

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® 1 Minute™ Epoxy Gel Hardener

Other means of identification

SKU# 0218

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact person Customer Service

Telephone number 978-777-1100

Fax

E-mail

Emergency telephone number 800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, dermal Category 4

Acute toxicity, inhalation Category 4

Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1

Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled.

Precautionary statement

Prevention Do not breathe mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information None.

Other hazards

None known.

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propane diol (4:1), 2-hydroxy-3-mercaptopropyl ether		72244-98-5	80 - < 90
1,8-diazabicyclo(5.4.0)undec-7-en		6674-22-2	3 - < 5
2,2'-Oxybis(N,N-Dimethyl ethanamine)		3033-62-3	3 - < 5
Other components below reportable levels			1 - < 3

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions**7. Handling and storage****Precautions for safe handling**

Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values (TLV)**

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	STEL	0.15 ppm
	TWA	0.05 ppm

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	STEL	0.9 mg/m ³
	TWA	0.15 ppm
		0.3 mg/m ³
		0.05 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	STEL	0.15 ppm
	TWA	0.05 ppm

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	STEL	0.15 ppm
	TWA	0.05 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	STEL	0.15 ppm
	TWA	0.05 ppm

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components	Type	Value
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)	15 minute	0.15 ppm
	8 hour	0.05 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines**Canada - Alberta OELs: Skin designation**

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Can be absorbed through the skin.

Canada - British Columbia OELs: Skin designation

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Can be absorbed through the skin.

Canada - Manitoba OELs: Skin designation

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Danger of cutaneous absorption

Canada - Ontario OELs: Skin designation

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Can be absorbed through the skin.

Canada - Saskatchewan OELs: Can be absorbed through the skin.

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Danger of cutaneous absorption

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Viscous. Liquid.
Physical state	Liquid.
Form	Viscous. Liquid.
Colour	Amber
Odour	Mercaptan
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	93.4 °C (200.1 °F) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.

Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.12 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	1.12 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerisation does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
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Information on toxicological effects

Acute toxicity	Harmful if inhaled. Harmful in contact with skin.
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Components	Species	Test Results
2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3)		
Acute		
Dermal		
LD50	Rabbit	314 mg/kg
Oral		
LD50	Rat	909 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

2,2'-Oxybis(N,N-Dimethyl ethanamine) (CAS 3033-62-3) Irritant

Respiratory sensitisation	Not a respiratory sensitiser.
Skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not available.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (1,8-diazabicyclo(5.4.0)undec-7-en, 2,2'-Oxybis(N,N-Dimethyl ethanamine)), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (1,8-diazabicyclo(5.4.0)undec-7-en, 2,2'-Oxybis(N,N-Dimethyl ethanamine)), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.

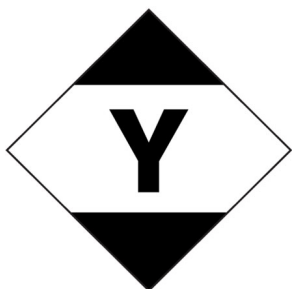
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

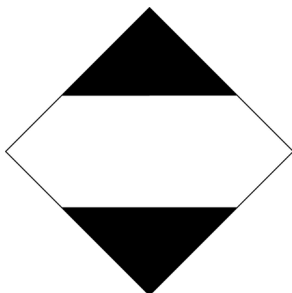
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Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

IATA



IMDG; TDG



15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 29-May-2019

Revision date 26-July-2023

Version No. 08

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.