SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name: EPOXY COAT 7000 AR HARDENER
Product number: 12750H

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Hardener.

1.3. Details of the supplier of the safety data sheet
Supplier: ITW Performance Polymers
Address: Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number
Emergency telephone: +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards: Not Classified
Health hazards: Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H373 STOT RE 2 - H373
Environmental hazards: Aquatic Chronic 3 - H412

2.2. Label elements
Pictogram
Signal word: Danger
Hazard statements:
H302+H332 Harmful if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H373 May cause damage to organs through prolonged or repeated exposure.
H412 Harmful to aquatic life with long lasting effects.
**EPOXY COAT 7000 AR HARDENER**

**Precautionary statements**
- **P271** Use only outdoors or in a well-ventilated area.
- **P280** Wear protective gloves/ protective clothing/ eye protection/ face protection.
- **P303+P361+P353** IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
- **P304+P340** IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- **P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- **P314** Get medical advice/ attention if you feel unwell.

**Contains**
BENZYL ALCOHOL, PACM Oligomers, METHYLENEDI(CYCLOHEXYLAMINE)

**Supplementary precautionary statements**
- **P260** Do not breathe vapour/ spray.
- **P261** Avoid breathing vapour/ spray.
- **P264** Wash contaminated skin thoroughly after handling.
- **P270** Do not eat, drink or smoke when using this product.
- **P272** Contaminated work clothing should not be allowed out of the workplace.
- **P273** Avoid release to the environment.
- **P301+P310** IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
- **P301+P330+P331** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- **P302+P352** IF ON SKIN: Wash with plenty of water.
- **P312** Call a POISON CENTER/ doctor if you feel unwell.
- **P313** If skin irritation or rash occurs: Get medical advice/ attention.
- **P362+P364** Take off contaminated clothing and wash it before reuse.
- **P363** Wash contaminated clothing before reuse.
- **P405** Store locked up.
- **P501** Dispose of contents/ container in accordance with national regulations.

### 2.3. Other hazards

#### SECTION 3: Composition/information on ingredients

**3.2. Mixtures**

**BENZYL ALCOHOL**
- **CAS number:** 100-51-6
- **EC number:** 202-859-9

<table>
<thead>
<tr>
<th>Classification</th>
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</thead>
<tbody>
<tr>
<td>Acute Tox. 4 - H302</td>
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<tr>
<td>Acute Tox. 4 - H332</td>
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</table>

**PACM Oligomers**
- **CAS number:** 135108-88-2

<table>
<thead>
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<tr>
<td>Skin Corr. 1C - H314</td>
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<tr>
<td>Skin Sens. 1 - H317</td>
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<tr>
<td>STOT RE 2 - H373</td>
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<tr>
<td>Aquatic Chronic 3 - H412</td>
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</tbody>
</table>
EPOXY COAT 7000  AR HARDENER

METHYLENEDI(CYCLOHEXYLAMINE) 1-5%
CAS number: 1761-71-3  EC number: 217-168-8

Classification
Acute Tox. 4 - H302
Skin Corr. 1B - H314
Eye Dam. 1 - H318
Skin Sens. 1 - H317
STOT RE 2 - H373

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures
General information
Avoid inhalation of vapours and contact with skin and eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Inhalation
Move affected person to fresh air at once. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if any discomfort continues.

Ingestion
Get medical attention immediately. Consult a physician for specific advice. Try to induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.

Skin contact
Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation persists after washing.

Eye contact
Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media
Extinguish with the following media: Carbon dioxide (CO2). Dry chemicals. Alcohol-resistant foam.

5.2. Special hazards arising from the substance or mixture
Specific hazards
Toxic gases or vapours.

5.3. Advice for firefighters
Protective actions during firefighting
Use water to keep fire exposed containers cool and disperse vapours. Avoid breathing fire gases or vapours.

Special protective equipment for firefighters
Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Personal precautions
Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Avoid inhalation of vapours and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Use suitable respiratory protection if ventilation is inadequate.
EPOXY COAT 7000  AR HARDENER

6.2. Environmental precautions

**Environmental precautions**

Do not discharge into drains or watercourses or onto the ground. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

**Methods for cleaning up**

Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

**SECTION 7: Handling and storage**

7.1. Precautions for safe handling

**Usage precautions**

Provide adequate ventilation. Handle and open container with care. Avoid inhalation of vapours/spray and contact with skin and eyes. Keep away from heat, sparks and open flame. Do not use in confined spaces without adequate ventilation and/or respirator. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product.

7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions**

Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

**Specific end use(s)**

The identified uses for this product are detailed in Section 1.2.

**SECTION 8: Exposure Controls/personal protection**

8.1. Control parameters

8.2. Exposure controls

**Protective equipment**

Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Use protective gloves. It is recommended that gloves are made of the following material: Neoprene. It is recommended that gloves are made of the following material: Butyl rubber. It is recommended that gloves are made of the following material: Nitrile rubber. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection

Wear chemical protective suit.
EPOXY COAT 7000  AR HARDENER

Hygiene measures
Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes contaminated. When using do not eat, drink or smoke. Promptly remove any clothing that becomes wet or contaminated.

Respiratory protection
If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties
- Appearance: Liquid.
- Colour: Amber.
- Odour: Amine.
- Melting point: N/D°C
- Initial boiling point and range: 222.22°C @
- Flash point: 103.89°C CC (Closed cup).
- Vapour pressure: 0.7mmHg @ °C
- Relative density: 1.06 @ °C
- Solubility(ies): Slightly soluble in water.

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity
10.2. Chemical stability
- Stability: Stable at normal ambient temperatures and when used as recommended.

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid
- Conditions to avoid: Avoid heat, flames and other sources of ignition. Avoid excessive heat for prolonged periods of time. Avoid exposure to high temperatures or direct sunlight.

10.5. Incompatible materials

10.6. Hazardous decomposition products
- Hazardous decomposition products: Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
- Acute toxicity - oral
- ATE oral (mg/kg): 53,191.0
EPOXY COAT 7000  AR HARDENER

**Acute toxicity - inhalation**

- ATE inhalation (gases ppm): 90,000.0
- ATE inhalation (vapours mg/l): 220.0
- ATE inhalation (dusts/mists mg/l): 30.0

**Inhalation**
Irritating to respiratory system. Vapours irritate the respiratory system. May cause coughing and difficulties in breathing.

**Ingestion**
Ingestion may cause severe irritation of the mouth, the oesophagus and the gastrointestinal tract.

**Skin contact**
Irritating to skin. Prolonged or repeated exposure may cause severe irritation. Product has a defatting effect on skin. May cause allergic contact eczema. May be absorbed through the skin. Irritating. Symptoms following overexposure may include the following: Dizziness. Nausea, vomiting.

**Eye contact**
Irritating to eyes. May cause severe eye irritation.

**PACM Oligomers**

<table>
<thead>
<tr>
<th>Acute toxicity - oral</th>
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<tbody>
<tr>
<td>ATE oral (mg/kg)</td>
<td>500.0</td>
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**METHYLENEDI(CYCLOHEXYLAMINE)**

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<tr>
<td>ATE oral (mg/kg)</td>
<td>500.0</td>
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</table>

**SECTION 12: Ecological Information**

**Ecotoxicity**
Avoid release to the environment.

12.1. Toxicity
12.2. Persistence and degradability
12.3. Bioaccumulative potential
12.4. Mobility in soil

**Mobility**
Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment
12.6. Other adverse effects

**SECTION 13: Disposal considerations**

13.1. Waste treatment methods

**Disposal methods**
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**Waste class**
08 04 99

**SECTION 14: Transport information**

**General**
The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
EPOXY COAT 7000  AR HARDENER

Not applicable.

14.2. UN proper shipping name
Not applicable.

14.3. Transport hazard class(es)
Transport labels
No transport warning sign required.

14.4. Packing group
Not applicable.

14.5. Environmental hazards
Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user
Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical safety assessment

SECTION 16: Other information

Revision date 03/04/2018
Revision 10
Supersedes date 28/04/2016

Hazard statements in full
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.
H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.