SAFETY DATA SHEET

1. Identification

PLEXUS® MA1025 Adhesive		
0981		
Not available.		
None known.		
/Distributor information		
ITW Performance Polymers	ITW Performance Polymers	
30 Endicott Street		
-	978-777-1100	
Not available.		
EHS Department		
Chemtrec	800-424-9300	
International	703-527-3887	
ı		
Flammable liquids		Category 2
Skin corrosion/irritation		Category 2
Serious eye damage/eye irri	tation	Category 2A
Sensitization, skin		Category 1
·		Category 3 respiratory tract irritation
Specific target organ toxicity exposure	, repeated	Category 1
Not classified.		
Not classified.		
	!>	
Danger		
Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure.		
Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.		
	0981 Not available. None known. 7Distributor information ITW Performance Polymers 30 Endicott Street Danvers, MA 01923 United States Customer Service www.itwperformancepolyme Not available. EHS Department Chemtrec International 1 Flammable liquids Skin corrosion/irritation Serious eye damage/eye irri Sensitization, skin Specific target organ toxicity Specific target organ toxicity Danger Highly flammable liquid and Causes serious eye irritation prolonged or repeated exposed Keep away from heat/sparks closed. Ground/bond contain electrical/ventilating/lighting measures against static disc Do not eat, drink or smoke w	0981 Not available. None known. //Distributor information //Distributor information //Distributo

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.
Supplemental information	56.05% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	20 - 40
Vinyl Acetate Polymer		9003-20-7	20 - 40
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dim ethylpropyl Phthalate		16883-83-3	2.5 - 10
Poly(2-chloro-1,3-butadiene)		9010-98-4	2.5 - 10
METHACRYLIC ACID		79-41-4	1 - 2.5
Paraffin Wax		8002-74-2	1 - 2.5
Other components below reportable	elevels		20 - 40

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.	
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.	
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
Ingestion	Rinse mouth. Get medical attention if symptoms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with wate immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.	
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.	
5. Fire-fighting measures		
Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.	
Specific hazards arising from	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source	

Specific hazards arising from the chemical Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

0. Accidental release mea		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.	
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.	
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.	
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.	
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.	
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.	
7. Handling and storage		
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.	
	For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".	
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).	

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре		Value	
Methyl Methacrylate (CAS 80-62-6)	PEL		410 mg/m3	
			100 ppm	
US. ACGIH Threshold Limit	Values (TLV)			
Components	Туре		Value	Form
METHACRYLIC ACID (CAS 79-41-4)	TWA		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL		100 ppm	
	TWA		50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA		2 mg/m3	Fume.
NIOSH. Immediately Danger	ous to Life or Health (IDLH)	Values, as amende		
Components	Туре		Value	
Methyl Methacrylate (CAS 80-62-6)	IDLH		1.7 %	
			1000 ppm	
US. NIOSH: Pocket Guide to		nended Exposure Li	. ,	F orm
Components	Туре		Value	Form
METHACRYLIC ACID (CAS 79-41-4)	TWA		70 mg/m3	
			20 ppm	
Methyl Methacrylate (CAS 80-62-6)	TWA		410 mg/m3	
			100 ppm	_
Paraffin Wax (CAS 8002-74-2)	TWA		2 mg/m3	Fume.
logical limit values	No biological exposure limit	s noted for the ingred	lient(s).	
osure guidelines				
US - California OELs: Skin o	designation			
METHACRYLIC ACID (C US - Tennessee OELs: Skin	,	Can be absorbed	I through the skin.	
METHACRYLIC ACID (C US NIOSH Pocket Guide to			l through the skin.	
METHACRYLIC ACID (C	,		I through the skin.	
propriate engineering trols	Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommende exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.			
ividual protection measures, Eye/face protection	such as personal protective Chemical respirator with or		and full facepiece.	
Skin protection				
Hand protection	Wear appropriate chemical	resistant gloves.		
Other	Wear appropriate chemical	resistant clothing. Us	e of an impervious	apron is recommended.
Respiratory protection	Chemical respirator with org	anic vapor cartridge	and full facepiece.	
Thermal hazards	Wear appropriate thermal p	rotective clothing, wh	en necessary.	
neral hygiene siderations	When using do not smoke. after handling the material a clothing and protective equi be allowed out of the workp	and before eating, drin pment to remove con	nking, and/or smoki	ng. Routinely wash work

9. Physical and chemical properties

9. Physical and chemical	properties	
Appearance	Paste.	
Physical state	Liquid.	
Form	Paste.	
Color	Off-white	
Odor	Fragrant	
Odor threshold	Not available.	
рН	Not available.	
Melting point/freezing point	-54.4 °F (-48 °C) estimated	
Initial boiling point and boiling range	212.9 °F (100.5 °C) estimated	
Flash point	50.0 °F (10.0 °C) estimated	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not applicable.	
Upper/lower flammability or exp	losive limits	
Explosive limit - lower (%)	2.1 % estimated	
Explosive limit - upper (%)	8.2 % estimated	
Vapor pressure	41.52 hPa estimated	
Vapor density	Not available.	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Not available.	
Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	815 °F (435 °C) estimated	
Decomposition temperature	Not available.	
Viscosity	Not available.	
Other information		
Density	0.97 g/cm3 estimated	
Explosive properties	Not explosive.	
Flammability class	Flammable IB estimated	
Oxidizing properties	Not oxidizing.	
Specific gravity	0.97 estimated	
VOC	41.73 % estimated	

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Peroxides.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure			
Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.		
Skin contact	Causes skin irritation. May cause an allergic skin reaction.		
Eye contact	Causes serious eye irritation.		
Ingestion	Expected to be a low ingestion hazard.		

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	Not known.		
Components	Species	Test Results	
METHACRYLIC ACID (CAS 79-4	1-4)		
<u>Acute</u>			
Dermal			
LD50	Rabbit	500 mg/kg	
Inhalation			
LC50	Rat	7.100000000000005 mg/l, 4 Hours	
Oral			
LD50	Rat	1060 mg/kg	
Methyl Methacrylate (CAS 80-62-6	6)		
<u>Acute</u>			
Oral LD50	Rat	7800 mg/kg	
		7800 mg/kg	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye rritation	Causes serious eye irritatio	n.	
Respiratory or skin sensitization	n		
ACGIH sensitization			
Methyl methacrylate (CA	S 80-62-6)	Dermal sensitization	
Respiratory sensitization	Not a respiratory sensitizer		
Skin sensitization	May cause an allergic skin reaction.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are		
	mutagenic or genotoxic.		
Carcinogenicity	Not classifiable as to carcir	ogenicity to humans.	
IARC Monographs. Overall	-	-	
Methyl Methacrylate (CAS 80-62-6) Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4) Vinyl Acetate Polymer (CAS 9003-20-7)		 3 Not classifiable as to carcinogenicity to humans. 3 Not classifiable as to carcinogenicity to humans. 3 Not classifiable as to carcinogenicity to humans. 	
OSHA Specifically Regulate Not listed.	o Substances (29 CFR 191)	J.1001-1053)	
US. National Toxicology Pre	ogram (NTP) Report on Car	cinogens	
Not listed.			
Reproductive toxicity	This product is not expected	d to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause respiratory irritation.		
Specific target organ toxicity - repeated exposure	Causes damage to organs	Causes damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure.		
12. Ecological informatio	n		
Ecotoxicity		d as environmentally hazardous. However, this does not exclude the uent spills can have a harmful or damaging effect on the environment	
Persistence and degradability	No data is available on the	degradability of any ingredients in the mixture.	
Bioaccumulative potential			
Partition coefficient n-octar METHACRYLIC ACID	nol / water (log Kow)	0.93	

Partition coefficient n-octanol / water (log Kow) Methyl Methacrylate 1.38					
Mobility in soil	No data available.				
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.				
13. Disposal considerations					
Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.				
Local disposal regulations	Dispose in accordance with all applicable regulations.				
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.				
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).				
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.				

14. Transport information

DOT

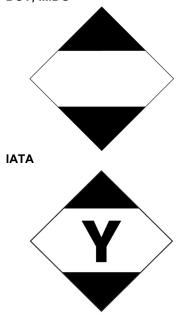
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	UN number	UN1133
	UN proper shipping name	Adhesives, containing a flammable liquid, Limited Quantity
	Transport hazard class(es)	
	Class	3
	Subsidiary risk	-
	Label(s)	3
	Packing group	II
	Environmental hazards	
	Marine pollutant	No.
		Read safety instructions, SDS and emergency procedures before handling.
	Special provisions	149, B52, IB2, T4, TP1, TP8
	Packaging exceptions	150
	Packaging non bulk	173
	Packaging bulk	242
IAT	A	
	UN number	UN1133
	UN proper shipping name	Adhesives containing flammable liquid, Limited Quantity
	Transport hazard class(es)	
	Class	3
	Subsidiary risk	-
	Packing group	11
	Environmental hazards	No.
	ERG Code	3L
		Read safety instructions, SDS and emergency procedures before handling.
	Other information	
	Passenger and cargo	Allowed with restrictions.
	aircraft	
	Cargo aircraft only	Allowed with restrictions.
IME)G	
	UN number	UN1133
	UN proper shipping name	ADHESIVES containing flammable liquid, Limited Quantity
	Transport hazard class(es)	
	Class	3
	Subsidiary risk	-
	Packing group	II
	Environmental hazards	
	Marine pollutant	No.

EmS

F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Transport in bulk according to Not established. Annex II of MARPOL 73/78 and

the IBC Code DOT; IMDG



15. Regulatory information This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US** federal regulations Standard, 29 CFR 1910.1200. US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration Methyl Methacrylate (CAS 80-62-6) % 1.0 US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance Methyl Methacrylate (CAS 80-62-6) Listed. **Toxic Substances Control Act (TSCA)** TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated. CERCLA Hazardous Substance List (40 CFR 302.4) Methyl Methacrylate (CAS 80-62-6) Listed. SARA 304 Emergency release notification Not regulated. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) Not listed. Superfund Amendments and Reauthorization Act of 1986 (SARA) SARA 302 Extremely hazardous substance Not listed. SARA 311/312 Hazardous Yes chemical **Classified hazard** Flammable (gases, aerosols, liquids, or solids) Skin corrosion or irritation categories Serious eye damage or eye irritation Respiratory or skin sensitization Specific target organ toxicity (single or repeated exposure) Hazard not otherwise classified (HNOC) SARA 313 (TRI reporting) **Chemical name CAS** number % by wt. 80-62-6 20 - 40 Methyl Methacrylate

Material name: PLEXUS® MA1025 Adhesive

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6)

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Low priority

Methyl Methacrylate (CAS 80-62-6)

California Proposition 65



WARNING: This product can expose you to Ethylene Glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1) Listed: June 19, 2015

International Inventories

Country(s) or region	Inventory name On	inventory (yes/no)*		
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes		
Canada	Domestic Substances List (DSL)	No		
Canada	Non-Domestic Substances List (NDSL)	No		
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes		
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No		
Europe	European List of Notified Chemical Substances (ELINCS)	No		
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No		
Korea	Existing Chemicals List (ECL)	No		
New Zealand	New Zealand Inventory	Yes		
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No		
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes		
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes		
\star "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)				

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	07-11-2019	
Revision date	07-30-2023	
Version #	07	
HMIS® ratings	Health: 3* Flammability: 3 Physical hazard: 0	
NFPA ratings	Health: 2 Flammability: 3 Instability: 0	

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.