause redness, irritation and dry skin. May cause sensitisation by skin contact. May cause sensitisation or allergic reactions in sensitive individuals.

Eye contact
Irritating to eyes. A single exposure may cause the following adverse effects: Corneal damage.

Target organs
Prolonged or repeated exposure may cause the following adverse effects: May cause damage to the liver and kidneys. Heart & cardiovascular system Respiratory system, lungs Central nervous system

SECTION 12: Ecological Information

Ecotoxicity
Avoid release to the environment.

12.1. Toxicity
Toxicity
Not considered toxic to fish.

12.2. Persistence and degradability
Persistence and degradability
The degradability of the product is not known.

12.3. Bioaccumulative potential
DEVWELD 531 ADHESIVE

Bioaccumulative potential

LC50/96h/fathead minnows = 150 ppm, LC50/96h/bluegill sunfish = 232ppm.

12.4. Mobility in soil

Mobility

Do not discharge into drains or watercourses or onto the ground. Biochemical oxygen demand within 5 days (BOD5) = 0.14g/g - 0.90 g/g; Theoretical oxygen demand (ThOD) = 1.92g/g

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment

This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects

Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information

When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class

08 04 09

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID) 1133
UN No. (IMDG) 1133
UN No. (ICAO) 1133

14.2. UN proper shipping name

Proper shipping name (ADR/RID) ADHESIVES
Proper shipping name (IMDG) ADHESIVES
Proper shipping name (ICAO) ADHESIVES
Proper shipping name (ADN) ADHESIVES

14.3. Transport hazard class(es)

ADR/RID class 3
ADR/RID label 3
IMDG class 3
ICAO class/division 3

Transport labels

14.4. Packing group

ADR/RID packing group II
DEVWELD 531 ADHESIVE

IMDG packing group II
ICAO packing group II

14.5. Environmental hazards

14.6. Special precautions for user

EmS F-E, S-D
Emergency Action Code •3YE
Hazard Identification Number (ADR/RID) 33
Tunnel restriction code (D/E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information required.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture


15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 03/04/2018
Revision 14
Supersedes date 01/04/2015

Hazard statements in full
H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.