SAFETY DATA SHEET

1. Identification

Product identifier	DEVCON® 5 Minute® Epo	oxy Resin		
Other means of identification	None.			
Recommended use	Not available.			
Recommended restrictions	None known.			
Manufacturer/Importer/Supplier	/Distributor information			
Manufacturer				
Company name Address	ITW Performance Polymers 30 Endicott Street Danvers, MA 01923 United States			
Telephone	Customer Service	978-777-1100		
Website	www.itwperformancepolym	ers.com		
E-mail	Not available.			
Contact person Emergency phone number	EHS Department Chemtrec	800-424-9300		
Emergency phone number	International	703-527-3887		
2. Hazard(s) identification	ı			
Physical hazards	Not classified.			
Health hazards	Skin corrosion/irritation		Category 2	
	Serious eye damage/eye ir	ritation	Category 2	
	Sensitization, skin		Category 1	
Environmental hazards	Not classified.			
OSHA defined hazards	Not classified.			
Label elements				
Signal word	Warning			
Signal word Hazard statement	U	cause an allergic s	skin reaction. Causes serious eye irritation.	
-	U	cause an allergic s	kin reaction. Causes serious eye irritation.	
Hazard statement	Causes skin irritation. May Avoid breathing mist/vapor	s. Wash thoroughly	skin reaction. Causes serious eye irritation. / after handling. Contaminated work clothing must e protection/face protection. Wear protective gloves.	
Hazard statement Precautionary statement	Causes skin irritation. May Avoid breathing mist/vapor not be allowed out of the w If on skin: Wash with plenty Remove contact lenses, if J	s. Wash thoroughly orkplace. Wear eye / of water. If in eyes present and easy to /attention. If eye irr	y after handling. Contaminated work clothing must e protection/face protection. Wear protective gloves. s: Rinse cautiously with water for several minutes. o do. Continue rinsing. If skin irritation or rash ritation persists: Get medical advice/attention. Take	
Hazard statement Precautionary statement Prevention	Causes skin irritation. May Avoid breathing mist/vapor not be allowed out of the w If on skin: Wash with plenty Remove contact lenses, if j occurs: Get medical advice	s. Wash thoroughly orkplace. Wear eye y of water. If in eyes present and easy to /attention. If eye irr nd wash it before r	y after handling. Contaminated work clothing must e protection/face protection. Wear protective gloves. s: Rinse cautiously with water for several minutes. o do. Continue rinsing. If skin irritation or rash ritation persists: Get medical advice/attention. Take	
Hazard statement Precautionary statement Prevention Response	Causes skin irritation. May Avoid breathing mist/vapor not be allowed out of the w If on skin: Wash with plenty Remove contact lenses, if p occurs: Get medical advice off contaminated clothing a Store away from incompati	s. Wash thoroughly orkplace. Wear eye y of water. If in eyes present and easy to e/attention. If eye irr ind wash it before r ble materials.	y after handling. Contaminated work clothing must e protection/face protection. Wear protective gloves. s: Rinse cautiously with water for several minutes. o do. Continue rinsing. If skin irritation or rash ritation persists: Get medical advice/attention. Take	
Hazard statement Precautionary statement Prevention Response Storage	Causes skin irritation. May Avoid breathing mist/vapor not be allowed out of the w If on skin: Wash with plenty Remove contact lenses, if p occurs: Get medical advice off contaminated clothing a Store away from incompati	s. Wash thoroughly orkplace. Wear eye y of water. If in eyes present and easy to e/attention. If eye irr ind wash it before r ble materials.	y after handling. Contaminated work clothing must e protection/face protection. Wear protective gloves. s: Rinse cautiously with water for several minutes. o do. Continue rinsing. If skin irritation or rash ritation persists: Get medical advice/attention. Take euse.	

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Propane, 2,2-bis[p-(2,3-epoxypropoxy)ph -, polymers	enyl]	25085-99-8	90 - 100
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if sympton	ns develop or persist.	
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for present and easy to do. Continue rinsing. Ge		
Ingestion	Rinse mouth. Get medical attention if sympto	ms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision. Skin irritation. May cause redness and Rash.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and tre Symptoms may be delayed.	at symptomatically. Keep victi	n under observation.
General information	Ensure that medical personnel are aware of t protect themselves. Wash contaminated cloth		ke precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Cark	oon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as th	is will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	e formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	rotective clothing must be wor	n in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and con	sider the hazards of other invo	lved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release mea	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep pe appropriate protective equipment and clothin not touch damaged containers or spilled mate Ensure adequate ventilation. Local authorities contained. For personal protection, see section	g during clean-up. Avoid breatl erial unless wearing appropriat s should be advised if significa	ning mist/vapors. Do e protective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this i possible. Absorb in vermiculite, dry sand or e recovery, flush area with water.		
	Small Spills: Wipe up with absorbent materia remove residual contamination.	l (e.g. cloth, fleece). Clean surf	ace thoroughly to
	Never return spills to original containers for re	e-use. For waste disposal, see	section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or	onto the ground.	
7. Handling and storage			
Precautions for safe handling	Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.		
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away SDS).	from incompatible materials (se	ee Section 10 of the
8. Exposure controls/pers	onal protection		
Occupational exposure limits	This mixture has no ingredients that have PE	L, TLV, or other recommended	l exposure limit.
Biological limit values	No biological exposure limits noted for the ing		

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
Individual protection measures,	such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.	
Skin protection Hand protection	Wear appropriate chemical resistant gloves.	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.	
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.	
9. Physical and chemical properties		

Appearance	Viscous. Liquid.
Physical state	Liquid.
Form	Viscous. Liquid.
Color	Colorless to light yellow.
Odor	Slight.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	608 °F (320 °C) estimated
Flash point	265.0 °F (129.4 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.16 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.

Specific gravity

1.16 estimated

10. Stability and reactivi	ity
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

mormation on likely routes of e	xhoanie		
Inhalation	No adverse effects due to inhalation are expected.		
Skin contact	Causes skin irritation. May cause an allergic skin reaction.		
Eye contact	Causes serious eye irritation.		
Ingestion	Expected to be a low ingestion hazard.		
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.		
Information on toxicological eff	ects		
Acute toxicity	Not known.		
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes serious eye irritation.		
Respiratory or skin sensitization	n		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	May cause an allergic skin reaction.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	Not classifiable as to carcinogenicity to humans.		
Not listed.	Evaluation of Carcinogenicity		
OSHA Specifically Regulate Not listed.	ed Substances (29 CFR 1910.1001-1053)		
	ogram (NTP) Report on Carcinogens		
Not listed.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
12. Ecological informatio	n		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environmen		

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

13. Disposal consideratio	ns	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with all applicable regulations.	
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.	
14. Transport information		
DOT		
Not regulated as dangerous g	joods.	
ΙΑΤΑ		

Not regulated as dangerous goods. **IMDG**

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization
SARA 313 (TRI reporting) Not regulated.	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name On in	ventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
** ***		

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-15-2019
Revision date	09-07-2022
Version #	04
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.

SAFETY DATA SHEET

1. Identification

1. Identification				
Product identifier	DEVCON® 5-Minute® Epo	xy Hardener		
Other means of identification	None.			
Recommended use	Not available.			
Recommended restrictions	None known.			
Manufacturer/Importer/Supplier/Distributor information				
Manufacturer				
Company name	ITW Performance Polymers	i		
Address	30 Endicott Street			
	Danvers, MA 01923			
	United States	070 777 4400		
Telephone Website	Customer Service	978-777-1100		
E-mail	www.itwperformancepolyme Not available.			
Contact person	EHS Department			
Emergency phone number	Chemtrec	800-424-9300		
0 91	International	703-527-3887		
2. Hazard(s) identification				
Physical hazards	Not classified.			
Health hazards	Acute toxicity, oral		Category 4	
	Acute toxicity, dermal		Category 4	
	Skin corrosion/irritation		Category 1	
	Serious eye damage/eye irr	itation	Category 1	
Environmental hazards	Not classified.			
OSHA defined hazards	Not classified.			
Label elements				
	\land			
	下照			
Signal word	Danger			
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage.			
Precautionary statement				
Prevention	Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection.			
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor.			
Storage	Store locked up.			
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.			
Hazard(s) not otherwise classified (HNOC)	None known.			

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
POLY[OXYMETHYL-1, 2-ETHANDIYL], ALPHA-HYDRO-OMEGA-HYDF Y-, ETHER MIT 2, 2, #NAME?, 3-PROPANDIOL (4:1), 2-HYDROXY-3-MERCAPTOPR YL ETHER, VISKOSITÄT 10000-15000 MPA S/25		72244-98-5	60 - 100
2,4,6-tris-(dimethylaminomethyl enol)-ph	90-72-2	2.5 - 10
Bis[(dimethylamino)methyl]pher	nol	71074-89-0	2.5 - 10
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptom	s develop or persist.	
Skin contact	Take off immediately all contaminated clothing poison control center immediately. Chemical b contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water fo present and easy to do. Continue rinsing. Call	a physician or poison control	center immediately.
Ingestion	Call a physician or poison control center imme vomiting occurs, keep head low so that stoma	ch content doesn't get into the	e lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and trea immediately. While flushing, remove clothes w ambulance. Continue flushing during transpor observation. Symptoms may be delayed.	which do not adhere to affecte	d area. Call an
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.		
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbo	on dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as thi	s will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may be	e formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full pr	otective clothing must be wor	n in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do s	o without risk.	
Specific methods	Use standard firefighting procedures and cons	sider the hazards of other invo	olved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release mea	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothing touch damaged containers or spilled material Ensure adequate ventilation. Local authorities contained. For personal protection, see section	during clean-up. Do not brea unless wearing appropriate p should be advised if significa	the mist/vapors. Do not rotective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is possible. Absorb in vermiculite, dry sand or earecovery, flush area with water.		
	Small Spills: Wipe up with absorbent material remove residual contamination.	(e.g. cloth, fleece). Clean sur	face thoroughly to
Environmental precautions	Never return spills to original containers for re Avoid discharge into drains, water courses or	-	section 13 of the SDS.

7. Handling and storage	
Precautions for safe handling	Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/pers	sonal protection
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
9. Physical and chemical	properties
Appearance	Liquid.

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Colorless to light yellow.
Odor	Mercaptan
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 199.9 °F (> 93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.000002 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.13
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.13

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of e	xposure	
Inhalation	May cause irritation to the respiratory system.	
Skin contact	Causes severe skin burns. Harmful in contact with skin.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns. Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	
Information on toxicological eff	ects	
Acute toxicity	Harmful in contact with skin. Harmful if swallowed.	
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitizatio	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Not listed.	ed Substances (29 CFR 1910.1001-1053) ogram (NTP) Report on Carcinogens	
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	

12. Ecological information		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential	No data available.	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

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Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s. (2,4,6-tris-(dimethylaminomethyl)-phenol, Bis[(dimethylamino)methyl]phenol), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241
ΙΑΤΑ	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (2,4,6-tris-(dimethylaminomethyl)-phenol, Bis[(dimethylamino)methyl]phenol), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user Other information	Read safety instructions, SDS and emergency procedures before handling.
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (2,4,6-tris-(dimethylaminomethyl)-phenol,
on proper simpling name	Bis[(dimethylamino)methyl]phenol), Limited Quantity

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Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated. (SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

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Issue date	05-29-2019
Revision date	10-06-2022
Version #	06
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Transport Information: Material Transportation Information