SAFETY DATA SHEET

1. Identification

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Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.
Precautionary statement	
Prevention	Do not breathe mist/vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

23% of the mixture consists of component(s) of unknown acute inhalation toxicity. 23% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 3% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information	on on ingredients		
Mixtures			
Chemical name	Common name and synonyms	CAS number	%
1,3-PROPANEDIAMINE, N-[3-(TRIDECYLOXY)PROPYL BRANCHED]-,	68479-04-9	20 - 40
2,4,6-tris-(dimethylaminomethyl enol)-ph	90-72-2	2.5 - 10
Other components below report	able levels		60 - 100
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptom	ns develop or persist.	
Skin contact	Remove contaminated clothing immediately a or poison control center immediately. Chemic contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediatel		
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.		
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with with with mediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.		d area. Call an
General information	Ensure that medical personnel are aware of t protect themselves. Wash contaminated cloth		ke precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Cart	oon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as th	nis will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	e formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be wor	n in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and con	nsider the hazards of other invo	lved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release mea	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep pe appropriate protective equipment and clothin touch damaged containers or spilled material Ensure adequate ventilation. Local authoritie contained. For personal protection, see section	g during clean-up. Do not brea l unless wearing appropriate pr s should be advised if significa	the mist/vapors. Do not otective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this i possible. Absorb in vermiculite, dry sand or e recovery, flush area with water.		
	Small Spills: Wipe up with absorbent materia remove residual contamination.	l (e.g. cloth, fleece). Clean surf	ace thoroughly to
	Never return spills to original containers for re	e-use. For waste disposal, see	section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or	r onto the ground.	

7. Handling and storage	
Precautions for safe handling	Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/pers	sonal protection
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

9. Physical and chemical	properties
Appearance	Paste.
Physical state	Liquid.
Form	Paste.
Color	Off-white.
Odor	Amine
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	>500 °F (>260 °C)
Flash point	>300.2 °F (>149.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	<1 mm Hg 0.000003 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.

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ot oxidizing.
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Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

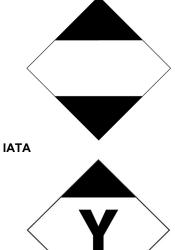
Information on toxicological effects

Acute toxicity	Not known.	
Components	Species	Test Results
2,4,6-tris-(dimethylaminomethyl)-p	ohenol (CAS 90-72-2)	
Acute		
Dermal		
LD50	Rat	1280 mg/kg
Oral		
LD50	Rat	1200 mg/kg
Skin corrosion/irritation	Causes severe skin burns an	d eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitizatio	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin re	action.
Germ cell mutagenicity	No data available to indicate mutagenic or genotoxic.	product or any components present at greater than 0.1% are
Carcinogenicity	Not classifiable as to carcino	genicity to humans.
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Not listed.		
OSHA Specifically Regulate	ed Substances (29 CFR 1910.1	001-1053)
Not listed.		
•••	ogram (NTP) Report on Carcir	logens
Not listed.		

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
12. Ecological information	1
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal consideration	ns
Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH \leq 2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information	

DOT	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s. (1,3-PROPANEDIAMINE, N-[3-(TRIDECYLOXY)PROPYL]-, BRANCHED), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241
ΙΑΤΑ	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (1,3-PROPANEDIAMINE, N-[3-(TRIDECYLOXY)PROPYL]-, BRANCHED), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (1,3-PROPANEDIAMINE, N-[3-(TRIDECYLOXY)PROPYL]-, BRANCHED), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and	Not established.
the IBC Code	
DOT; IMDG	



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization
SARA 313 (TRI reporting) Not regulated.	
Other federal regulations	
Clean Air Act (CAA) Sectior	n 112 Hazardous Air Pollutants (HAPs) List
Not regulated.	
Clean Air Act (CAA) Sectior	n 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.
US state regulations	
California Proposition 65	
is not known to contain a	Water and Toxic Enforcement Act of 1986 (Proposition 65): This material ny chemicals currently listed as carcinogens or reproductive toxins. For ww.P65Warnings.ca.gov.
International Inventories	

Country(s) or region	Inventory name On inve	ntory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Vee" indicates that all some	nents of this product comply with the inventory requirements administered by the governing cou	atm(a)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

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Issue date	02-06-2022
Revision date	07-31-2023
Version #	04
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.