Tru-Bond™ Light Cure Adhesives

▶ Tru-Bond™ Pressure Sensitive Adhesives (PSA Series)
  • Liquid formula that instantly cures to a PSA
  • Bonds most substrates, including polypropylene & polyethylene
  • Dispense, cure and then assemble when needed
  • Works with clear, translucent or opaque surfaces

▶ Tru-Bond™ Universal Bonder (UB Series)
  • Bonds rigid substrates to flexible substrates
  • Creates tough, durable bonds
  • Joins glass, metals, plastics, and ceramics
  • Weather-resistant

▶ Tru-Bond™ Plastic Bonder (PB Series)
  • Bonds a wide range of plastics
  • Flexible and resilient
  • Superior impact resistance
  • Excellent thermal cycle properties

▶ Tru-Bond™ Dual Cure Coating (DC Series)
  • Light and/or heat cure
  • Encapsulant cures tack-free with standard black light
  • Minimal shrinkage for potting up to 3/4”
  • Scratch and mar resistant

▶ Tru-Bond™ Specialty Purpose Products (SP Series)
  • Adhesives designed for specific specialty applications
  • Products not classified under prior series
# Tru-Bond™ Product Selector Guide

<table>
<thead>
<tr>
<th>Product Category</th>
<th>Product Name</th>
<th>Package Size</th>
<th>Product Code</th>
<th>Cured Color</th>
<th>Viscosity (cps)</th>
<th>Specific Gravity</th>
<th>Temp. Range (°C)</th>
<th>15 min. room temp 90° Peel</th>
<th>72 hr. room temp 90° Peel</th>
<th>72 hr. Dwell 158° Peel (700°C/30° Peel)</th>
<th>72 hr. Room Temp. Dwell - 180° Peel</th>
<th>7 Day Dwell 90° Peel</th>
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<tbody>
<tr>
<td><strong>Pressure Sensitive Adhesive (PSA)</strong></td>
<td>PSA 750</td>
<td>30 ml</td>
<td>18470</td>
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<td>750</td>
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<td>PSA 2500</td>
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<td>32</td>
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<td>PSA 4500</td>
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<td>Optically Clear</td>
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* All Pressure Sensitive Adhesives (PSA) can cure using UVA or UVV light sources.

<table>
<thead>
<tr>
<th>Product Category</th>
<th>Product Name</th>
<th>Package Size</th>
<th>Product Code</th>
<th>Cured Color</th>
<th>Viscosity (cps)</th>
<th>Specific Gravity</th>
<th>Tensilestrength (psi)</th>
<th>Elogation (%)</th>
<th>Volume Shrinkage (%)</th>
<th>WaterAbsorption (%)</th>
<th>ASTM D570 (24 hrs.)</th>
<th>Shore Hardness</th>
<th>Temp. Range (°C)</th>
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<tbody>
<tr>
<td><strong>Universal Bonder (UB)</strong></td>
<td>UB 3000</td>
<td>30 ml 1 liter</td>
<td>18705 18706</td>
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<td>Amber Gel</td>
<td>Gel</td>
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<td><strong>Dual Cure Coating (DC)</strong></td>
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<td>18300 18301</td>
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<tr>
<td><strong>Specialty Purpose (SP)</strong></td>
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<td>18975 18970</td>
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<td>66A</td>
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</tbody>
</table>

*All products cure under ultraviolet(UVA) and visible (UVV) light. Dual Cure coating (DC) cures with UV, Visible and/or heat.

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