SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA1025 Adhesive

Other means of identification

SKU# 0981

Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSkin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 2A

Sensitization, skin Category 1

Specific target organ toxicity following single

exposure

Specific target organ toxicity following

repeated exposure

Not classified.

Label elements

Environmental hazards



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye irritation. May cause respiratory irritation. Causes damage to organs through

Category 1

Category 3 respiratory tract irritation

prolonged or repeated exposure.

Precautionary statement

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

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IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF Response

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information 56.05 % of the mixture consists of component(s) of unknown acute inhalation toxicity.

Other hazards Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	30 - < 40
Vinyl Acetate Polymer		9003-20-7	20 - < 30
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dim ethylpropyl Phthalate		16883-83-3	5 - < 10
Poly(2-chloro-1,3-butadiene)		9010-98-4	3 - < 5
Methacrylic acid		79-41-4	1 - < 3
Paraffin wax		8002-74-2	1 - < 3
Ethylene glycol		107-21-1	< 1
Other components below reportable	levels		20 - < 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison Inhalation

centre or doctor/physician if you feel unwell.

Remove contaminated clothing immediately and wash skin with soap and water. In case of Skin contact

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.

Symptoms may be delayed.

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the **General information**

label where possible). Ensure that medical personnel are aware of the material(s) involved, and

take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may Suitable extinguishing media

be used for small fires only.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values (TLV) Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 30-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Alberta OELs (Occupational Hea Components	th & Safety Code, Schedule 1, Tab Type	ole 2), as amended Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	
Methacrylic acid (CAS 79-41-4)	TWA	70 mg/m3	
•		20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. British Columbia OELs. (Occupa Safety Regulation 296/97, as amended)	tional Exposure Limits for Chemic	al Substances, Occ	cupational Health and
Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
		50 ppm	Vapour.
	STEL	20 mg/m3	Particulate.
	TWA	10 mg/m3	Particulate.
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
	-	Act), as amended Value	Form
Canada. Manitoba OELs (Reg. 217/2006, T Components	Туре		
Components Ethylene glycol (CAS	STEL	10 mg/m3	Aerosol, inhalable.
, , ,		10 mg/m3 50 ppm	Aerosol, inhalable. Vapor fraction
Components Ethylene glycol (CAS		-	
Components Ethylene glycol (CAS	STEL	50 ppm	Vapor fraction

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Components	Туре	Value	Form
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. New Brunswick OELs: Thre Publication (New Brunswick Regulat		sed on the 1991 and 1997 A	CGIH TLVs and BEIs
Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 30-62-6)	TWA	410 mg/m3	
		100 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	
Canada. Ontario OELs. (Control of E Components	xposure to Biological or Che Type	mical Agents), as amended Value	Form
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 30-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 1002-74-2)	TWA	2 mg/m3	Fume.
Canada. Quebec OELs. (Ministry of l Components	Labor - Regulation respecting Type	ງ occupational health and sa Value	afety), as amended Form
Ethylene glycol (CAS 107-21-1)	Ceiling	127 mg/m3	Vapor and mist.
		50 ppm	Vapor and mist.
//ethacrylic acid (CAS /9-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 30-62-6)	STEL	100 ppm	
	TWA	50 ppm	_
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Saskatchewan OELs (Occu Components	pational Health and Safety Ro Type	egulations, 1996, Table 21), Value	as amended Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 79-41-4)	15 minute	30 ppm	
•	8 hour	20 ppm	
Methyl methacrylate (CAS 80-62-6)	15 minute	100 ppm	
30-02-0)			
00-02-0)	8 hour	50 ppm	

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15 minute

No biological exposure limits noted for the ingredient(s).

4 mg/m3

Fume.

Paraffin wax (CAS 8002-74-2)

Biological limit values

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.
Physical state Liquid.
Form Paste.
Colour Off-white
Odour Fragrant
Odour threshold Not available.
pH Not available.

Melting point/freezing point -48 °C (-54.4 °F) estimated Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

Flash point 10.0 °C (50.0 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2.1 % estimated

Explosive limit - upper 8.2 % estimated

(%)

Vapour pressure 41.52 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 435 °C (815 °F) estimated

Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.97 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising.

Specific gravity 0.97 estimated

VOC 41.73 % estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an

allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Methyl methacrylate (CAS 80-62-6)

Acute Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Causes serious eye irritation.

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant Methacrylic acid (CAS 79-41-4) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6)

Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6)

Sensitiser.

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

Ethylene glycol (CAS 107-21-1) A4 Not classifiable as a human carcinogen.

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6)

Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4)

Vinyl Acetate Polymer (CAS 9003-20-7)

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethylene glycol -1.36
Methacrylic acid 0.93
Methyl methacrylate 1.38

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN number UN1133

UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity **Transport hazard class(es)**

Class 3
Subsidiary risk Packing group II
Environmental hazards No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1133

UN proper shipping name Adhesives containing flammable liquid, Limited Quantity **Transport hazard class(es)**

Class 3 Subsidiary risk -

Packing group Ш **Environmental hazards** No. **ERG Code** 3L

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN1133 **UN** number

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid, Limited Quantity

Class 3 Subsidiary risk Packing group П **Environmental hazards**

Marine pollutant No. F-E. S-D **EmS**

Transport in bulk according to

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Not established.

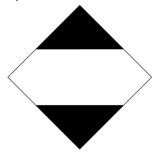
Annex II of MARPOL 73/78 and

the IBC Code

IATA



IMDG; TDG



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

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Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 11-July-2019 **Revision date** 30-July-2023

Version No. 07

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA1025 Adhesive 0981 Version #: 07 Revision date: 30-July-2023 Issue date: 11-July-2019 Yes