## SAFETY DATA SHEET

### 1. Identification

Product identifier PLEXUS® MA2245 Adhesive

Other means of identification

**SKU#** 0747

**Recommended use** Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

**Emergency telephone** 

number

800-424-9300

Supplier Not available.

## 2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSkin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 1Sensitization, skinCategory 1

Specific target organ toxicity following single Category 3 respiratory tract irritation

exposure

Environmental hazards Not classified.

Label elements



Signal word Danger

**Hazard statement** Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

**Prevention** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the west/place. Wear protective gloves/protective elething/eventilated.

not be allowed out of the workplace. Wear protective gloves/protective clothing/eye

protection/face protection.

Response IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire:

Use appropriate media to extinguish.

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Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Storage

Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None.

Other hazards

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

## 3. Composition/information on ingredients

Mixtures				
Chemical name	Common name and synonyms	CAS number	%	
Methyl methacrylate		80-62-6	30 - 60	
Polyvinyl acetate		N/A	10 - 20	
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dim ethylpropyl Phthalate		16883-83-3	5 - < 10	
Methacrylic acid		79-41-4	1 - 5	
Ethoxylated bisphenol A dimethacrylate		41637-38-1	1 - < 3	
STYRENE, ISOPRENE COPOLYMER		25038-32-8	1 - < 3	
TRIMETHYLOLPROPANE TRIMETHACRYLATE		3290-92-4	1 - <3	
M-TOLYLDIETHANOLAMINE		91-99-6	< 0.3	
N,N-DIETHYLAMINOETHYL METHACRYLATE		105-16-8	< 0.3	

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

Other components below reportable levels

Ethylene glycol

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

centre or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

107-21-1

< 0.2

20 - < 30

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention immediately.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

Most important

symptoms/effects, acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

**General information** 

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

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#### Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

## **Environmental precautions**

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

#### 7. Handling and storage

### Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

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# 8. Exposure controls/personal protection

## **Occupational exposure limits**

JS. ACGIH Threshold Limit Values Components	Type	Value	Form
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
Леthacrylic acid (CAS ′9-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Canada. Alberta OELs (Occupation Components	nal Health & Safety Code, Sch Type	edule 1, Table 2), as amended Value	d
Ethylene glycol (CAS 07-21-1)	Ceiling	100 mg/m3	
Methacrylic acid (CAS '9-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
	TWA	205 mg/m3 50 ppm	
	Occupational Exposure Limits	50 ppm	ccupational Health and
Safety Regulation 296/97, as amen	Occupational Exposure Limits	50 ppm	ccupational Health and Form
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS	Occupational Exposure Limits ded)	50 ppm for Chemical Substances, O	-
Safety Regulation 296/97, as amen Components  thylene glycol (CAS	Occupational Exposure Limits ded) Type	50 ppm  for Chemical Substances, O  Value	Form
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS	Occupational Exposure Limits ded) Type	50 ppm  for Chemical Substances, O  Value  100 mg/m3	Form Aerosol
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS	Occupational Exposure Limits ded)  Type  Ceiling	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm	Form Aerosol Vapour.
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)	Occupational Exposure Limits ded)  Type  Ceiling  STEL	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3	Form  Aerosol  Vapour.  Particulate.
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm  20 mg/m3  10 mg/m3	Form  Aerosol  Vapour.  Particulate.
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm	Form  Aerosol  Vapour.  Particulate.
Again	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  TWA  STEL  TWA	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm	Form  Aerosol  Vapour.  Particulate.  Particulate.
Agentation 296/97, as amen Components  Ethylene glycol (CAS 07-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 10-62-6)  Canada. Manitoba OELs (Reg. 217/	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  TWA  STEL  TWA	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm	Form  Aerosol  Vapour.  Particulate.
Again the second of the second	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  STEL  TWA	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm	Form  Aerosol  Vapour.  Particulate.  Particulate.
Agrety Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Manitoba OELs (Reg. 217/Components  Ethylene glycol (CAS	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  STEL  TWA  STEL  TWA  TYPE	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm  4nd Health Act), as amended Value	Form  Aerosol  Vapour.  Particulate.  Particulate.
Safety Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Manitoba OELs (Reg. 217/Components  Ethylene glycol (CAS	Occupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  STEL  TWA  STEL  TWA  TYPE	50 ppm  for Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm  And Health Act), as amended Value  10 mg/m3	Form Aerosol Vapour. Particulate. Particulate.  Form Aerosol, inhalable.
Canada. British Columbia OELs. (Canada. British Columbia OELs. (Canada Regulation 296/97, as amen Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 30-62-6)  Canada. Manitoba OELs (Reg. 217/Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)	Cccupational Exposure Limits ded)  Type  Ceiling  STEL  TWA  TWA  STEL  TWA  STEL  TWA  STEL  TWA  STEL  TWA  STEL  TWA  STEL  STEL	50 ppm  For Chemical Substances, O  Value  100 mg/m3  50 ppm 20 mg/m3 10 mg/m3 20 ppm  100 ppm  50 ppm  50 ppm  4nd Health Act), as amended Value  10 mg/m3  50 ppm	Form  Aerosol  Vapour.  Particulate.  Particulate.  Form  Aerosol, inhalable.  Vapor fraction

50 ppm

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TWA

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and	d 1997 ACGIH TLVs and BEIs
Publication (New Brunswick Regulation 91-191)	

Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)	Ceiling TWA  TWA  TWA  I of Exposure to Biological or Chertype STEL TWA STEL TWA STEL TWA y of Labor - Regulation respecting Type Ceiling  TWA	Value  10 mg/m3  20 ppm  100 ppm  50 ppm  y occupational health and savalue  127 mg/m3  50 ppm  70 mg/m3	Form Aerosol, inhalable.
79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Ontario OELs. (Control Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministry Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	TWA  I of Exposure to Biological or Cher Type  STEL  TWA  STEL  TWA  Y of Labor - Regulation respecting Type  Ceiling	20 ppm 410 mg/m3 100 ppm mical Agents), as amended Value 10 mg/m3 20 ppm 100 ppm 50 ppm 50 ppm 127 mg/m3 50 ppm 70 mg/m3	Aerosol, inhalable.  afety), as amended Form  Vapor and mist.
Canada. Ontario OELs. (Control Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	of Exposure to Biological or Cher Type  STEL  TWA  STEL  TWA  TWA  y of Labor - Regulation respecting Type  Ceiling	410 mg/m3 100 ppm mical Agents), as amended Value 10 mg/m3 20 ppm 100 ppm 50 ppm 50 ppm 127 mg/m3 50 ppm 70 mg/m3	Aerosol, inhalable.  afety), as amended Form  Vapor and mist.
Canada. Ontario OELs. (Control Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	of Exposure to Biological or Cher Type  STEL  TWA  STEL  TWA  TWA  y of Labor - Regulation respecting Type  Ceiling	100 ppm mical Agents), as amended Value  10 mg/m3  20 ppm  100 ppm  50 ppm  y occupational health and sa Value  127 mg/m3  50 ppm  70 mg/m3	Aerosol, inhalable.  afety), as amended Form  Vapor and mist.
Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	Type  STEL  TWA  STEL  TWA  y of Labor - Regulation respecting Type  Ceiling	mical Agents), as amended Value  10 mg/m3  20 ppm  100 ppm  50 ppm  y occupational health and sa Value  127 mg/m3  50 ppm  70 mg/m3	Aerosol, inhalable.  afety), as amended Form  Vapor and mist.
Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	Type  STEL  TWA  STEL  TWA  y of Labor - Regulation respecting Type  Ceiling	Value  10 mg/m3  20 ppm  100 ppm  50 ppm  y occupational health and savalue  127 mg/m3  50 ppm  70 mg/m3	Aerosol, inhalable.  afety), as amended Form  Vapor and mist.
107-21-1) Methacrylic acid (CAS 79-41-4) Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministr Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	TWA  STEL  TWA  y of Labor - Regulation respecting Type  Ceiling	20 ppm  100 ppm  50 ppm  y occupational health and sa Value  127 mg/m3  50 ppm  70 mg/m3	afety), as amended Form Vapor and mist.
79-41-4) Methyl methacrylate (CAS 80-62-6)  Canada. Quebec OELs. (Ministry Components)  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components)  Ethylene glycol (CAS 107-21-1)	STEL  TWA  y of Labor - Regulation respecting Type  Ceiling	100 ppm 50 ppm y occupational health and sa Value 127 mg/m3 50 ppm 70 mg/m3	Form Vapor and mist.
Canada. Quebec OELs. (Ministry Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	TWA y of Labor - Regulation respecting Type Ceiling	50 ppm  g occupational health and sa Value  127 mg/m3  50 ppm  70 mg/m3	Form Vapor and mist.
Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	y of Labor - Regulation respecting Type Ceiling	occupational health and sa Value 127 mg/m3 50 ppm 70 mg/m3	Form Vapor and mist.
Components  Ethylene glycol (CAS 107-21-1)  Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	<b>Type</b> Ceiling	Value 127 mg/m3 50 ppm 70 mg/m3	Form Vapor and mist.
Methacrylic acid (CAS 79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	·	50 ppm 70 mg/m3	·
79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	TWA	70 mg/m3	Vapor and mist.
79-41-4)  Methyl methacrylate (CAS 80-62-6)  Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)	TWA	_	
Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)		20 nnm	
Canada. Saskatchewan OELs (Components  Ethylene glycol (CAS 107-21-1)		20 ppm	
Components  Ethylene glycol (CAS 107-21-1)	STEL	100 ppm	
Components  Ethylene glycol (CAS 107-21-1)	TWA	50 ppm	
107-21-1)	Occupational Health and Safety Re Type	egulations, 1996, Table 21), Value	as amended Form
Methacrylic acid (CAS	Ceiling	100 mg/m3	Aerosol
79-41-4)	15 minute	30 ppm	
	8 hour	20 ppm	
Methyl methacrylate (CAS 80-62-6)	15 minute	100 ppm	
	8 hour	50 ppm	
•	o biological exposure limits noted for	• ,	
•	ccupational Exposure Limits are not		·
trols Ve ex ex	Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommende exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.		
- · · · · · · · · · · · · · · · · · · ·	th as personal protective equipme ear safety glasses with side shields		1.
Skin protection  Hand protection  W	oor appropriate about all resistant w	loves.	
Other W	ear appropriate chemical resistant gl		

limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

Appearance Paste.

Physical state Not available.
Form Paste.
Colour Tan.

Odour No data reported

Odour threshold Not available.

pH > 5 - < 6

Melting point/freezing point -48 °C (-54.4 °F) estimated Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

,

Flash point 10.0 °C (50.0 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2.1 % estimated

Explosive limit – upper

8.2 % estimated

(%)

Vapour pressure 45.25 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 435 °C (815 °F) estimated

**Decomposition temperature** Not available. **Viscosity** Not available.

Other information

Density 0.97 g/cm3

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising.

Specific gravity 0.97

### 10. Stability and reactivity

**Reactivity**The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

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## 11. Toxicological information

Information on likely routes of exposure

**Inhalation** May cause irritation to the respiratory system.

**Skin contact** Causes skin irritation. May cause an allergic skin reaction.

**Eye contact** Causes serious eye damage.

**Ingestion** Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Methyl methacrylate (CAS 80-62-6)

Acute Oral

LD50 Rat 7800 mg/kg

N,N-DIETHYLAMINOETHYL METHACRYLATE (CAS 105-16-8)

Acute Oral

LD50 Rat 4696 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye damage.

#### Respiratory or skin sensitisation

**ACGIH** sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant Methacrylic acid (CAS 79-41-4) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6) Sensitiser.

**Respiratory sensitisation** Not a respiratory sensitiser.

**Skin sensitisation** May cause an allergic skin reaction.

**Germ cell mutagenicity**No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

**ACGIH Carcinogens** 

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

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This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

**Aspiration hazard** 

Not an aspiration hazard.

## 12. Ecological information

**Ecotoxicity** 

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

-1.36Ethylene glycol Methacrylic acid 0.93 Methyl methacrylate 1.38 N,N-DIETHYLAMINOETHYL METHACRYLATE 1.95

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

## 14. Transport information

**TDG** 

UN number UN1133

ADHESIVES containing flammable liquid, Limited Quantity **UN proper shipping name** 

Transport hazard class(es)

Class 3 Subsidiary risk Ш Packing group **Environmental hazards** No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN1133 **UN** number

**UN proper shipping name** 

Transport hazard class(es)

Adhesives containing flammable liquid, Limited Quantity

Class 3 Subsidiary risk Packing group Ш **Environmental hazards** No. **ERG Code** 3L

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Allowed with restrictions. Cargo aircraft only

Material name: PLEXUS® MA2245 Adhesive 0747 Version #: 07 Revision date: 03-August-2023 Issue date: 26-April-2019

#### **IMDG**

UN number UN1133

**UN proper shipping name** ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III

Environmental hazards

Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

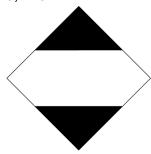
Transport in bulk according to Not applicable. Not established. Annex II of MARPOL 73/78 and

IATA

the IBC Code



IMDG; TDG



## 15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### **Controlled Drugs and Substances Act**

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

**Greenhouse Gases** 

Not listed.

**Precursor Control Regulations** 

Not regulated.

### International regulations

**Stockholm Convention** 

Not applicable.

**Rotterdam Convention** 

Not applicable.

**Kyoto Protocol** 

Not applicable.

**Montreal Protocol** 

Not applicable.

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#### **Basel Convention**

Not applicable.

#### **International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Taiwan Chemical Substance Inventory (TCSI)

### 16. Other information

Issue date26-April-2019Revision date03-August-2023

Version No. 07

Disclaimer

Taiwan

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA2245 Adhesive SDS CANADA

Yes

<sup>\*</sup>A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).