

103 **104** slow
 103 **130** slow unlined
 103 **121** slow pail

103 **109** fast
 103 **129** fast unlined
 103 **118** fast pail

103 **100** ultra fast
 103 **140** ultra fast pails

PDR 9000 Adhesive Filler



PDR 9000 is a strong, lightweight (9 lbs/gal) polyester adhesive filler that is used to bond fiberglass parts. MEKP catalyst is not included.

PRODUCT FEATURES

- ✓ **3 gel time formulations for a customized solution**
- ✓ **Smooth creamy texture offers easy spreading without tearing**
- ✓ **High build and very rigid formula**
- ✓ **Excellent adhesion properties**
- ✓ **Pump friendly material with high output rates**
- ✓ **High thix properties**
- ✓ **Low shrinkage and exotherm**

PRODUCT BENEFITS

- ✓ **Speeds up production**
- ✓ **Reduces labor costs**
- ✓ **Helps increase mold life**
- ✓ **Application friendly formula that is easily adaptable to most lamination processes**

TECHNICAL SPECIFICATIONS

| APPEARANCE | PACKAGING | APPLICATION METHOD | STYRENE |
|------------------------------------|-------------------------------------|---|---------------------------------------|
| White | Drum Pails | Pumpable Hand Applied | 20% |
| MIX RATIO | SPEED TYPE | PREFERRED RED DYE CATALYST | GEL TIME |
| 1.5% MEKP | Ultra Fast Fast Slow | DDM 9 MEKP 9 DDM 30 (summer only) | 10-20 min 40-50 min 80-105 min |
| GEL TO PEAK RANGE | PEAK EXOTHERM (100G MASS) | APPLICATION DENSITY RANGE | VISCOSITY |
| 5-15 min 10-25 min 25-50 min | 180-250°F 180-225°F 150-225°F | 8.7-9.5 lbs/gal | 650,000-750,000 cps (RVTT-E@5 rpm) |

All Properties are measured at 77°F/25°C

SprayCore®

ITW Performance Polymers

11701 56th Court North, Clearwater, Florida 33760

Toll Free: 1-866-470-1462 • Phone: 727-573-3545 • Fax: 727-299-9797 • Email: spraycoreinfo@itwpp.com

www.itwpp.com