

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® Flexane® High Performance Putty Resin

**Other means of identification**

**SKU#** 6639N

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** ITW Performance Polymers

**Address** 30 Endicott Street  
Danvers, MA 01923  
United States

**Telephone** Customer Service 978-777-1100

**Website** www.itwperformancepolymers.com

**E-mail** Not available.

**Contact person** EHS Department

**Emergency phone number** Chemtec 800-424-9300  
International 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 2
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1A
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

**Label elements**



**Signal word** Danger

**Hazard statement** Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

## Precautionary statement

### Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

### Response

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

### Storage

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

### Supplemental information

20% of the mixture consists of component(s) of unknown acute inhalation toxicity.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Polyurethane Prepolymer		N/A	60 - 80
Methyl Ethyl Ketone (MEK)		78-93-3	10 - 20
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl-		128-37-0	2.5 - 10
4,4'-Methylenedicyclohexyl diisocyanate		5124-30-1	1 - 5
Toluene Diisocyanate (tdi)		584-84-9	1 - 5
Other components below reportable levels			0.1 - 1

## 4. First-aid measures

### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

### Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

### General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Carbon dioxide (CO <sub>2</sub> ). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
<b>Unsuitable extinguishing media</b>	Water. Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Highly flammable liquid and vapor.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.</p> <p>Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	PEL	590 mg/m <sup>3</sup>  200 ppm
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Ceiling	0.14 mg/m <sup>3</sup>  0.02 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
4,4'-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)	TWA	0.005 ppm	
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	STEL	300 ppm	
	TWA	200 ppm	
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (CAS 128-37-0)	TWA	2 mg/m <sup>3</sup>	Inhalable fraction and vapor.
Toluene Diisocyanate (tdi) (CAS 584-84-9)	STEL	0.005 ppm	Inhalable fraction and vapor.
	TWA	0.001 ppm	Inhalable fraction and vapor.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
4,4'-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)	Ceiling	0.11 mg/m <sup>3</sup>

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	STEL	0.01 ppm
		885 mg/m <sup>3</sup>
	TWA	300 ppm
590 mg/m <sup>3</sup>		
Phenol, 2,6-bis(1,1-dimethylethyl)-4- methyl- (CAS 128-37-0)	TWA	200 ppm
		10 mg/m <sup>3</sup>

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Methyl Ethyl Ketone (MEK) (CAS 78-93-3)	2 mg/l	MEK	Urine	*
Toluene Diisocyanate (tdi) (CAS 584-84-9)	5 µg/g	Toluene diamine (sum of 2,4- and 2,6-isomers), with hydrolysis	Creatinine in urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines****US - Tennessee OELs: Skin designation**

4,4'-Methylenedicyclohexyl diisocyanate  
(CAS 5124-30-1) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

Toluene Diisocyanate (tdi) (CAS 584-84-9) Can be absorbed through the skin.

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Chemical respirator with organic vapor cartridge and full facepiece.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colorless to light yellow.
<b>Odor</b>	Sweet.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	-123.95 °F (-86.64 °C) estimated

<b>Initial boiling point and boiling range</b>	175.26 °F (79.59 °C) estimated
<b>Flash point</b>	24.0 °F (-4.4 °C)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	1.8 % estimated
<b>Flammability limit - upper (%)</b>	10 % estimated
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	120.8 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	759.2 °F (404 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.99 g/cm <sup>3</sup>
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Flammable IB estimated
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	20 %
<b>pH in aqueous solution</b>	5 @ 5% solution
<b>Specific gravity</b>	0.99

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents. Amines. Ammonia. Caustics. Isocyanates.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause drowsiness or dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**

May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity** Not known.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
<b>4,4'-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)</b>		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 10000 mg/kg
<b>Inhalation</b>		
LC50	Rat	0.295 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	1065 mg/kg
<b>Methyl Ethyl Ketone (MEK) (CAS 78-93-3)</b>		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 8000 mg/kg
<b>Oral</b>		
LD50	Rat	2300 - 3500 mg/kg
<b>Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (CAS 128-37-0)</b>		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	890 mg/kg
<b>Toluene Diisocyanate (tdi) (CAS 584-84-9)</b>		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	5800 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>ACGIH sensitization</b>		
TOLUENE-2,4-DIISOCYANATE, INHALABLE FRACTION AND VAPOR (CAS 584-84-9)		Dermal sensitization
		Respiratory sensitization
<b>Respiratory sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Suspected of causing cancer.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (CAS 128-37-0)	3 Not classifiable as to carcinogenicity to humans.	
Toluene Diisocyanate (tdi) (CAS 584-84-9)	2B Possibly carcinogenic to humans.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b>		
Not listed.		
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Toluene Diisocyanate (tdi) (CAS 584-84-9)	Reasonably Anticipated to be a Human Carcinogen.	
<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.	
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation. May cause drowsiness or dizziness.	

<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Not likely, due to the form of the product.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
4,4'-Methylenedicyclohexyl diisocyanate	6.11
Methyl Ethyl Ketone (MEK)	0.29
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN1866
<b>UN proper shipping name</b>	Resin solution, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, B52, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	173
<b>Packaging bulk</b>	242

### IATA

<b>UN number</b>	UN1866
<b>UN proper shipping name</b>	Resin solution flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.



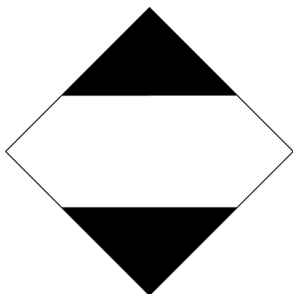
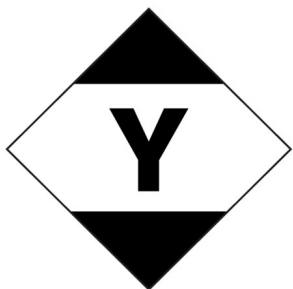
**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN1866  
**UN proper shipping name** RESIN SOLUTION flammable, Limited Quantity  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-E  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT; IMDG****IATA****15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration**

4,4'-Methylenedicyclohexyl diisocyanate % 1.0  
 (CAS 5124-30-1)  
 Toluene Diisocyanate (tdi) (CAS 584-84-9) % 0.1

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**

4,4'-Methylenedicyclohexyl diisocyanate Listed.  
 (CAS 5124-30-1)  
 Toluene Diisocyanate (tdi) (CAS 584-84-9) Listed.

**Toxic Substances Control Act (TSCA)****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Toluene Diisocyanate (tdi) (CAS 584-84-9) 0.1 % One-Time Export Notification only.

**TSCA Chemical Action Plans, Chemicals of Concern**

Toluene Diisocyanate (tdi) (CAS 584-84-9) Toluene Diisocyanate (TDI) And Related Compounds Action Plan [RIN 2070-ZA14]

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) Listed.  
 Toluene Diisocyanate (tdi) (CAS 584-84-9) Listed.

**SARA 304 Emergency release notification**

Benzene, 2,4-diisocyanato-1-methyl- (CAS 584-84-9) 100 LBS

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Toluene Diisocyanate (tdi)	584-84-9	100	500		

**SARA 311/312 Hazardous chemical**

**Classified hazard categories** Yes  
 Flammable (gases, aerosols, liquids, or solids)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Respiratory or skin sensitization  
 Carcinogenicity  
 Reproductive toxicity  
 Specific target organ toxicity (single or repeated exposure)  
 Hazard not otherwise classified (HNOC)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
4,4'-Methylenedicyclohexyl diisocyanate	5124-30-1	1 - 5
Toluene Diisocyanate (tdi)	584-84-9	1 - 5

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Toluene Diisocyanate (tdi) (CAS 584-84-9)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Toluene Diisocyanate (tdi) (CAS 584-84-9)

**Safe Drinking Water Act (SDWA)** Contains component(s) regulated under the Safe Drinking Water Act.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 6714

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 35 %WV

**DEA Exempt Chemical Mixtures Code Number**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) 6714

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Methyl Ethyl Ketone (MEK) (CAS 78-93-3) Low priority

**US state regulations****California Proposition 65**

**WARNING:** This product can expose you to Toluene Diisocyanate (tdi), which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Toluene Diisocyanate (tdi) (CAS 584-84-9) Listed: October 1, 1989

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

4,4'-Methylenedicyclohexyl diisocyanate (CAS 5124-30-1)  
 Methyl Ethyl Ketone (MEK) (CAS 78-93-3)  
 Toluene Diisocyanate (tdi) (CAS 584-84-9)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision


<b>Issue date</b>	05-22-2019
<b>Revision date</b>	07-18-2021
<b>Version #</b>	04
<b>HMIS® ratings</b>	Health: 2* Flammability: 3 Physical hazard: 1
<b>NFPA ratings</b>	Health: 2 Flammability: 3 Instability: 1
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision information</b>	Physical & Chemical Properties: Multiple Properties

# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>DEVCON® Flexane® High Performance Putty Curing Agent</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	6923N	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	ITW Performance Polymers	
<b>Address</b>	30 Endicott Street Danvers, MA 01923 United States	
<b>Telephone</b>	Customer Service	978-777-1100
<b>Website</b>	www.itwperformancepolymers.com	
<b>E-mail</b>	Not available.	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	Chemtec	800-424-9300
	International	703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, repeated exposure	Category 2
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		
<b>Signal word</b>	Warning	
<b>Hazard statement</b>	Harmful if swallowed. Harmful in contact with skin. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure.	
<b>Precautionary statement</b>		
<b>Prevention</b>	Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves/protective clothing.	
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention.	
<b>Storage</b>	Store away from incompatible materials.	
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.	
<b>Supplemental information</b>	None.	

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Diethyltoluenediamine		68479-98-1	60 - 80
Carbon Black		1333-86-4	2.5 - 10
Other components below reportable levels			20 - 40

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical advice/attention if you feel unwell. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not breathe mist/vapors. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
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Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Chemical respirator with organic vapor cartridge and full facepiece.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Liquid.

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Black.

### Odor

Ammoniacal.

### Odor threshold

Not available.

### pH

7 - 8 @ 5% solution

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

Not available.

### Flash point

200.0 °F (93.3 °C) estimated

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.00009 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.05 g/cm3 estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.05 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Harmful in contact with skin.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
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### Information on toxicological effects

<b>Acute toxicity</b>	Harmful in contact with skin. Harmful if swallowed.
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Components	Species	Test Results
Carbon Black (CAS 1333-86-4)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	> 8000 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Carbon Black (CAS 1333-86-4)

2B Possibly carcinogenic to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Carbon Black (CAS 1333-86-4)

Known To Be Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Diethyltoluenediamine (CAS 68479-98-1)

1.0 % One-Time Export Notification only.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.



**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Acute toxicity (any route of exposure)  
 Serious eye damage or eye irritation  
 Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**US state regulations****California Proposition 65**

**WARNING:** This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Carbon Black (CAS 1333-86-4)

Listed: February 21, 2003

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Carbon Black (CAS 1333-86-4)

Diethyltoluenediamine (CAS 68479-98-1)

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

<b>16. Other information, including date of preparation or last revision</b>
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<b>Issue date</b>	05-22-2019
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<b>Revision date</b>	07-18-2021
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**Version #** 04  
**HMIS® ratings** Health: 2\*  
Flammability: 1  
Physical hazard: 0  
**NFPA ratings** Health: 2  
Flammability: 1  
Instability: 0

**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.